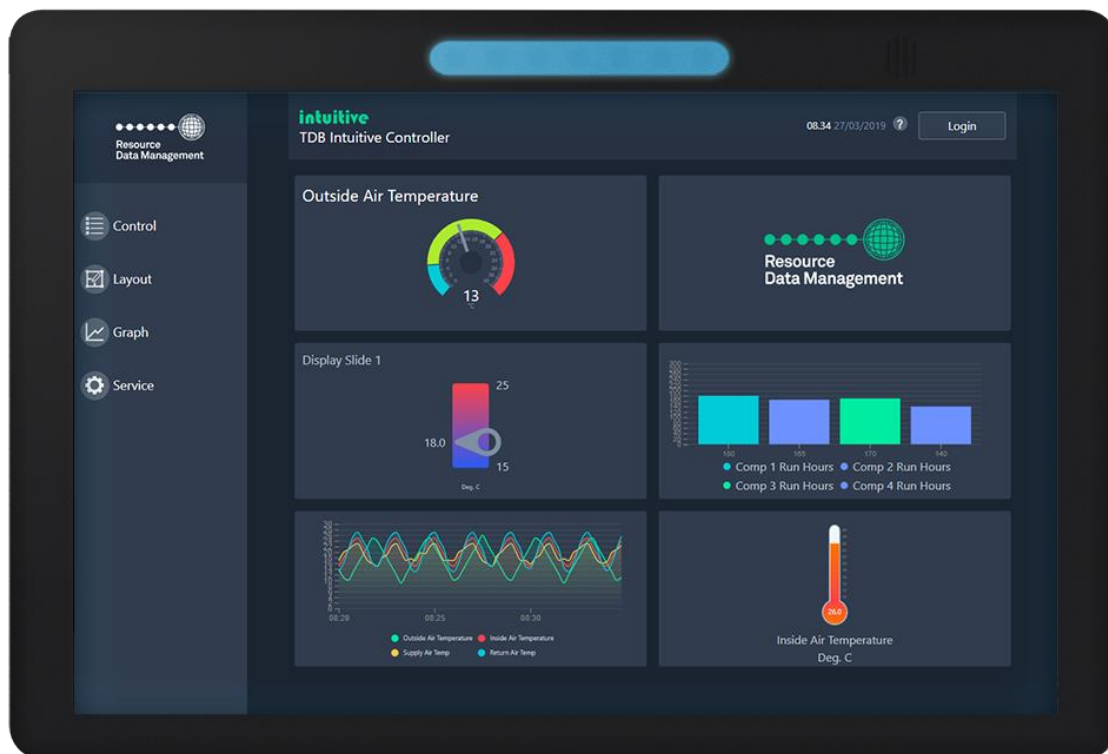


Resource
Data Management

TouchXL TDB Controller

Commissioning & User Guide
V4.0.4a



PR0617-XXX

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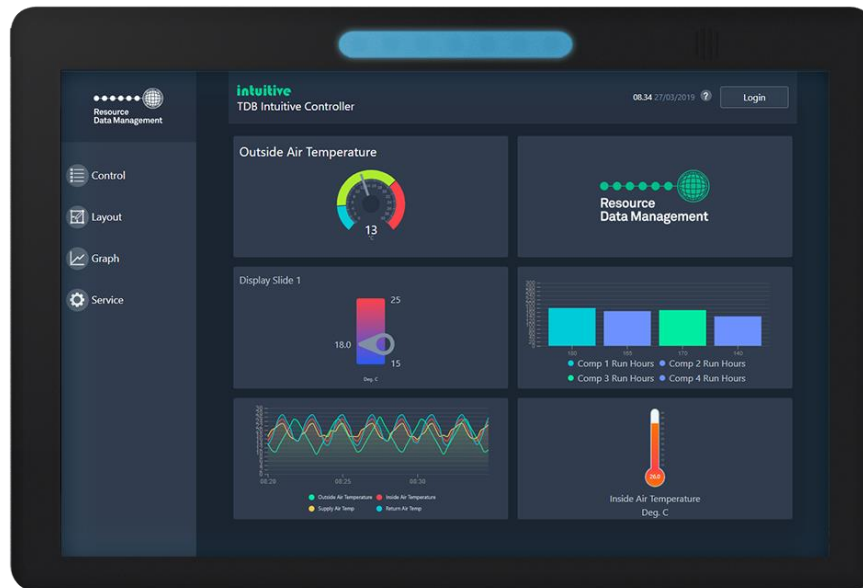
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TouchXL TDB Controller

From Resource Data Management

Description

The TouchXL TDB Controller variant is a versatile device intended for user programming. Some example applications include HVAC, BMS & Refrigeration control. There is no intrinsic program, but utilising the on board Data Builder program, intricate control strategies can be developed.



The device itself has a single relay output that can be controlled from the TDB program running within the unit. The CANbus connector (see [installation](#) section) can be used to communicate with up to 10 Intuitive expansion modules expanding the available IO significantly.

Optional power supplies include either a 24V, 0.63A power supply unit (PR0618) or the Touch XL Power over Ethernet (PoE) kit (PR0619).

The unit offers a Micro-USB B port, which can be used to communicate directly into the TouchXL (see [connecting via USB](#)) or used in conjunction with a Micro-USB B (male) to USB-A (female) cable can be used to connect other USB devices. Those of which include the [4 port USB hub](#) (PR0624 / PR0624 DIN), expanding the possible connections.

The device can connect to a variety of peripheral devices via Modbus using a USB network adapter. The Modbus devices are connected via a USB to RS485 interface (PR0623 / PR0623 DIN).

A USB Pulse Reader (PR0622) is available for use with the controller allowing pulsed outputs from 3rd party devices to be read. Typical applications include energy monitoring or flow measurement. Up to ten RDM CT monitors (PR0626v/i-DIN), each with 5 CT's attached, can be connected via USB. The values of which can be used in the TDB application designed by the user.

Users have the added benefit of using the 'Type Writer' feature (PR0655-TYP) where Modbus templates can be written and saved within the TDB device. This enables 3rd party Modbus devices, where templates have not been previously developed for, to be logged on and monitored. **Note: Read only. For templates where values can be written to, please consult RDM Technical Support.**

Where RDM have been requested to develop a 'writable' template for 3rd party Modbus devices, the 'Modbus Write' feature can be activated. Then, using the TDB blocks in the plc, the 3rd party device can accept Modbus write commands



Please ensure all power is switched off before installing or maintaining this product.

Web access to the TouchXL TDB Controller can be made by either USB or via one of the two Ethernet ports (Port 2 can be used as POE). The controller supports both IP (XML) and/ or BACnet communications via its Ethernet ports to log on to the DMTouch or supporting 3rd party devices.

In addition to IP, it can also communicate to a DMTouch by means of the RDM-485 protocol over RS485 with use of the RDM 485 Plant TDB Comms Module (PR0623 DIN TDB).

The controller offers Web Services support and has 40 General Purpose (GP) timer channels available to configure. Its 8 GB SSD memory permits 15 second sampling rates of data.

Note: The Modbus® template generation feature, Type Editor, requires the user to have a full and proficient understanding and working knowledge of the Modbus® protocol. RDM Technical Support cannot provide training or assistance in relation to the Modbus® protocol and the commands implemented therein. Support will only be provided to those conversant with Modbus® and in relation to the Type Editor functionality specifically. **RDM cannot accept any responsibility, or offer troubleshooting support, to clients who have created their own templates.**

For users unfamiliar with Modbus® RDM can provide on request a template creation service, allowing for a template to be generated for the third party device in question. A nominal fee will apply for each template created by RDM.



Please ensure all power is switched off before installing or maintaining this product.

On Site Use

Using the TouchXL TDB Controller

The TouchXL TDB Controller has no physical buttons or switches, all user interactions are carried out by pressing areas on the touchscreen similar to a mobile phone or tablet PC. The touchscreen should be operated using your finger and care should be taken not to apply excessive force as it could lead to damage. The TouchXL utilises a capacitive display technology and therefore objects such as pen nibs or screwdriver tips will not operate the display. Either a finger or a dedicated tool, such as a capacitive stylus pen, should be used when interacting with the TouchXL to provide the correct operation.

Each press of the display is accompanied by a click from the sounder. On some pages where lines of text are shown, such as the parameter list, the user can scroll down the page by running their finger from the bottom to the top of the list in the same manner as with a touchscreen enabled mobile telephone. During this motion your finger should remain in contact with the touch screen. Pinching the screen will also allow the user to zoom in or out.

Note: The TouchXL TDB Controller can also be supplied with fibre optic communications, please contact RDM Sales for more information.

Ordering Information

When ordering a TouchXL TDB Controller the following ordering scheme can be used to purchase the desired configuration.

PR0617 – X Y Z

X	Product Type
TDB	TouchXL TDB Controller
Y	Comms Type
E	Ethernet
F	Fibre
Z	Colour
WH	White
BK	Black

Example

To order a white TouchXL TDB Controller with Ethernet communication would be;

PR0617 – TDB E WH

Optional Network Enablers / Adapters

The controller can communicate using either of the IP ports using the BACnet protocol in addition to Modbus RS485 or RDM-485 when the features are activated. The part numbers to enable these feature are as follows;

Part Number	Description
PR0655-BAC	BACnet Enabler
PR0623	Modbus RS485 Dongle
PR0623-DIN	Modbus RS485 DIN Rail mount Adapter
PR0655-TYP	Modbus Type Editor (per type)
PR0655-MOD	Modbus Writable Type Activation (per type)
PR0623-DIN TDB	RDM 485 Plant TDB Comms Module
For User created 'writable' templates, please consult RDM Technical sales. The enablement is a 'factory-fitted' option only.	

Ancillary Power Supply Products

The TouchXL TDB Controller can be powered by either 24Vdc power supply or by means of Power over Ethernet. These products and corresponding part numbers are listed below;

Part Number	Description
PR0618	0.63A 15W Din Rail Mountable 24V PSU
PR0619	Touch XL Power Over Ethernet (POE) Injector kit



Please ensure all power is switched off before installing or maintaining this product.

Intuitive Expansion Boards

The following Intuitive expansion boards can be used to expand the available Inputs/ Outputs (IO) for the TouchXL TDB Controller via the CANbus connector.

Description	Part Number
Intuitive Stepper Expansion Board, with 8 Probe Inputs, 8 Status Inputs, 8 Universal I/O, 4 Relay Outputs, 6 Stepper Motor outputs and 4 PWM* outputs.	PR0660
Intuitive IO Expansion Board with 8 Probe Inputs, 8 Status Inputs, 8 Universal I/O, 12 Relay Outputs and 4 PWM* Outputs.	PR0661
Intuitive 48 Probe Input Expansion Board with 8 Universal I/Os and 48 Probe Inputs	PR0662
Intuitive mini IO expansion module with 4 Analogue Inputs (mA / V) and 5 Relay Outputs	PR0663
Intuitive mini IO expansion module with 4 Analogue I/O (mA/V) and 4 Relay Outputs	PR0663 4-4
Intuitive mini IO expansion board with 6 Probe Inputs, 4 Status Inputs, 4 Universal I/O, 5 Relay Outputs and 2 PWM Outputs	PR0681
Intuitive mini IO expansion module with Stepper Output, 2 Probe Inputs, 1 Relay Output and 2 Analogue Inputs (mA/ V)	PR0653

*Note only available on the V2 Expansion boards.

This document outlines how to map the TDB software in a TouchXL Controller to use any of the above expansion module inputs and outputs. For further hardware information on all of the expansion board variations please see RDM Intuitive & Plant Controller Expansion Board User Guide on RDM Web Site.

Available Networks

The controller has 2 built-in IP network interfaces that allows for connection to an RDM Data Manager system or an IP network without the need for an extra communications module. These ports can be configured to receive IP addresses from a DHCP server or statically assigned by the user. For setup details please see the [Switch Setup/ Network](#) section.

When enabled, the unit can support BACnet communications, via the Ethernet ports, allowing it to be logged on to a BACnet Network. Within the [network](#) setup pages the communications protocol can be selected.

The TouchXL TDB Controller can also support RDM 485 communications when used in conjunction with the RDM 485 Plant TDB Comms module (PR0623 DIN TDB).

Connecting to the controller via USB

To communicate directly using a USB lead, the correct USB drivers need to be installed and configured. The necessary drivers can be obtained from the "Download Software" section of the RDM website which is found under "Support" on the homepage. Along with the driver, there will be a walk through guide of how to set it up.

The operating system of the PC used for direct USB connection must be known and the appropriate guide or software must be downloaded. Follow the instructions shown within the guide for the installation and Network Setup for your version of Operating System.

Power up the controller and give it at least 30 seconds to complete booting. Then, connect from the Micro USB-B port on the controller to a USB connection on the PC. As per the user guide it will be accessed using a standard internet browser (such as Internet explorer, Firefox or Chrome) and browsing to the address **10.255.255.254**.

Networked Devices

The controller can communicate with up to 64 Modbus-equipped devices.

Modbus communications is active as default and only requires the USB to RS485 adapter (PR0623 / PR0623 DIN) connected. A list of available Modbus devices useable with the TouchXL TDB controller can be found in the [Modbus section](#).



Please ensure all power is switched off before installing or maintaining this product.

CANbus - Connecting Intuitive Expansion Boards

CANbus communication cable must be of a standard to meet ISO11898 (PR0649) or equivalent and the screen cable must be connected. Firstly wire the CANbus network from the controller to each Expansion board. See [installation](#) section.

Note: end of line termination resistors must be used on the CANbus network.

The TouchXL Controller, similar to the Intuitive Expansion boards, has a termination resistor built in which is selected by a jumper. The termination resistor must be fitted to the first device and last device in the network chain. The network should be wired in a daisy chain configuration. Only one TouchXL TDB Controller can be connected to a single CANbus network. The maximum allowable network cable length is 500M in total from one end of the network to the other providing a CANbus network cable which meets ISO11898 or equivalent is used.

A maximum of 10 expansion boards can be connected to a single TouchXL TDB Controller. When connecting an expansion board, the following wiring should be observed;

TouchXL/ Expansion Board		Expansion Board
CAN High	Connects to	CAN High
Screen	Connects to	Screen
CAN Low	Connects to	CAN Low
Ground	Not Connected	Ground

On the expansion boards, set the Module ID rotary switch on each Expansion board to a unique number between 0 and 9. Module ID 1 equates to Board 1, Module ID 0 equates to Board 10.

The setup for the expansion boards is configured within the TDB program itself. Please see [Expansion Boards](#) section for setup and configuration.

Note: if Expansion boards are not configured in the TDB program, they will be reported as "Unused" on the Extension webpage, found under the "System" menu, even if they are powered and connected to the CANbus network.



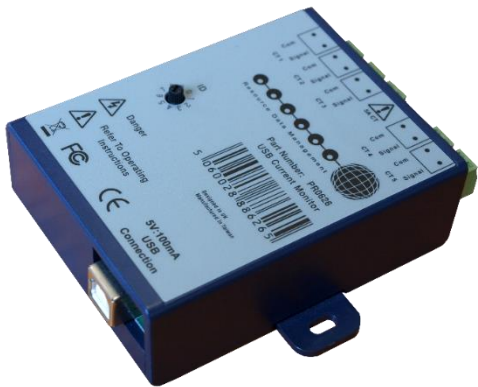
Please ensure all power is switched off before installing or maintaining this product.

USB Devices

Intuitive DIN mountable 4 port USB Hub (PR0624/ PR0624-DIN)

The RDM USB 4 Port Hub can be used to expand the number of USB ports available. The RDM USB hub has a USB Device port which connects to the TouchXL’s USB port (via a Micro-USB B male to USB-A female cable). This then allows for up to 4 USB devices to be connected to the device. The RDM USB hub obtains its power supply from a 24Vac or dc supply. Please see the USB 4 Port user guide for further details.

If a third party USB hub is connected to the controller then the hub used **must be** self-powered and **should not** obtain its operating power supply from the controller USB ports. Failure to use a self-powered hub will result in damage to the controller and will invalidate the controller warranty.



USB Current Monitor (PR0626/ PR0626i/v-DIN)

The USB Current Monitor provides an interface for the TouchXL TDB Controller (via a Micro-USB B male to USB-A female cable) and allows 5 Current Transformers (CTs) to be connected.

The three types of current monitor are listed below:

Description	Part Number
5 Channel Current Monitor with USB Interface	PR0626
5 Channel Current Monitor with USB Interface, DIN rail mount, 5A Input	PR0626i-DIN
5 Channel Current Monitor with USB Interface, DIN rail mount, 0.33V Input	PR0626v-DIN



Please ensure all power is switched off before installing or maintaining this product.

The two types of Current Monitor are designed to be used with two types of Current Transformers, either with 0.333V secondaries (RDM CT PR0675-xxxA) or with 5amp secondaries (Farnell part 1373206 for example). Scaling is carried out in the [CT block](#) within the editor.

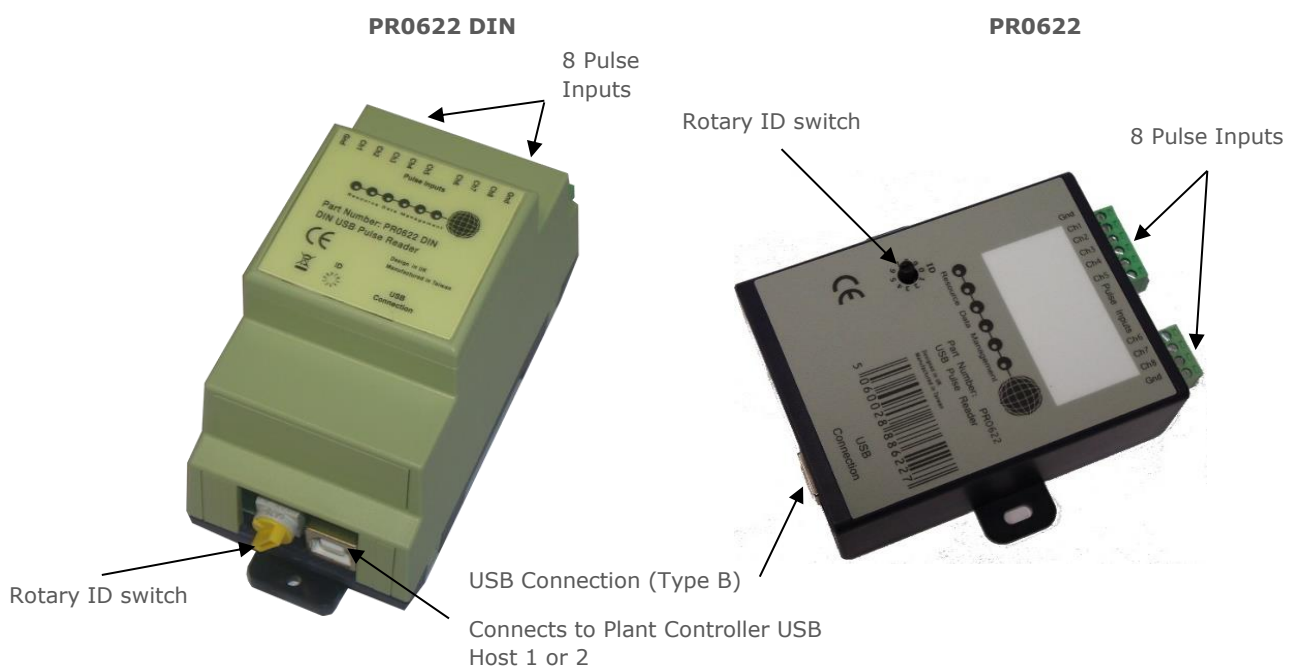
Up to 10 Current Monitors can be connected to Controller, with each having a rotary switch ID to identify it. To accommodate multiple Current Monitors an RDM 4 Port USB Hub can be utilised (PR0624), this provides the controller with four additional USB ports.

The Current Monitor is powered via the host controller's USB port so no additional power supply is required, although the 4 Port USB hub, if used, requires a 24v AC or DC supply (the same as the TDB Controller).



Warning: Care should be taken when connecting and disconnecting the 5A current transformer secondaries. The secondary side should never be left open circuit when there is a load present the primary side.

8 Channel Pulse reader (PR0622/ PR0622-DIN)



This device is available in two enclosure types, DIN rail mount (PR0622 DIN) and panel mount (PR0622), both of which connect to the USB port (via a Micro-USB B male to USB-A female cable). Up to three Pulse Readers can be connected to the system. If more than one pulse reader is required then a USB hub must be used. The Pulse Reader has a rotary switch which allows the user to uniquely address each module. If the rotary switch is set to any of the following then the Pulse Reader will be appear as highlighted.

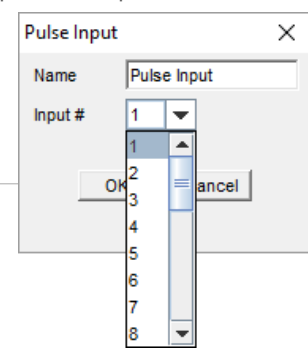
- Position 1:** Equates to device 1 and Channel 1 through to 8.
- Position 2:** Equates to device 2 and Channel 9 through to 16.
- Position 3:** Equates to device 3 and Channel 17 through to 24.

Note: If a USB hub is used then it must be self-powered and should not obtain its operating power supply from the controller USB port. Failure to use a self-powered hub will result in damage to the controller and will invalidate the controller warranty. RDM recommend PR0624 DIN 4 Port USB Hub.

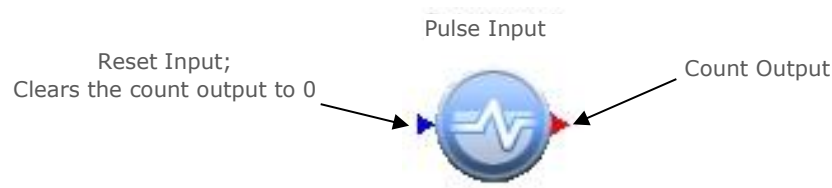
A single Pulse Reader has 8 channels to count pulses, therefore a total of 24 channels can be monitored if three devices are used. A Pulse Reader input block/ channel must be used to incorporate the pulse counts from each channel into a data builder program. Each channel on the pulse reader requires a 0V return switching through e.g. a utility meter volt-free relay. **The maximum speed that the pulse reader can read is 10msec mark –**



Please ensure all power is switched off before installing or maintaining this product.

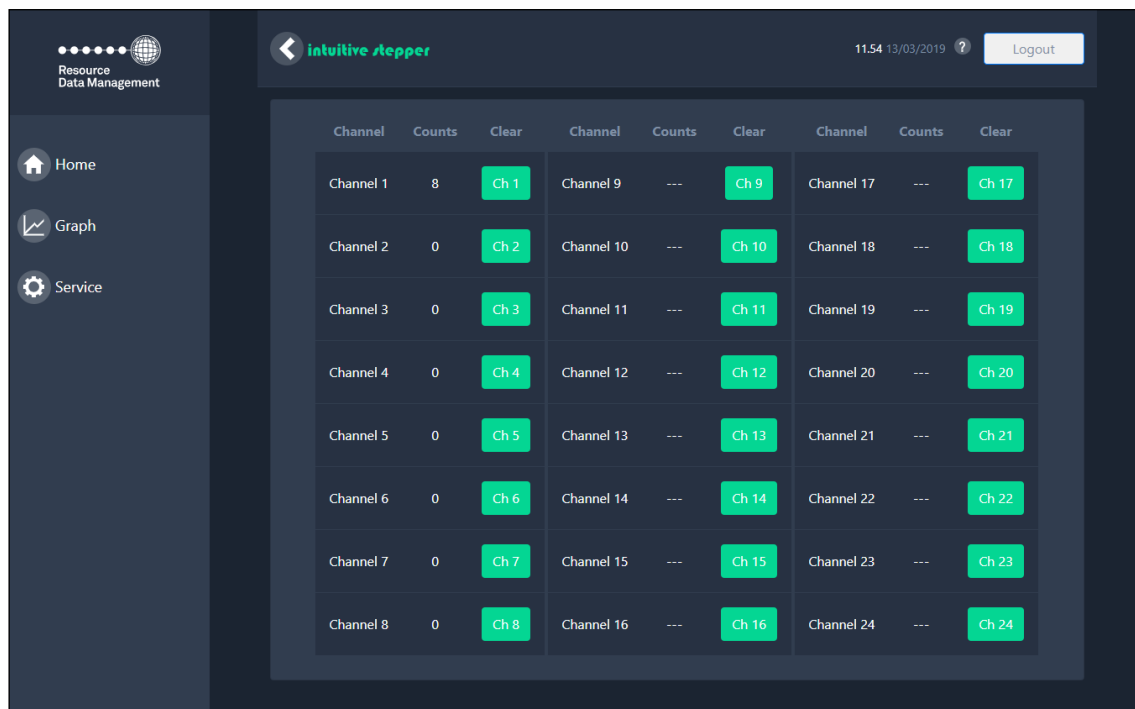


10mSec space per channel. Below is the Data Builder Icon and properties for pulse input;



Use one of these blocks per channel required in the Data Builder program. The count output is stored in the controller memory on the hour and half past the hour. Display the properties for this block to select the channel number and name the block. Up to 24 inputs are available to select from the drop down menu.

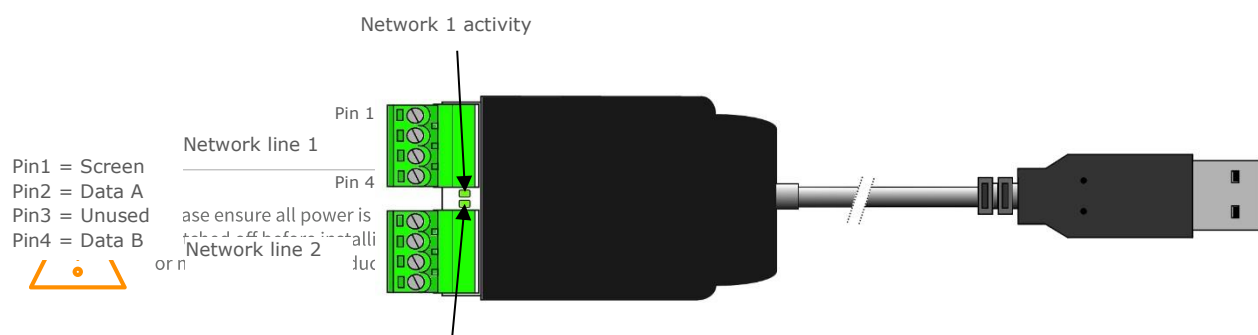
The Pulse Reader counts can be checked in the controller by selecting the System tab then Pulse Counter. Channel counts can be read from this screen and channel counts can be cleared on an individual basis. "0" in a channel count indicates that channel has had zero counts and the Pulse Reader module is present for that range of channels. "---" shows that the Pulse Reader module isn't present for that range of channels.



RS485 Modbus Adapter (PR0623/ PR0623-DIN)

This adapter connects to the USB port (via a Micro-USB B male to USB-A female cable), however only 1 adapter can be connected to the TouchXL TDB controller. Each adapter has 2 RS485 network lines and each network line allows up to 32 Modbus devices. This allows for Modbus based devices to be logged on to the controller provided the appropriate template is present.

PR0623



The Modbus adaptor is also available in a DIN rail mounted enclosure, shown below.

PR0623-DIN



The adaptor is connected to the controller using a USB type A to type B cable (this is a standard cable commonly used with PC printers). However a Micro-USB B male to USB-A female cable is required for the TouchXL.

RS485 Modbus Configuration

Note: the RS485 configuration of the USB Adapters is fixed and uses the following:

Baud rate:	9600
Data bits:	8
Parity:	No
Stop Bits:	1

Default Username & Password

From Software version V3.7.9 the default username and password is unique to every individual panel. The specific credentials will be detailed in the documentation that ships with the unit.

The user name will be **'install'**.

The password will be **'PleaseChange'** followed by the panel ID (found within the log in page).

For example: **install**
PleaseChangeBC123456

The end user MUST add their own install level user.

These default credentials will only be enabled when accessing the system locally (TouchXL) or from a device connected within the systems local subnet. Additionally, If the end user wishes to add the username and password 'install/' '1234' (not recommended), they will also only ever be enabled when accessing locally (TouchXL) or from devices within the local subnet.

Note:



Please ensure all power is switched off before installing or maintaining this product.

In the unlikely event username and/or password is unknown, for example a new service contract is undertaken and the previous contractor has not passed across the login credentials, it is possible for RDM Technical Support to generate a panel specific, time limited, 'ONCE' code which allows temporary access to only the TDB device in question at install level allowing an engineer to add a new 'Install' level user. To do this RDM requires in writing, from the end-user/owner of the TDB device, permission to provide access to the system. There will also be an administration charge for this request.

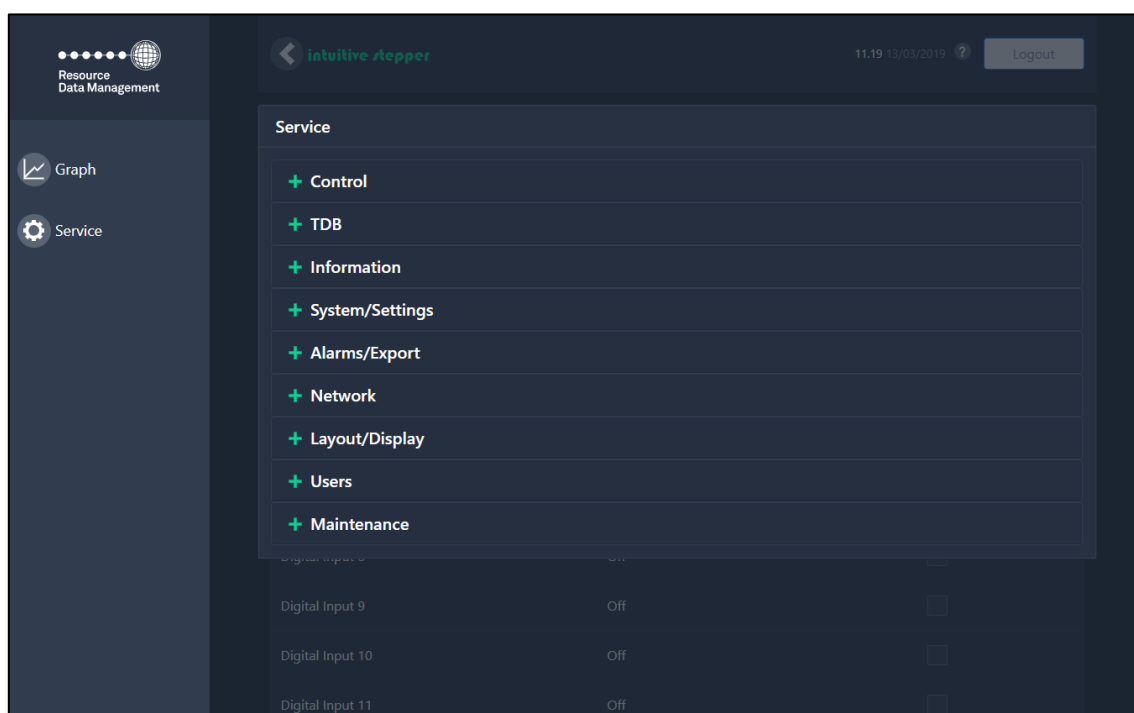
For further information please contact Technical Support.

Webpage Appearance

Upon first accessing the device's Homepage via a web browser, it will only show minimal details with a log in option, as by default '[Force CGI Login](#)' is set to on. Once logged in (or Force CGI is set to off) the default view, where no TDB or mimic has been setup, will list the single Digital Output status. To progress from this screen, a user name and password is required. Clicking on the 'service' menu (cogs) at the bottom of the screen will prompt a log in screen (if not already logged in).

When viewing the TouchXL either directly on the display or remotely via an IP connection, the web appearance will be identical.

Selecting the 'Service' icon will result in the Service menu being displayed providing all the options for that user level.



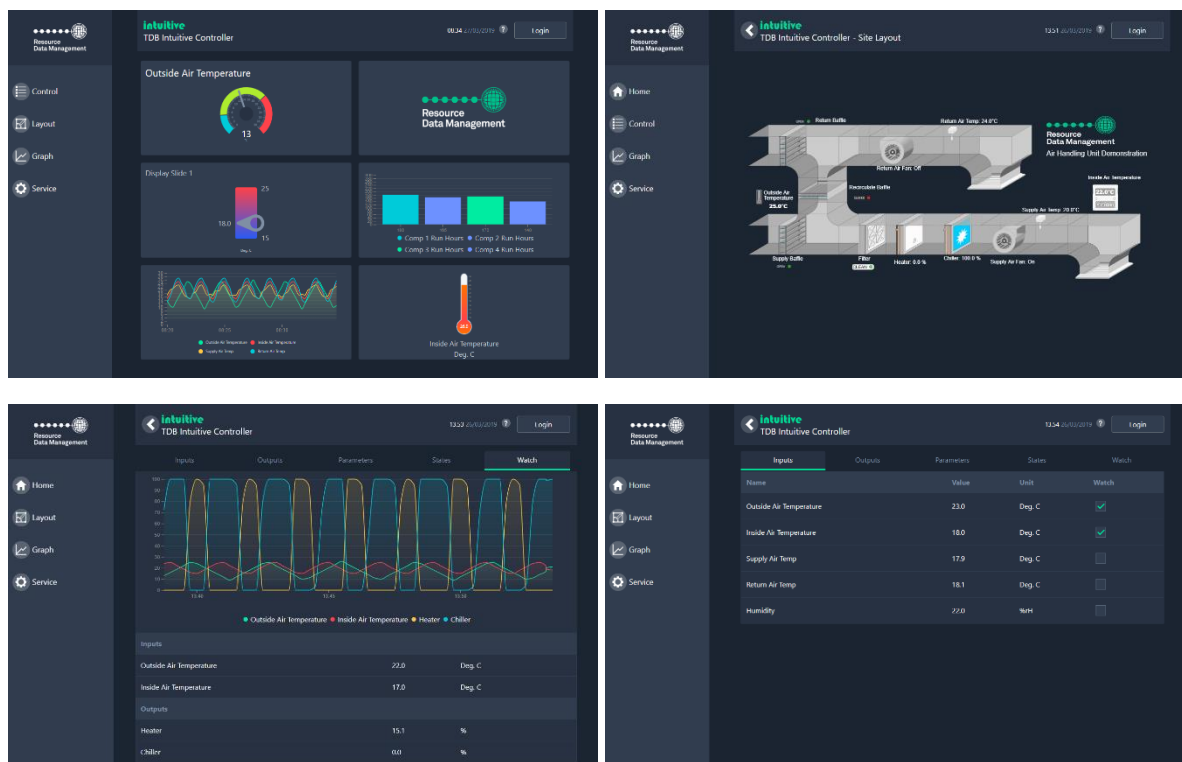
Note: Some menus will not be useable directly from the TouchXL's screen and only accessible via the web interface.



Please ensure all power is switched off before installing or maintaining this product.

Custom Home Page

The default Home Page for the device will default to one of three pages; the [Custom Home Page](#), [Layout](#) or the Control Summary page. Examples are shown below.



For setup, please consult the relevant sections.

Control

The Control Summary will be the device's default homepage, when there is no layout or Custom Home page set up. The 'Home' or 'Control' buttons located within the device's main web interface will also take the user here from any other page.

Intuitive Stepper Intuitive TDB				
Inputs	Outputs	Parameters	States	Watch
Name	Value	Unit	Watch	
Outside Air Temperature	25.0	Deg. C	☒	
Inside Air Temperature	20.0	Deg. C	☒	
Supply Air Temp	18.0	Deg. C	☐	
Return Air Temp	22.0	Deg. C	☐	
Humidity	30.0	%RH	☐	

The Control Summary will list all Inputs, Outputs, Parameters and States which have been configured within the TDB program. It will also feature a [Watch tab](#).



Please ensure all power is switched off before installing or maintaining this product.

Watch Tab

The 'Watch' tab will permit the user to view dynamic real time graphing of whichever points the user selects from the Inputs, Outputs, Parameters and States.

In order to add items to the 'Watch' tab the tick-box next to the desired item must be checked (see above image). Any of the items found in the Inputs, Outputs, Parameters or States tab can be selected. Performing this action will automatically add the item to the 'Watch' tab for monitoring.

The selected points are cached to the user's local machine meaning if the device is accessed by another user from a second interface, different items can be chosen.



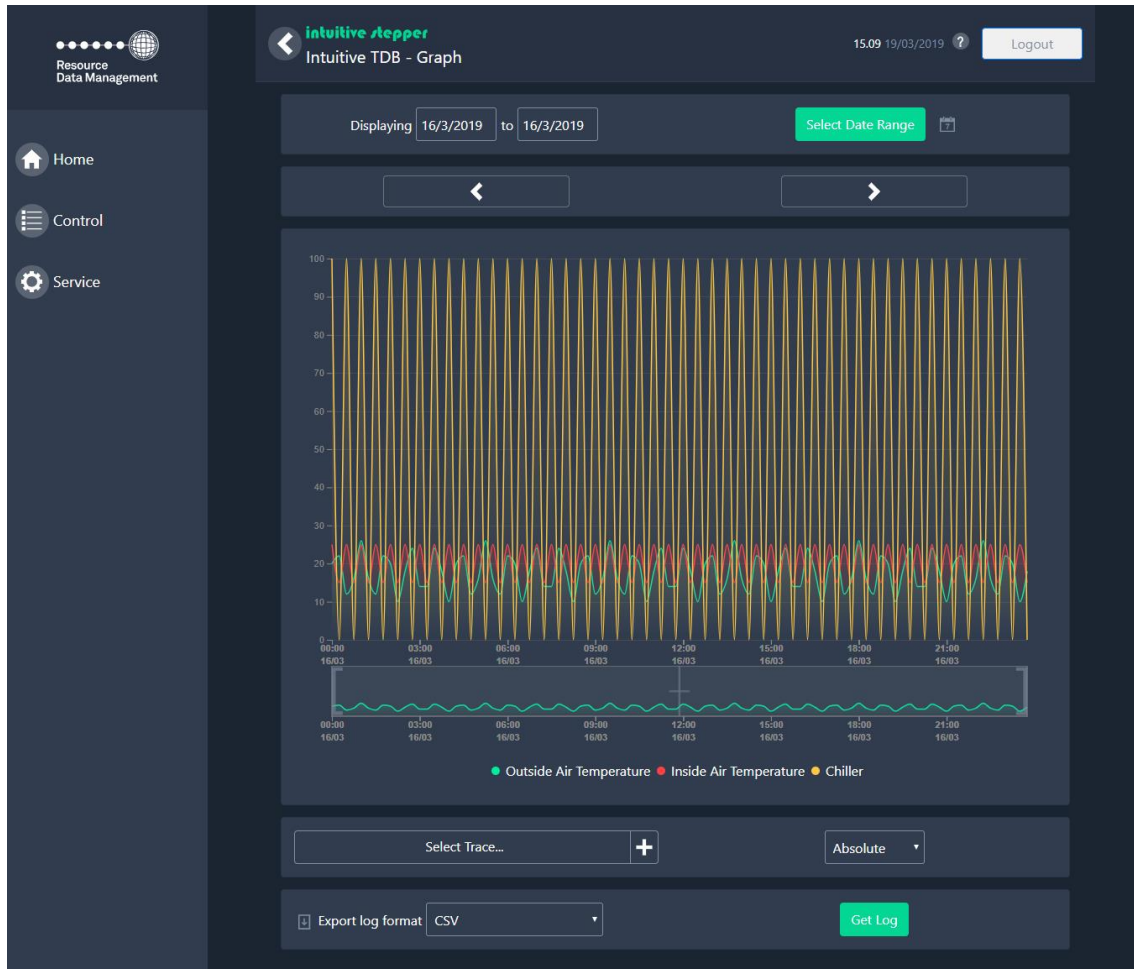
The graph will automatically scroll, refreshing the data every 15 seconds and will show traces over a 15 minute window. The graph is time stamped and the user can also temporarily hide certain traces by clicking on the name of the control value beneath the graph.



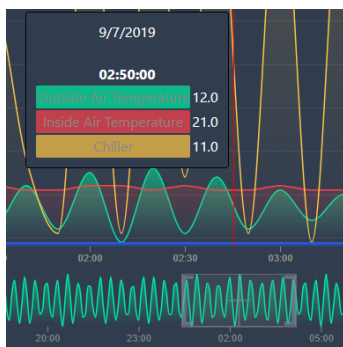
Please ensure all power is switched off before installing or maintaining this product.

Graph

Clicking on the graph button will display the last 24 hours on the graph. From here the data can be interrogated further.



Initially, the data range shown will be the previous 24hrs. The navigation buttons ("<" and ">") will jump back and forward 24hrs. Or the user can select a [specific date range](#).



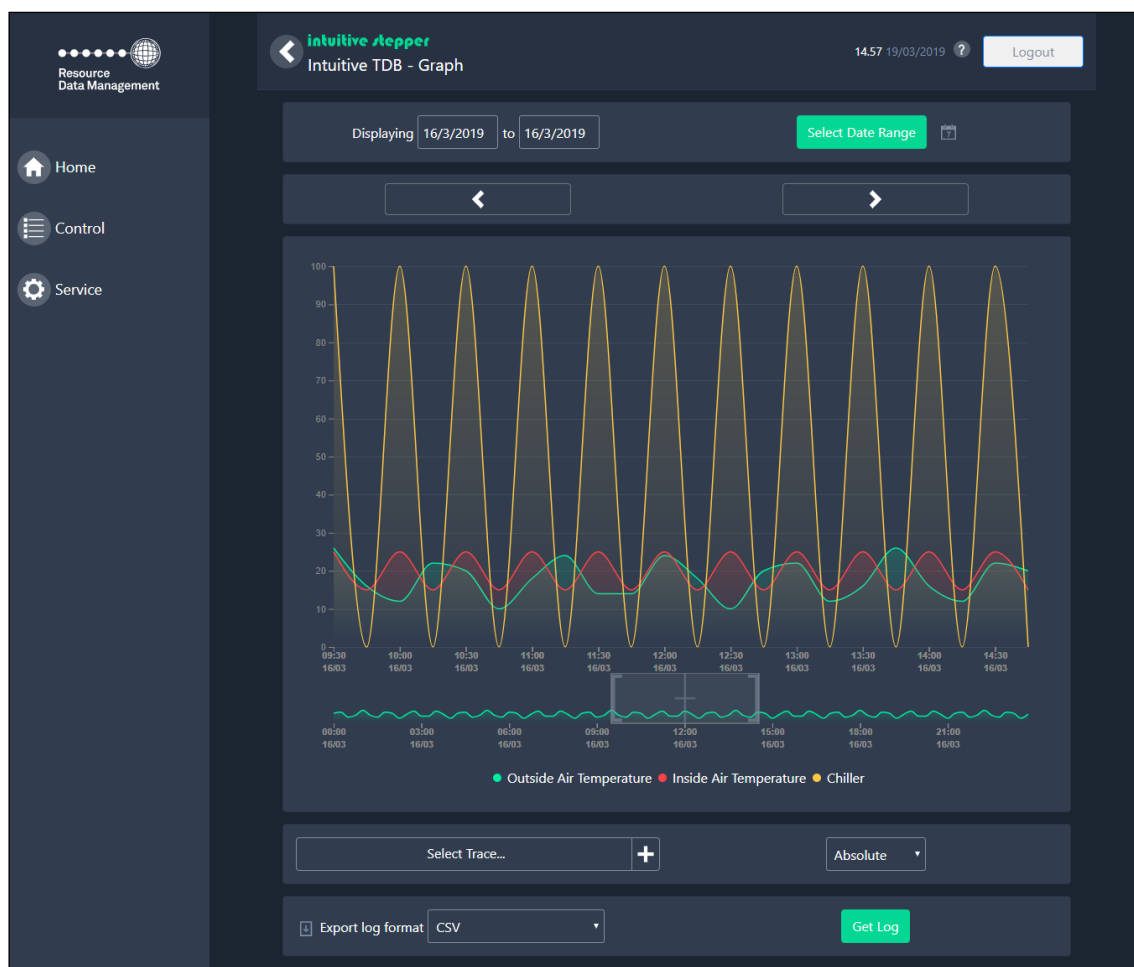
The user can interact with the graph to 'zoom' into specific time periods.

Using the panel below the main graph (pictured on left) the user can drag the markers at each end to zoom to show a shorter period. Furthermore, clicking on the central crosshair the user can easily shift the focal area along the time line (see image below).

Clicking anywhere on the graph will generate a vertical line and detail the individual item's value at that point (shown on left).



Please ensure all power is switched off before installing or maintaining this product.



Select Trace

To add more traces to the graphing area, click 'Select Trace'. Here the user can add from any of the values that the TDB controller logs:

Select Trace(s)

Page 1 of 1

Dehumidifier Output	Recirculate Baffle	Dehumidifier Control	Return Baffle
Supply Baffle	Humidity	Outside Air Temperature	Filter Dirty
Supply Air Temp	Supply Air Fan	Inside Air Temperature	Return Air Fan
Chiller	Heater	Return Air Temp	

Update Graph
Cancel

Use the 'Next' and 'Previous' buttons to navigate through the list. Clicking on the traces will highlight them accordingly and subsequently add them to the graph after the 'Draw Graph' has been selected.

Sample Frequency

The TouchXL has 8 GB SSD memory which permits a 15 second sampling rate of data.

Absolute or Differential

The graph can also be used to show the 'Absolute' values taken from the controller's traces. Or if 'Differential' is selected then it will be the difference between values taken at the frequency selected.



Please ensure all power is switched off before installing or maintaining this product.

Graph Period

To select specific periods of data to be viewed use the 'Select Date Range' button. The below will be shown;

Select Date Range

Start Date

<< < March 2019 > >>

Mon	Tue	Wed	Thu	Fri	Sat	Sun
				1	2	3
4	5	6	7	8	9	10
11	12	13	14	15	16	17
18	19	20	21	22	23	24
25	26	27	28	29	30	31

End Date

<< < March 2019 > >>

Mon	Tue	Wed	Thu	Fri	Sat	Sun
				1	2	3
4	5	6	7	8	9	10
11	12	13	14	15	16	17
18	19	20	21	22	23	24
25	26	27	28	29	30	31

Draw Graph

Cancel

By using the navigational buttons within the calendars, selecting a specific date for 'Start' and 'End' followed by 'Draw Graph', the graph from the period chosen will be represented.

Note: if you make significant changes to the TDB program e.g. introduce or remove Input/outputs, then any previously recorded graph data will not be shown. You will be able to access any 'old' data up until the point the TDB program was edited by using the Export Log Data function.



Please ensure all power is switched off before installing or maintaining this product.

Service Menu

Control

Set Parameters

Parameter	Value	Unit
Cooling Setpoint	20.0	Deg. C
Cooling Prop Constant	1.0	
Cooling Integral	2.0	
Cooling Derivative	0.5	
Minimum	0.0	Deg. C
Maximum	50.0	Deg. C
Low	14.0	Deg. C
High	24.0	Deg. C

Clicking on Parameters shows a list of the current operating setting block values within the Data Builder (TDB) program. The user can change TDB program parameters from this page.

Once the controller is logged onto a Data Manager any changes required to a setting block must be done from the 'Parameters' option or from the Data Manager and not by editing TDB program as any changes made to a setting block here will have no effect. **Note:** if the parameter locking features is in use then all changes must be made from the Data manager.

Default Parameters

The option 'Default Parameters' is seen when a user changes a parameter in TDB program from the Data Manager or via the 'Parameters' option. When used, this option will revert the setting blocks back to the original values they had, before they were edited from the Data Manager or via 'Parameters'. If you remove the controller from a Data Manager network and wish to operate it stand-alone then it is advisable to default the parameters before trying to edit the Data Builder program.

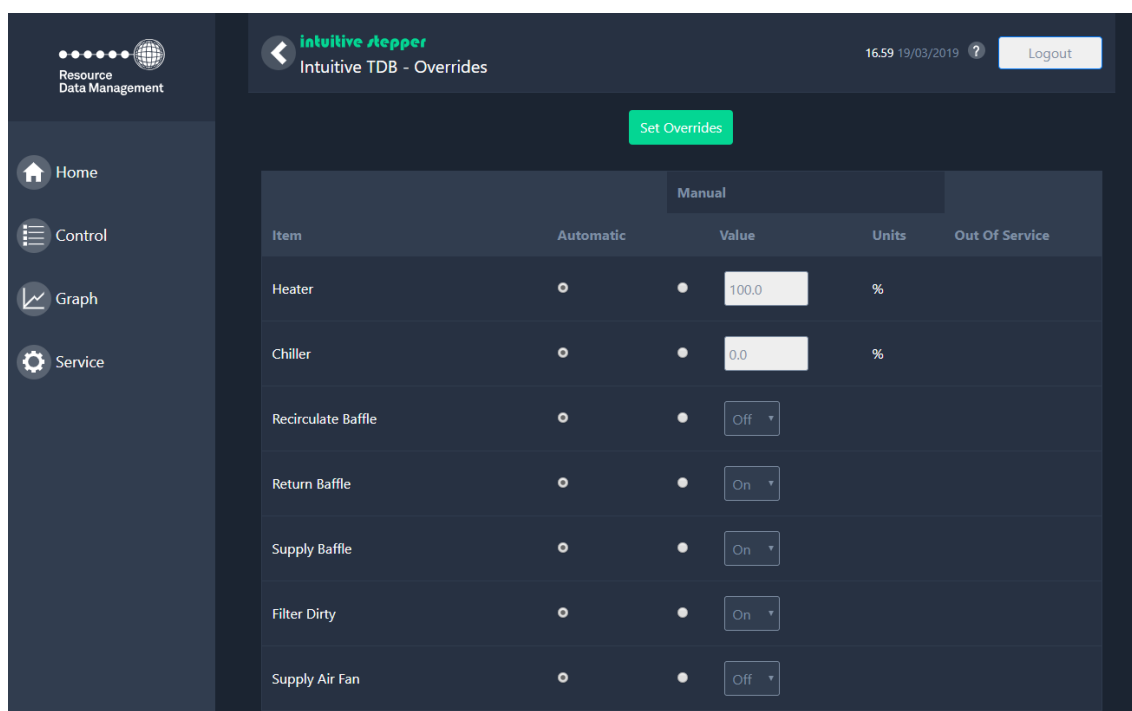
Overrides

The controller offers a facility where the program, which has been written to the device, can be overridden. Any Analogue Output, Digital Output or parameter can be forced to a specific value/ state. Looking at the below screen capture, it shows the general layout. All blocks within the PLC that are able to be overridden will be listed. They will all be as default, 'Automatic', where they will follow the TDB logic. By setting the override to 'Manual' and assigning the desired value, it will keep the override until 'Automatic' is chosen once again.

Note: The override will also revert to 'automatic' after the device is reset.



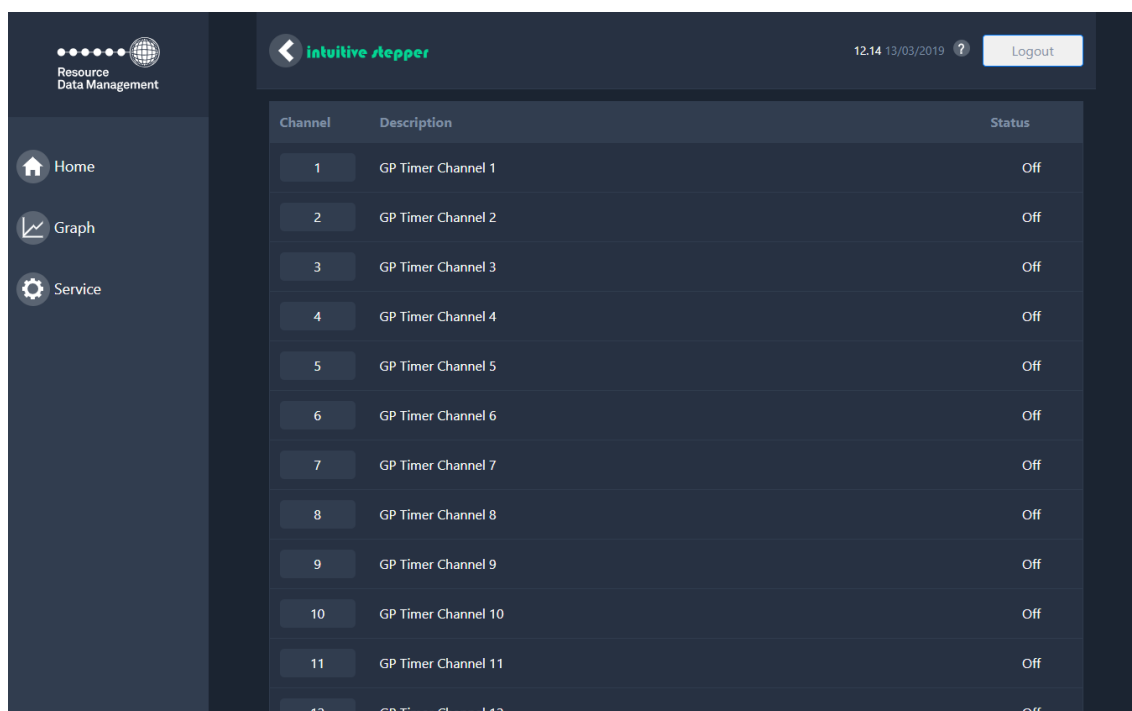
Please ensure all power is switched off before installing or maintaining this product.



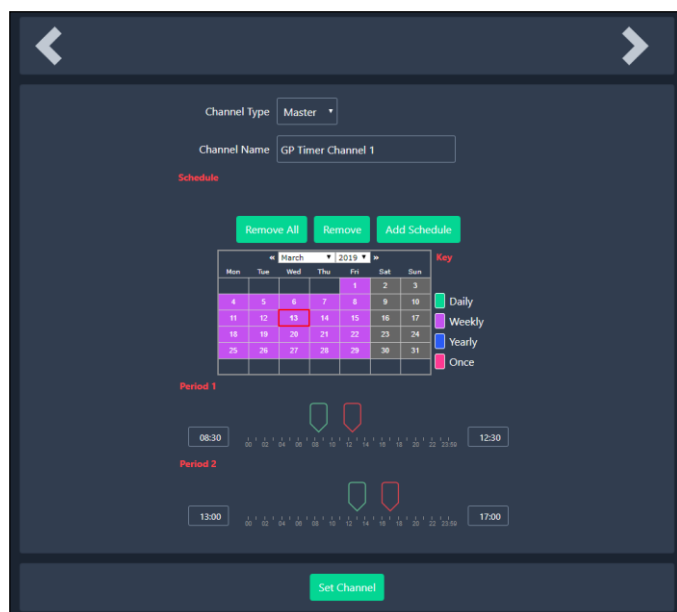
Note: the overrides are available via the Data Manager's interface only when the unit is logged on as a BACnet device.

GP Timer

The controller has General Purpose Timer functions, with 40 available channels. To program a GP timer click on the channel you want to use.



Please ensure all power is switched off before installing or maintaining this product.



There are 32 general purpose timer channels and 8 'Global' channels.

Use the '[Add schedule](#)' wizard to aid setting up the channel.

Note: Global channels cannot be re-named or be set to slave mode. This is particularly useful if web-services are going to be used to remotely change a channel time; as the channel name cannot be change inadvertently.

The arrows located at the top left and right of the GP Timer channel screen allows quick navigation to the next and previous channels.

Add Schedule Wizard

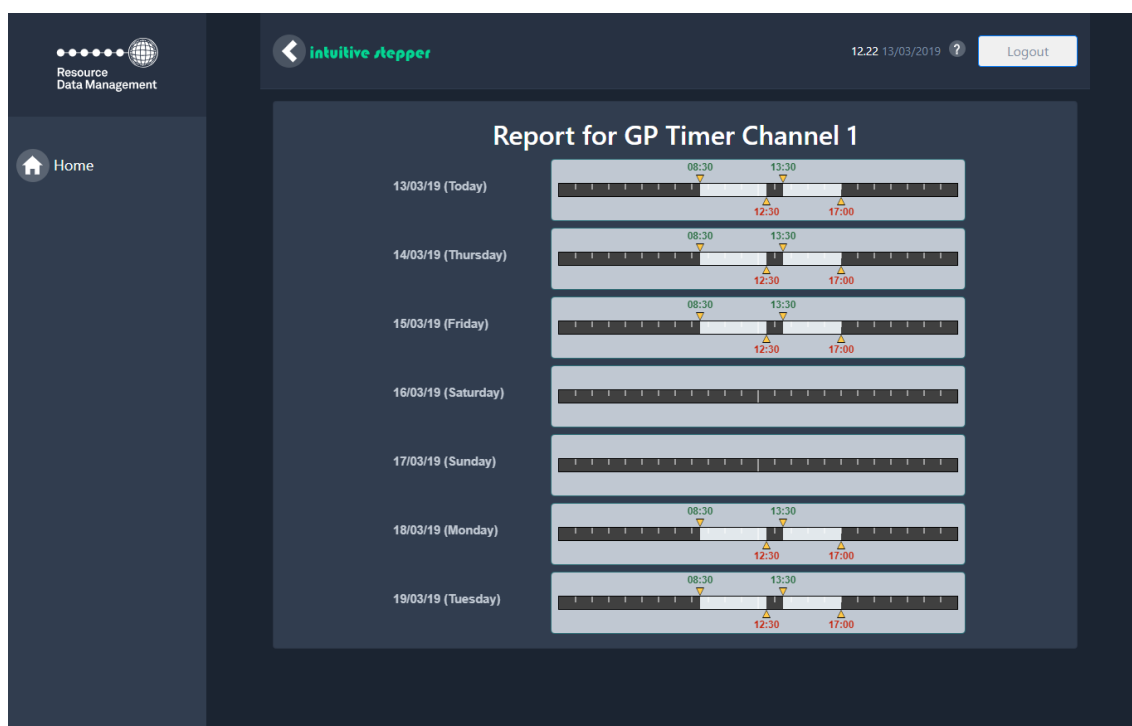
Run the 'Add Schedule Wizard' to quickly setup up the channel times. There is a selection of;

Daily	Every day has the same times.
Weekly	Separate days of the week can be selected and setup.
Yearly	Used for annual events, such as Christmas Day.
Once	Used for a once only event.

When the channel has been setup, the type of schedule can be easily identified using the colour key next to the calendar.

GP Timer Report

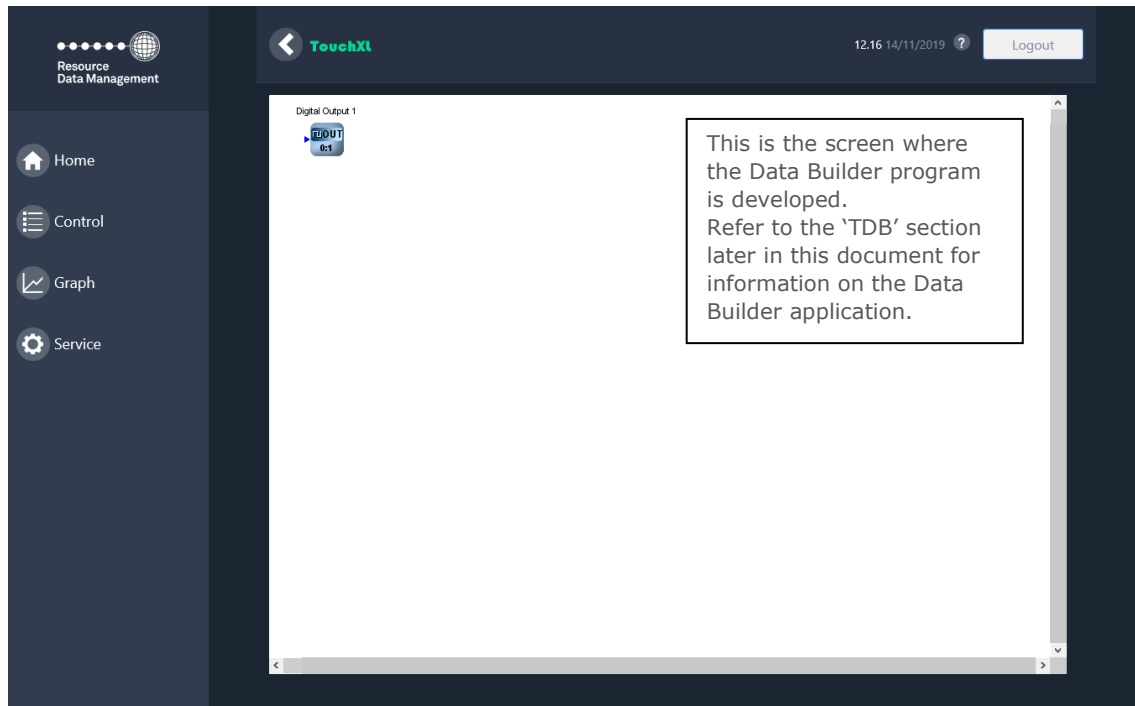
Selecting this option allows you to view each GP timer channels programmed times.



Please ensure all power is switched off before installing or maintaining this product.

TDB

Edit

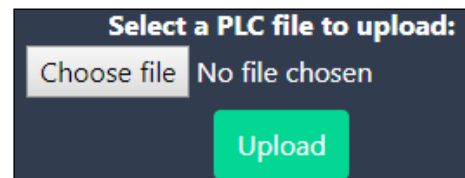


Send To Controller

Use this option to upload a previously created Data Builder application into the Controller.



Note: if there are block types, within the TDB that the TDB device does not support, the 'red warning' icon will appear at the bottom left corner of the CGI web interface. When this icon appears, please review your program and consult RDM technical support for assistance if required.

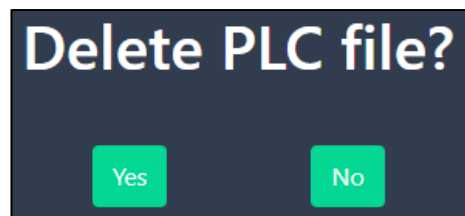


Get From Controller

Use this option to download the current Controller Data Builder file to a PC.

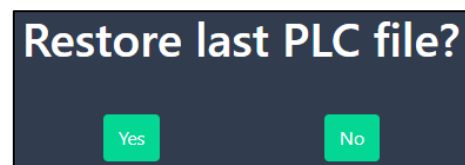
Delete

Use this option to delete a Data Builder program from the Controller



Restore

Use this option to restore the last deleted Data Builder file.



Please ensure all power is switched off before installing or maintaining this product.

Information

System Log

Time	User	Sub-Type	Entry
12:20:33 13/03/2019	3	GP	GP timer channel 1 settings changed
12:19:37 13/03/2019	3	User	'3' Logged on from 10.1.0.56
12:06:11 13/03/2019	3	TDB	Reloaded PLC program
12:06:09 13/03/2019	3	TDB	Plc upload (content length = 21363)
12:05:58 13/03/2019	3	User	'3' Logged on from 10.1.0.56
11:57:48 13/03/2019	3	User	'3' Logged on from 10.1.0.56
11:57:26 13/03/2019		Controller	Adding new network 3
11:57:26 13/03/2019		Counter	Add pulse counter at ID 1

Use this option to view the system log. The system log is a record of commands that have been performed on the Controller. The system log also shows how many blocks have been used in a PLC program as well as any error messages should the maximum number of blocks permitted in a PLC program be exceeded. If the maximum number of blocks is exceeded the system log will highlight the number of blocks which the TDB program is over. **Note:** The controller will save around 300 entries in the system log.

Version

Here, information relating to the current software version running in the controller is displayed. It will also show the software version of the display if there is one attached. Furthermore it states whether Wireless/ Wi-Fi can be activated.

TouchXL Controller V4.0.4

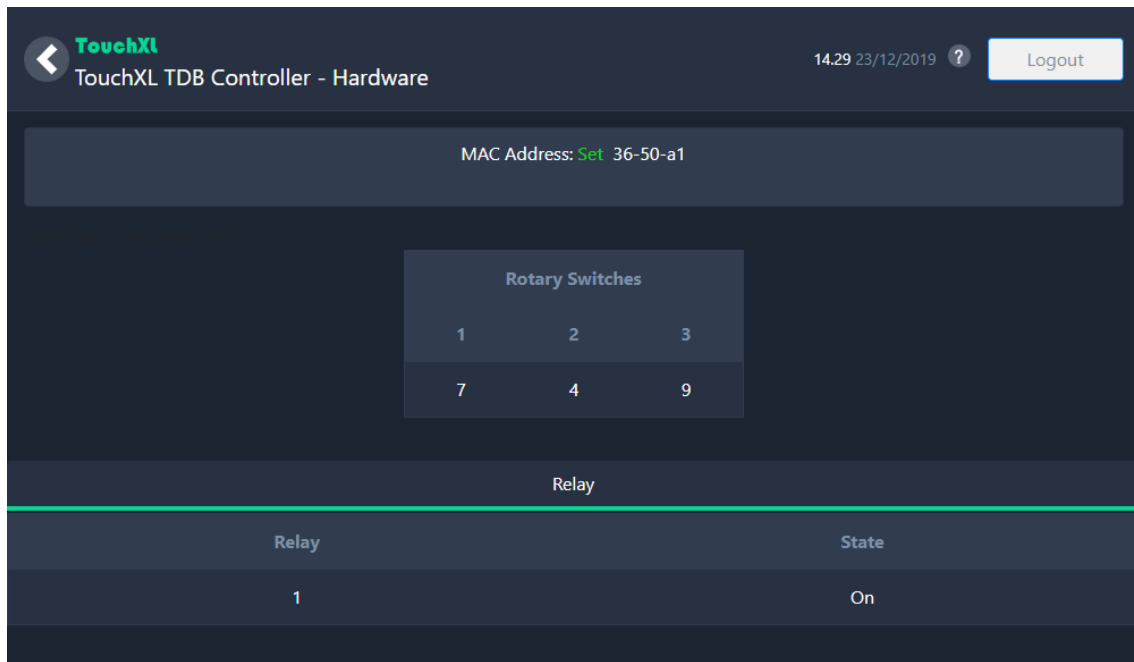
BACnet: 2.1.7

TDB Program: Test TDB TouchXL



Please ensure all power is switched off before installing or maintaining this product.

Hardware



TouchXL
TouchXL TDB Controller - Hardware

14.29 23/12/2019 ? Logout

MAC Address: **Set** 36-50-a1

Rotary Switches

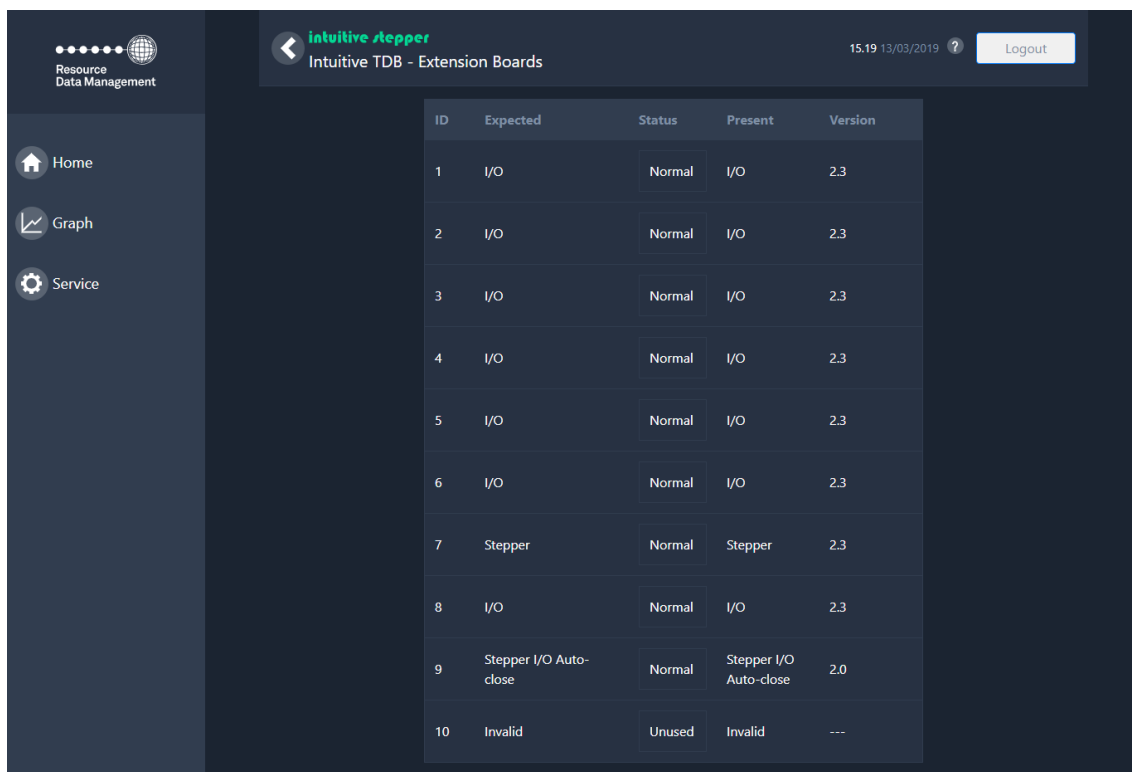
1	2	3
7	4	9

Relay

Relay	State
1	On

As shown in the above screen shot viewing Hardware allows the user to check IO values for test purposes. It also provides a general overview of any other hardware setup, for example if the unit is logging to a memory stick or if there is a plant USB Touch screen attached.

Extension



Resource Data Management

intuitive stepper
Intuitive TDB - Extension Boards

15.19 13/03/2019 ? Logout

ID	Expected	Status	Present	Version
1	I/O	Normal	I/O	2.3
2	I/O	Normal	I/O	2.3
3	I/O	Normal	I/O	2.3
4	I/O	Normal	I/O	2.3
5	I/O	Normal	I/O	2.3
6	I/O	Normal	I/O	2.3
7	Stepper	Normal	Stepper	2.3
8	I/O	Normal	I/O	2.3
9	Stepper I/O Auto-close	Normal	Stepper I/O Auto-close	2.0
10	Invalid	Unused	Invalid	---

The Extension page will list the current expansion boards configured in the TDB program and their status. The 'Expected' column indicates the expansion board configured in the TDB program for that module ID number. If 'Invalid' is shown under 'Expected' then no expansion board has been assigned in the TDB program for that module ID. The 'Present' column shows confirmation of the type of expansion board detected by the controller.

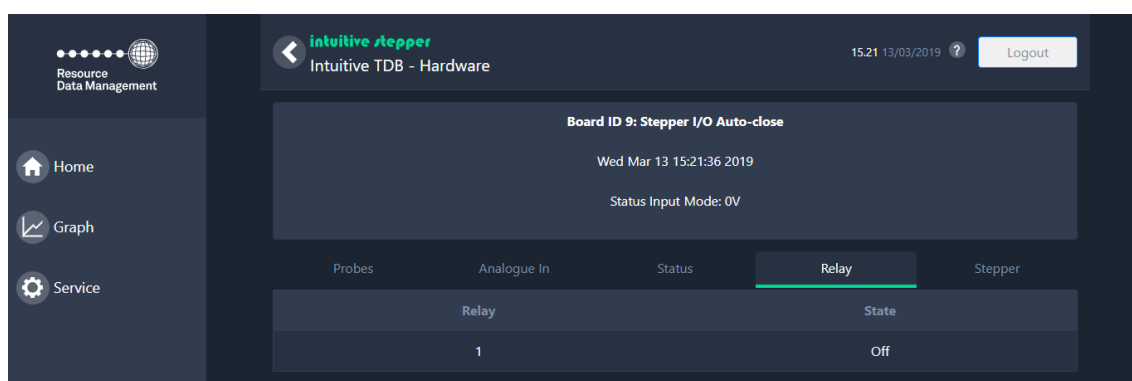


Please ensure all power is switched off before installing or maintaining this product.

With regards to the status column the following applies:

Unused:	Board not defined in TDB program.
Normal:	Board defined in TDB program and is communicating.
Error:	Board assigned in TDB program but the TDB device is unable to communicate with it. Check comm's network.
Reset:	If this appears on a Stepper expansion module this indicates that a board reset command has been sent to overdrive the stepper outputs. If this appears on any other Expansion board it indicates the expansion board has had a software reset. This is expected behaviour, for example, if the Expansion board only has been powered off/on.

Clicking on any one of the present expansion boards from the list will result in a screen similar to the one below. Here the user can check input and output values for test purposes. If a board is not configured the message 'Board Unused' is shown.



Note: if a Humidistat display is connected additional Values for S1 & S2 will appear under the Probe heading. These account for the built in Humidity and Temperature sensors present in the display connected.

Broadcast Receive List

Devices running TDB applications have the ability to broadcast values across an IP network. Those devices and subsequent blocks set to broadcast, can be viewed in the broadcast receive list. The page will show the TDB device's name, block, value and the last time the point updated. If new devices are added to a network (broadcasting), the table will automatically update. For more information regarding broadcasting, see the individual blocks and the [peer to peer](#) section.

First Floor Boiler Controller	Value	Last Update
Amb Temp Enable	On	15:23:11
Back Office Temp	22.4	15:23:11
Boil Run Sig 1CC	On	15:23:11
Boiler Run Sig 2	Off	15:23:11
Call Cen Valve	On	15:23:11
Eng Valve	Off	15:23:11
Engineering	23.5	15:23:11
Lobby	19.3	15:23:11
Lobby Valve	Off	15:23:11

Pulse Counter

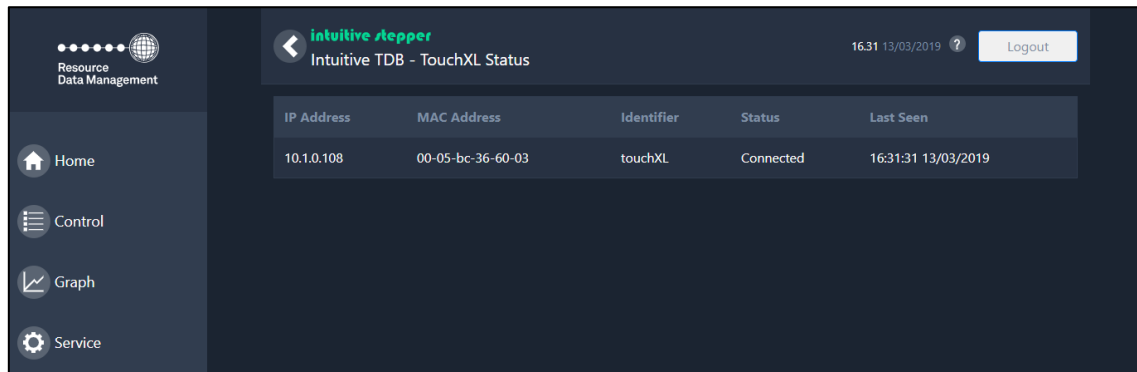
If installed the Pulse Reader counts can be checked in the TDB device by selecting the System tab then Pulse Counter. The channel's count can be read from this screen and also cleared on a channel by channel basis. Please see [8 Channel Pulse Reader \(PR0622 / PR0622 DIN\)](#).



Please ensure all power is switched off before installing or maintaining this product.

TouchXL Status

When a TouchXL Display has been connected to the TDB device, the status of the connection between them will be shown in this screen:



IP Address	MAC Address	Identifier	Status	Last Seen
10.1.0.108	00-05-bc-36-60-03	touchXL	Connected	16:31:31 13/03/2019



Please ensure all power is switched off before installing or maintaining this product.

System/ Settings

Network

Within the Network tab, it allows the user to configure and view the current settings for IP over Ethernet and/or Wi-Fi.

The screenshot displays the 'TouchXL TDB Controller - Network/Setup' web interface. The left sidebar contains navigation links: Home, Control, Graph, and Service. The main content area is titled 'Settings for interface eth0:' and lists various network configuration options. The 'Current Address' and 'Current Netmask' are both 0.0.0.0. The 'Current Default Gateway' is also 0.0.0.0. The 'Static Address', 'Static Netmask', and 'Static Default Gateway' fields are empty. The 'Name servers' field is empty. The 'Controller name' is 'TouchXL TDB Contr'. The 'Networks to support' dropdown is set to 'XML'. The 'Remote XML' dropdown is set to 'No'. The 'Web Service Enable' dropdown is set to 'No'. The 'CGI compression option' dropdown is set to 'Auto'. The 'Test dialout frequency (hrs)' field is set to '0'. The 'Screen Orientation' dropdown is set to 'Landscape'. The 'Date Format' dropdown is set to 'DD/MM/YY'. The 'Mimic Authorisation' dropdown is set to 'Global'. The 'Force CGI Login' dropdown is set to 'Off'. The 'Lockout user on repeated failure' checkbox is checked. A green 'Set Network/Settings' button is at the bottom. A note at the bottom states: 'Screen orientation changes will not take effect until the controller is restarted.'

Ethernet

If the device is connected to a Data Manager IP network, or a network which has a DHCP server, use the 3 rotary switches on the controller to set a Network ID. The Data Manager or DHCP server will then issue an IP address to the controller. The IP details will show under the current address for interface eth0 (shown above).

If the device is to be assigned a static IP address, this must be done either via the device's web pages or the LCD display (if fitted). If using the web interface the device must be accessed via [USB](#) (or Ethernet port if IP address is known). Within the 'Network' settings there will be fields available to enter the static IP details (address, netmask and gateway). Once 'set', power the controller off and set the 3 rotary switches to '000'. When powered on, the stated IP address will be associated to the Ethernet port.



Please ensure all power is switched off before installing or maintaining this product.

Wi-Fi

Note: For the controller to communicate via Wi-Fi, along with the adapter, Wi-Fi support must be enabled on the controller. Please consult RDM Technical Support for activation.

The controller can log on to a Wi-Fi network either via DHCP or by issuing it a static IP address. To give it a static address set the rotary switches to '000'. Once powered on, the 'Network' tab will show the options allowing the user to issue an IP address, subnet mask and default gateway address for Wi-Fi. To automatically receive an IP address from a DHCP server, the rotary switches must be set to anything but '000'.

For the controller to log on to the desired Wi-Fi network, the SSID and the key to the network must be inserted in the fields within the Network setup pages. Alternatively, clicking on the 'Scan' button will list all available networks.

Note: For networks that do not broadcast their SSID, toggle the 'SSID Hidden' option, to show/ ignore them. Opting to scan for 'hidden' SSID's will lengthen the scan time.

Then, simply select the desired network, and enter the associated password*. The SSID and Key would be provided by the network administrator. Contact your IT support team should further assistance be required.

Once logged on, the Wi-Fi network signal level will indicate how strong/ weak the signal is.

***Note: Wi-Fi does not support WEP security.**

Name servers

Enter the IP address of the Primary and Secondary name server to enable DNS features. This is required when sending emails from the controller where the Mail Server does not have a static IP address and the use of a DNS Server is required.

Controller Name

The text entered in this field will appear at the top of the TDB device's webpage. This name is required for use with the Peer to Peer feature or for uniquely identifying each controller on the network. The Controller Name must be entered before the user can setup [Alarms](#).

Networks to Support

As default, the TDB device is configured to 'XML', allowing communications over the IP network transferring XML data to, for example the Data Manager. This will allow the controller to log on to the DM's network as an IP device. To turn this function 'off', select 'none' instead.

When the 'BACnet' feature is enabled (PR0655), it will expand the options to include; BACnet/IP and RDM-485*. Please consult RDM Technical Support for activation.

Note: Access to the controller's web pages via Ethernet port/ USB is always possible regardless of selected network.

All options are listed;

XML:	The Ethernet port will utilise the IP network transferring XML, allowing the device to log on to a Data Manager as an IP device.
BACnet/ IP:	The device will use the BACnet protocol via the Ethernet port to communicate over a BACnet network.
XML and BACnet/ IP:	Uses both XML and BACnet protocols, via the Ethernet port, simultaneously.
RDM-485*:	Using the RDM 485 Plant TDB comms module (PR0623-DIN TDB), the device will communicate using RDM-485.
XML and RDM-485*:	Uses both XML and RDM-485 protocols, simultaneously.
None:	XML, BACnet and RDM-485 are disabled.

If either BACnet or the RDM-485* networks are selected, they must be configured in the [BACnet/ RDM-485 setup](#) page.

***Note:** RDM-485 network is compatible with DMTouch software V2.5 and above.

Remote XML

Remote XML can either be set to 'yes' or 'no'. When set to 'no', the device cannot be logged on to a remote Data Manager out with its own subnet. When set to 'yes' it will allow it.

Web Service Enable

Option to either enable the Web Services feature or disable it. **Note:** All Web Services functions (read or write) will require authentication when Force CGI is set to 'Remote'.



Please ensure all power is switched off before installing or maintaining this product.

CGI Compression

CGI compression relates to data that is sent to the browser used to view the controller's web interface. Data from the device can be compressed/ zipped (reducing data size) before sending it to the browser. The field can be set for; Off, On or Auto. If unsure, always leave on 'Auto'.

- Off:** Never compress any data sent to the browser.
- On:** Always compress data sent to the browser.
- Auto:** The device will detect automatically if the browser can handle compressed data.

Test Dialout Frequency

Where the device has been setup on a network, a 'test dialout' can be sent periodically to aid in highlighting communication issues. The value is set in hours and at these time intervals, a dialout notification is sent to the designated modems. For this feature to operate correctly the [alarm setup](#) must be configured.

Screen Orientation

The TouchXL can be used in either portrait or landscape modes. Once selected the device will have to be power cycled or the TouchXL's browser reset. This can be done by pressing the top 'banner' and selecting the 'reset browser' button (circular arrow).

Date Format

Select the date format to be shown on the TouchXL's screen.

Mimic Authorisation

When mimics have been setup to view, either on the web interface or the TouchXL, restrictions can be enforced to prevent unauthorised users interacting with them, for example pressing overrides or moving sliders. Select from the following;

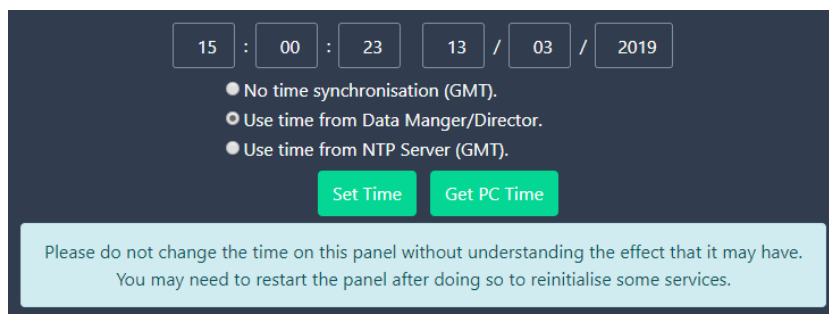
- Logged-In only:** Only permits interaction of mimics (from TouchXL or web interface) when user is logged in.
- Panel:** Permits interaction of mimics without requirement of log in from the TouchXL interface.
- Local:** Permits interaction of mimics without requirement of log in via local IP access i.e. remote access from within another subnet will require a log in.
- Global:** Allows interactions from any interface without being logged in.

Force CGI Login

Upon viewing the TDB's web page, the 'Force CGI login' feature will dictate whether the user must be 'logged in' before they can view the device's home screen (IO list or mimics). The options will be either 'off' or 'Remote'. When the option is set to 'Remote' (default) the web CGI will only show minimal details removing any logos or site information.

Note: All Web Services functions (read or write) will require authentication when Force CGI is set to 'Remote'.

Time



- No time synchronisation:** Here the current time can be manually entered or if the 'Get PC Time' is used the fields will be filled using the current time and date from the PC.
- Use time from Data Manager:** If the controller is logged onto a front-end system its time clock can be synchronized with the Data Manger time clock. Check the tick box and press 'Set Time' to enable this feature.



Please ensure all power is switched off before installing or maintaining this product.

Use time from NTP server:

Here the IP address of an NTP time server can be entered. The controller will then synchronise with the NTP server time/date.

Note: you must seek the permission from the owner of the NTP time server before directing the controller to it.

Note - If the time or date has been changed the user must restart the controller via the software feature 'Reset' or by powering the unit off/on.

As default the controller operates in GMT and obeys BST when operating stand alone. If the controller is connected to a Data Manager then its time and date will be synchronised with it. If you wish to operate the controller stand alone in a time zone out with GMT then this can be achieved using a time zone upgrade file. Please contact RDM Technical Support for further details.

Locale

From within this menu the device can have its location and language preferences set. Use the drop down menus to select the desired settings.

Visibility

Following the creation (or upload) of a TDB program, the levels of which a user can view specific items (inputs, outputs or parameters) can be set. **Note:** when used in conjunction with the Data Manager (software V2.3 and above), these visibility settings will be transferred.

The screenshot shows the 'Intuitive TDB - Hide Items' configuration page. The page has a dark theme with a sidebar on the left containing navigation links: Home, Control, Graph, and Service. The main content area has a header with 'intuitive stepper' and 'Intuitive TDB - Hide Items'. Below the header is a table with columns: Item, All, Site, Service, Install, and Hide. The table lists various inputs and outputs, each with radio buttons in the visibility columns. A 'Submit' button is located above the table.

Item	All	Site	Service	Install	Hide
Inputs					
Outside Air Temperature	☐	☐	☐	☐	☐
Inside Air Temperature	☐	☐	☐	☐	☐
Supply Air Temp	☐	☐	☐	☐	☐
Return Air Temp	☐	☐	☐	☐	☐
Humidity	☐	☐	☐	☐	☐
Outputs					
Heater	☐	☐	☐	☐	☐
Chiller	☐	☐	☐	☐	☐
Recirculate Baffle	☐	☐	☐	☐	☐
Return Baffle	☐	☐	☐	☐	☐
Supply Baffle	☐	☐	☐	☐	☐
Filter Dirty	☐	☐	☐	☐	☐

Within the 'Users' setup page, levels of access can be set to limit access to configuration and settings for the specific log-ins. Those user levels are; Install, Service and Site.

When in the Visibility menu, it will list all inputs, outputs and parameters that are in the TDB app. By using the radio buttons, choose the level at which the item is visible to the user level. Or completely hide the item from altogether.



Please ensure all power is switched off before installing or maintaining this product.

SSL Setup

The TDB device offers the facility to allow SSL (Secure Sockets Layer) encrypted connections, offering a more secure link to its IP/URL. As with any SSL server/ client technology there is a strict process to set it up.

Note: To configure this feature requires specialist knowledge, please consult with an IT professional or your support team for further assistance if you are unsure.

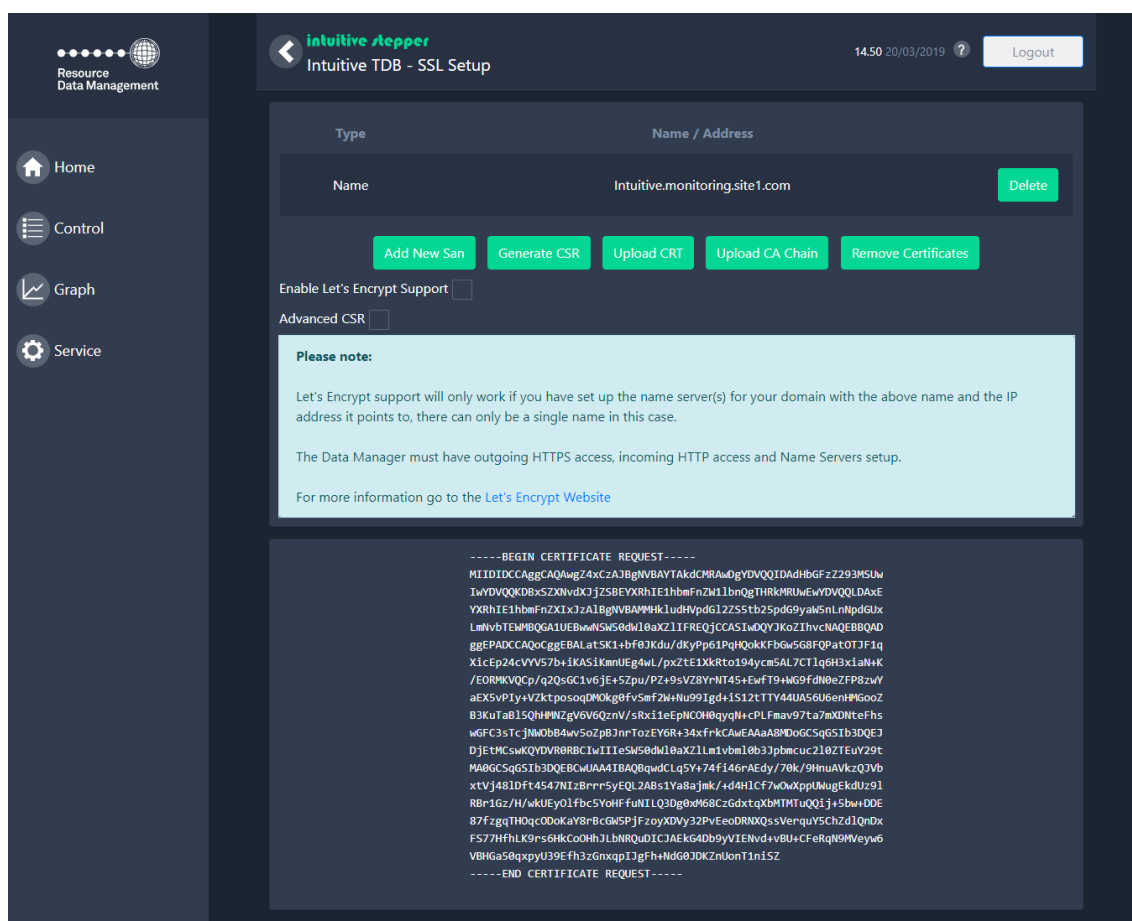
Entering the feature will show the below page;

To begin, click in 'Add New San' (Subject Alternative Name). This will allow the user to enter the TouchXL's IP address or hostname used to access it;

Click on 'Add'. This will add the URL/IP address to the table. When it's entered and listed, click on 'Generate CSR' (Certificate Signing Request). To which will produce something similar to the below;



Please ensure all power is switched off before installing or maintaining this product.



The lines of text generated is what's required to be sent to the Certificate Authority (CA), therefore copy and paste the code into a text file and send it direct to them.

The CA will send back a 'CRT' file containing the public and private key pair used for encryption. When received, click on 'Upload CRT', select the file and upload.

The signing CA should publically make available on their website a trust chain file, use the 'Upload CA Chain' to upload the file.

Once completed the TDB device will be accessible using the SSL encryption.

Note 1: The TDB device will still be accessible using the `https://<IP address>` without a certificate, however unless the user installs a properly signed certificate as outlined above, most browsers will display warnings and security precautions.

Note 2: Http access will still be available over the standard port 80. When https is used it will also open standard port 443 for access.

Let's Encrypt

The SSL setup section includes support for Let's Encrypt. Let's Encrypt is a service that provides digital certificates which are required to enable https connection to websites. Having Let's Encrypt support has a number of advantages as it provides a free, automated, open and transparent solution. To enable this 'check' the box.

Please consult the Let's Encrypt web site for more details.

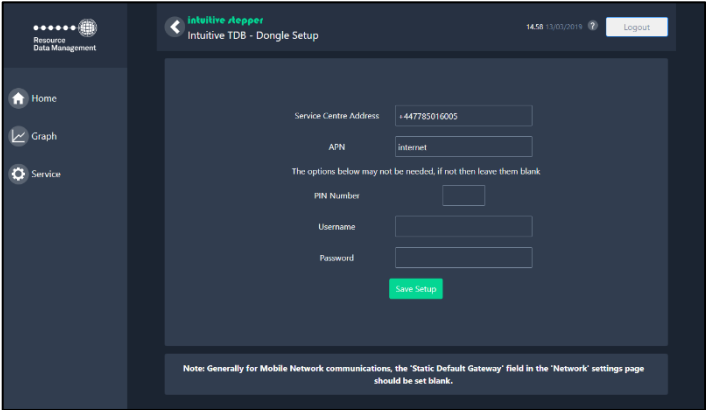
Mobile Network Setup



Please ensure all power is switched off before installing or maintaining this product.

When enabled (part No PR0496-3G), this feature will allow alarms to be sent over a mobile data network in the form of an email or to a URL (depending on [alarm setup](#)). **Note:** it will not send SMS.

This page must be filled in for the GSM modem to operate correctly and the details required, can be found by contacting the service provider. Above is an example with Vodafone details entered (please note these details may be changed at any time by the service provider).



Intuitive TDB - Dongle Setup

Service Centre Address: +447785016005

APN: internet

The options below may not be needed, if not then leave them blank

PIN Number:

Username:

Password:

Save Setup

Note: Generally for Mobile Network communications, the 'Static Default Gateway' field in the 'Network' settings page should be set blank.

Switch Setup

The Switch Setup page mimics the principles of the 'rotary switches' found on other IP device's hardware (e.g. Intuitive TDB controller). As default, the fields are set to '000'. This would cause the Ethernet ports to be configured as per the static address found under the [network](#) page.

For use with a DHCP server, where the IP address is issued automatically to the TouchXL, change the switches to anything other than '000'. Ensure the ID is unique when configuring multiple TouchXLs or IP devices on a network.

Note: Once the 'switches' are set the TouchXL must be power cycled.

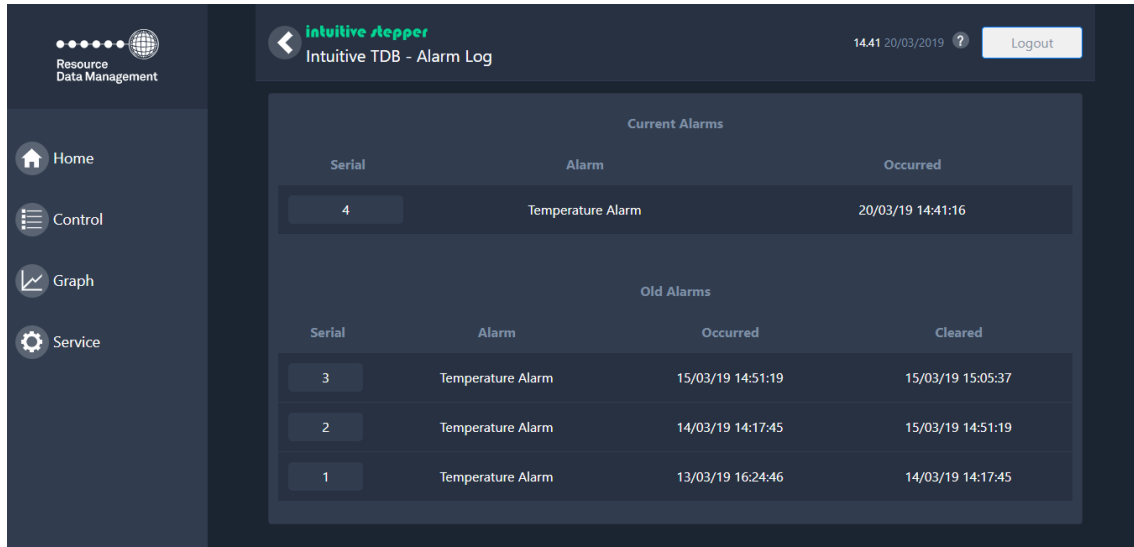


Please ensure all power is switched off before installing or maintaining this product.

Alarms/ Export

Alarm Log

Alarms created by any [alarm block](#) are recorded in the controller alarm log. Here current alarms are shown as well as older alarm history.



Current Alarms		
Serial	Alarm	Occurred
4	Temperature Alarm	20/03/19 14:41:16

Old Alarms			
Serial	Alarm	Occurred	Cleared
3	Temperature Alarm	15/03/19 14:51:19	15/03/19 15:05:37
2	Temperature Alarm	14/03/19 14:17:45	15/03/19 14:51:19
1	Temperature Alarm	13/03/19 16:24:46	14/03/19 14:17:45

- Serial:** Each alarm generates a unique serial number. Click on the serial number for more information.
- Alarm:** Gives the description of the alarm (Description taken from alarm block which generated the alarm).
- Occurred:** Shows the time at which the alarm was generated.
- Cleared:** Shows the time at which the alarm has cleared.

Mute All Alarms

When multiple alarms have been generated from the PLC, they will sound out on a display if connected to the TDB device. This function will silence the audible alarm from any displays. **Note:** it will not clear any alarms or prevent them being sent to the modems if setup.



Please ensure all power is switched off before installing or maintaining this product.

Export Data

Use this feature to extract data - select the Start Date then End Date and follow the on screen instructions.

Note: Log data will extract all external points in the controller at 15 minute intervals.

The screenshot shows the 'Export Data' screen. On the left is a sidebar with 'Home', 'Graph', and 'Service' options. The main area has a header with 'intuitive stepper' and a date '12:34 13/03/2019' with a 'Logout' button. Below the header are two calendar pickers. The 'Start Date' calendar has '12' selected. The 'End Date' calendar has '13' selected. At the bottom is a green 'Export Data' button.

Log data is written to the controller's internal memory or a USB memory stick (if used) every 30 minutes, on the hour and ½ past the hour. If a software restart is initiated the controller will save any log data to memory or a USB memory stick (if fitted), before restarting thus minimising any possible data loss. The extracted file is a compressed 'zip' file, use standard windows routines to extract the data you want from the file. **Note:** the graphical interface or export log feature must be used to view/extract data on a USB memory stick as the logged data is encrypted.

Auto Export

The screenshot shows the 'Auto Export' screen. It has two tabs: 'Frequency' and 'Method'. Below the tabs is a message: 'No export jobs currently defined.' At the bottom is a green 'Add New Job...' button.

This feature allows for logged data to be sent to a remote destination periodically. On viewing this page a list of the current automatic export schedules will be shown. If no schedules have been configured then 'No export jobs currently defined.' will be displayed.

Click 'Add New Job...' to create a new automatic export schedule. A screen similar to the one below will be shown.

The screenshot shows the 'Add New Job...' form. It has two tabs: 'Frequency' and 'Method'. Under 'Frequency', there is a dropdown for '4 Hourly', a 'starting at' field with '1' and '00' (hrs), and a date field with '13 / 03 / 2019'. Under 'Method', there is a dropdown for 'Mail' and a 'to' field with 'support@resourcedm.com'. At the bottom right are 'Add...' and 'Cancel...' buttons.



Please ensure all power is switched off before installing or maintaining this product.

Frequency: Select either hourly, 4 hourly, 12 hourly, Daily or Weekly from the drop down list. Now enter a start time and date.

Method: Select from;

- Mail - send the data as part of an email. The mail server must be configured.
- FTP - send data using the File Transfer protocol. See format below.
- HTTP Post* - send data using the post function of the HTTP protocol. Enter the URL/ IP address of the server that can accept such posts.
- HTTPS Post* - send data using the post function of the HTTPS protocol. Enter the URL/ IP address of the server that can accept such posts.

***Note:** Prior knowledge of function is required and RDM cannot support setup of a receiving server.

The file format sent will be a compressed CSV file with split date/ time.

Format of FTP: username:password@host/path/
e.g. support:12345@10.1.2.10/receiver/log/

Note: username and password must not contain and non-alpha numeric characters () [# >).

Note 1: Using this feature will export log data at a 15 minute sample frequency.

Note 2: If the automatic export should fail, it will continue to retry, incrementing the period of time between retries each time.

Mail Setup

The screenshot shows the 'Intuitive Stepper' configuration interface. On the left is a sidebar with 'Home', 'Graph', and 'Service' options. The main area is titled 'Sender Setup:' and contains the following fields:

- Name:** Intuitive TDB
- Address:** IntuitiveTDB@RDMmonitoring.com
- Force TLS:** No (dropdown menu)
- Send email directly:** (radio button, unselected)
- Send email through server:** (radio button, selected)

Below this is the 'Server Setup:' section with the following fields:

- Address:** mail.monitoring.com
- Port:** 25
- Authenticate ?** Yes (dropdown menu)
- Username:** dougies
- Password:** (masked with dots)

A green 'Save' button is located at the bottom right of the configuration area.

Sender Setup

Name: Name that is appended to the sent alarms.

Address: Email address that is appended to the sent alarms.

Force TLS: If set to 'No', then if TLS Authentication fails it will try Plain Authentication. If Force TLS is set to 'Yes', it will only try TLS Authentication.

Send e-mail directly: Sends the e-mails directly to the destination server, please note this may or may not work depending on the setting of firewalls and e-mail servers between the TDB controller and the remote system.

Send e-mail through server: Sends the e-mails through an intermediate server. If enabled complete the fields required for Server Setup.



Please ensure all power is switched off before installing or maintaining this product.

Server Setup

Address:	Address of mail server used to send alarms e.g. office mail server.
Port:	Defaults to '25' but may be changed if required.
Authenticate:	This option should be set to 'Yes' if you need to authenticate when sending a mail.
Username:	If authentication required enter a valid username for the mail server account.
Password:	If authentication required enter a valid password.

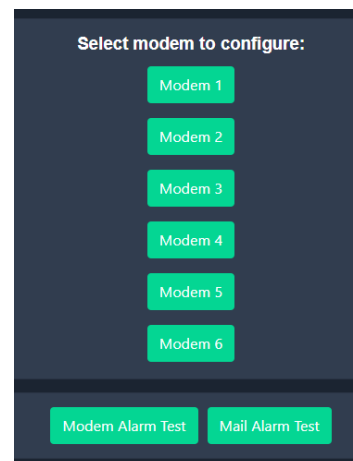
Modem Setup

Any alarm generated from an [alarm block](#) can be sent to up to 6 modem destinations via the controller's IP network connection to a URL or email. The RDM software application Monitoring Remote Station (MaRS) can be used to receive and view the alarms generated by the TDB program. Selecting the 'Alarm Setup' tab will display the six modems (pictured on right).

Note: There must be a valid 'Controller Name' entered within the [Network Setup](#) page before modems can be setup.

Selecting between modem 1 through to modem 6 will show a page similar to the one below.

Note: Once configured, the user can then test the setup, by using the Modem/ Mail Alarm test buttons.



	Address	Type	Retries	Period (mins)	Options
1	support@resourcedm.com	Email	2	5	☒ Send Clear
2		HTTP	20	5	☒ Send Clear
3		HTTP	20	5	☒ Send Clear
4		HTTP	20	5	☒ Send Clear
5		HTTP	20	5	☒ Send Clear

Note: The dialout will stop on the first address that succeeds.

Set

Address:	Enter the destination URL/ IP or email address for the alarms to be sent. Note: If a domain name is entered, then the Name Server field(s) must be configured under the ' Network ' setup heading.
Type:	Select from HTTP, HTTPS or Email. Note: HTTP and HTTPS use the post function and prior knowledge of setup is required. RDM cannot support setup of a receiving server.
Retries:	Number of retries before moving on to the next modem address should the alarm fail to dial out on the current modem address.
Period:	Time delay in between each retry.
Send Clear:	When an alarm is no longer present a 'Clear' alarm can be sent. Tick to enable this feature.

If alarms are to be sent to an e-mail address, the mail server setup must be completed. See: [Mail setup](#)

When a modem is set to use either the Http or Https protocol, the alarm is sent as an 'xml' packet. Within the packet there are different fields describing the specific alarm, two of which are 'Controller' and 'Alarm'. These fields relate to the Controller Name (set in [network menu](#)) and the alarm alias within the individual alarm blocks (set in TDB application). It is possible to override the Controller Name from within the individual [alarm block](#) by using the '#' symbol in the alias. Within the alarm block, alias it using the format; **controller name#alarm name**. Note no spaces before or after the # symbol. Example;

Alias the alarm block as 'Device Number 23#Over Temperature Alarm'
 This will define the xml fields as;
 <controller>Device Number 23
 <alarm>Over Temperature Alarm



Please ensure all power is switched off before installing or maintaining this product.

Network

List

The TDB device can log devices onto its own network interfaces, specifically via Modbus. For the hardware options and basic setup see the [USB Devices](#) and [Add Device](#) sections. Selecting the 'List' option from the Network tab, will allow the user to browse the devices currently logged on. The Status will only show 'Normal' or 'Offline'. To view a device's IO values, simply click on the device.



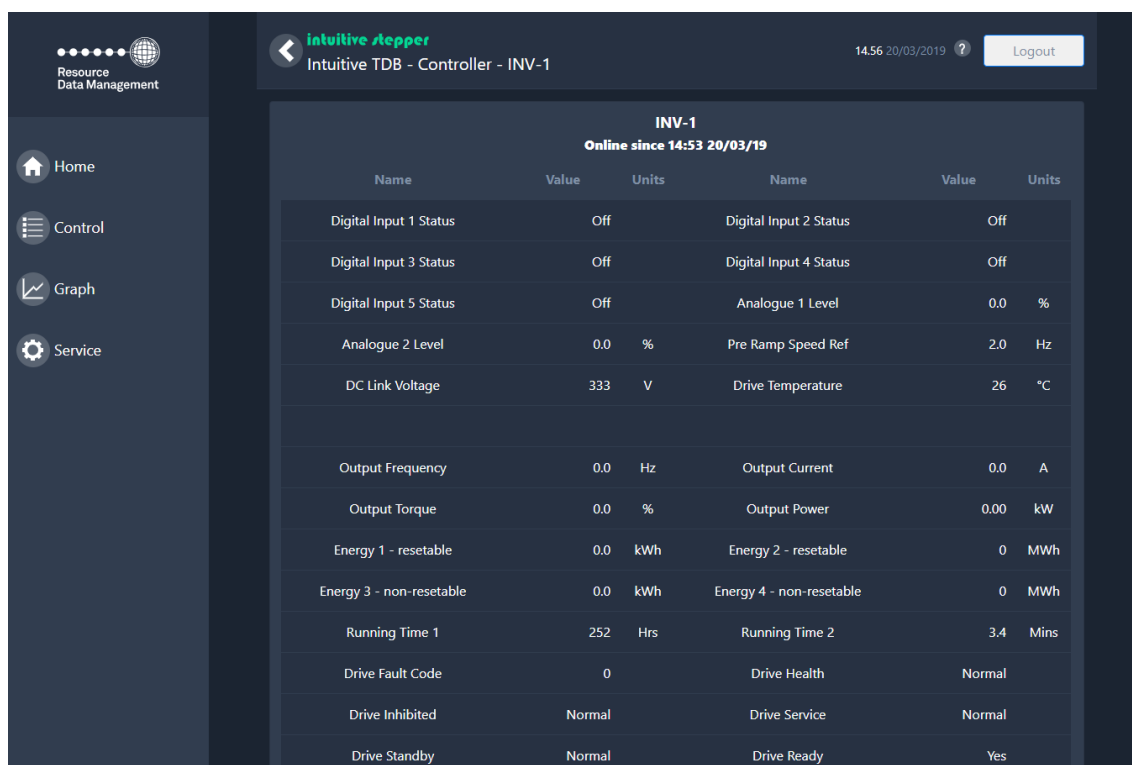
Controller	Description	Network	Status
ENG-1	RDM Energy Meter	Modbus	Normal
ENG-2	RDM Energy Meter	Modbus	Normal
ENG-3	RDM Energy Meter	Modbus	Normal
ENG-4	RDM Energy Meter	Modbus	Normal
INV-1	Invertex Eco Optidrive	Modbus	Normal
INV-2	Invertex Eco Optidrive	Modbus	Normal

Modbus devices will go offline immediately after loss of comms.

Note: No offline alarms will be generated. This can be setup using an [analogue device input](#) block.

Device values

The following screen is displayed when the 'INV-1' device is selected from the Device List:



INV-1					
Online since 14:53 20/03/19					
Name	Value	Units	Name	Value	Units
Digital Input 1 Status	Off		Digital Input 2 Status	Off	
Digital Input 3 Status	Off		Digital Input 4 Status	Off	
Digital Input 5 Status	Off		Analogue 1 Level	0.0	%
Analogue 2 Level	0.0	%	Pre Ramp Speed Ref	2.0	Hz
DC Link Voltage	333	V	Drive Temperature	26	°C
Output Frequency	0.0	Hz	Output Current	0.0	A
Output Torque	0.0	%	Output Power	0.00	kW
Energy 1 - resetable	0.0	kWh	Energy 2 - resetable	0	MWh
Energy 3 - non-resetable	0.0	kWh	Energy 4 - non-resetable	0	MWh
Running Time 1	252	Hrs	Running Time 2	3.4	Mins
Drive Fault Code	0		Drive Health	Normal	
Drive Inhibited	Normal		Drive Service	Normal	
Drive Standby	Normal		Drive Ready	Yes	



Please ensure all power is switched off before installing or maintaining this product.

Add Device

The 'Add Device' page is available for the user to add Modbus devices to the List of Networked Devices. Entering the page, will show a page similar to below:

Device Type:	Leave as Modbus Device
Name:	Enter a 6 character name (Avoid using control characters in the name)
Type:	Select from the drop-down list
Modbus Address:	Enter the Modbus Address (Decimal) that you have programmed in to the Modbus device.
Network Line:	Select the network line that is connected to the device (1 or 2)

Once this table is complete, click on Add Controller to bring the device on-line.

The following Modbus devices are available to select as standard:

Device	Device
Flash D Power Mon (4 Wire)	Schneider PM710
VIP396 Energy Meter	Flash D Power Mon (3 Wire)
4MOD Pulse Counter	Sirio Energy Meter
Autometer IC970	VIP396 Energy Meter (IEEE)
Socomec Diris A20	Shark Energy Meter
AEM33 Power Monitor	Powerscout
Enviro ENV901	Enviro ENV900
RDM Energy Meter	

Remove Device

To remove a device, click on the 'Remove Device' tab, select the controller to remove and then click the 'remove Controller(s)' button. With wireless mesh devices, as they log on automatically, they must be not be connected to the network at the time of removal. Else they will continue to re-log themselves on.

Device values in a TDB program

To use one of the device's values in a TDB program, an appropriate input block must be used (analogue or Digital). RDM recommend the [Analogue Device Input Block](#) as this has an associated 'Offline' function. See block description for more details.

BACnet/ RDM-485 Setup

When the BACnet option (PR0655-BAC) is enabled, it will permit the TDB device to communicate over BACnet/ IP using the Ethernet ports. Additionally, it also allows the unit to communicate over RDM-485 using the RDM 485 Plant TDB comms module (PR0623-DIN TDB). Configuration of both BACnet and RDM-485 networks can be carried out within this menu. **Note:** for the TDB device to communicate using either BACnet or RDM-485 protocol ensure it is selected from within the [Network](#) setup pages.



Please ensure all power is switched off before installing or maintaining this product.

Parameter	Value
Device Instance	280028
Network Number	10280
BACnet/IP Port	47808
BACnet/IP BBMD Address	
BACnet/IP BBMD Port	47808
BACnet/IP BBMD TTL (secs)	60
RDM-485 Address	126
RDM-485 Max Master	127
RDM-485 Max Info Frames	1
RDM-485 Speed	9600
COV Lifetime	1800
Save Priority	8
Allow time synch from network	UTC / Local

Do not change anything on this page unless you have an understanding of what the options mean. Changes may stop the BACnet network working.

Device Instance**Network Number****BACnet/ IP Port****BACnet/ IP BBMD Address****BACnet/ IP BBMD Port****BACnet/ IP BBMD TTL (min)****RDM-485* Address****RDM-485* Max Master****RDM-485* Max Info Frames****RDM-485* Speed****COV Lifetime****Save Priority****Allow time synch from network**

Unique instance number of the TDB Controller. Default 280028.

Network number the Controller is to communicate on. Default 10280.

Virtual port number for IP protocol to communicate on. Default 47808.

BACnet Broadcast Management Device IP address

BACnet Broadcast Management Device Port. Default 47808

BACnet Broadcast Management Device Time To Live setting.

Unique address for the TDB device while communicating over RDM-485. Default 126.

MSTP Max Master. Default 127.

MSTP Max Info Frames. Default 1.

Select the MSTP network speed; 9600 or 38400.

Change of Value period in seconds.

The BACnet priority field is selectable between 1 and 16. It sets the priority level, at which an override with this priority number or above, is treated as a non-volatile parameter 'set' and so will be set and saved as that item's parameter value. So, when set to a value of 8, any override of priority 8-16 will be saved as a parameter.

Select from; UTC/ Local; Local; UTC or None. Permits time synchronisation from another networked device.

Please refer to the 3rd party BACnet client if you are looking for assistance logging the device on. Only users with a detailed knowledge of the BACnet protocol should amend these details as altering them can have detrimental effects on the communications.



Please ensure all power is switched off before installing or maintaining this product.

***Note:** RDM-485 network is compatible with DMTouch software V2.5 and above.

BACnet Object IDs

When the TDB device is configured for a BACnet network, the IO list will automatically be assigned unique object ID's. In version V3.4.0 and above the method of enumeration for the object ID was enhanced allowing for minor changes in the plc, permitting additions and slight alterations without affecting the current ID's.

Note: Any software upgrades made from devices with pre V3.4.0 software will affect the object ID numbers.

Type Writer

For Modbus devices that are not listed in the 'Add Device' section, the Type Editor feature allows a user to write their own 'typefile' (or template) to allow communications (read only) to a 3rd party device. For successful communications, the device must be compatible with RDM's USB RS485 dongle (please see the [configuration section](#)). The TDB controller can have multiple user-generated types enabled, activated one at a time with part number PR0655-TYP. The Type Editor User Guide can be found in [appendix 3](#). The created user type will then be selectable in the '[Add Device](#)' Section.

The Modbus template generation feature, Type Editor, requires the user to have a full understanding and working knowledge of the Modbus protocol. RDM Technical Support cannot provide training or assistance in relation to the Modbus protocol and the commands implemented therein. Support will only be provided to those conversant with Modbus and in relation to the Type Editor functionality specifically.

For users unfamiliar with Modbus, RDM provide a template creation service allowing for a template to be generated for the 3rd party device in question. A nominal fee will apply for each template created by RDM

Note: the above process relates to creating 'Read Only' templates. For Read/Write templates please contact RDM Technical Support.

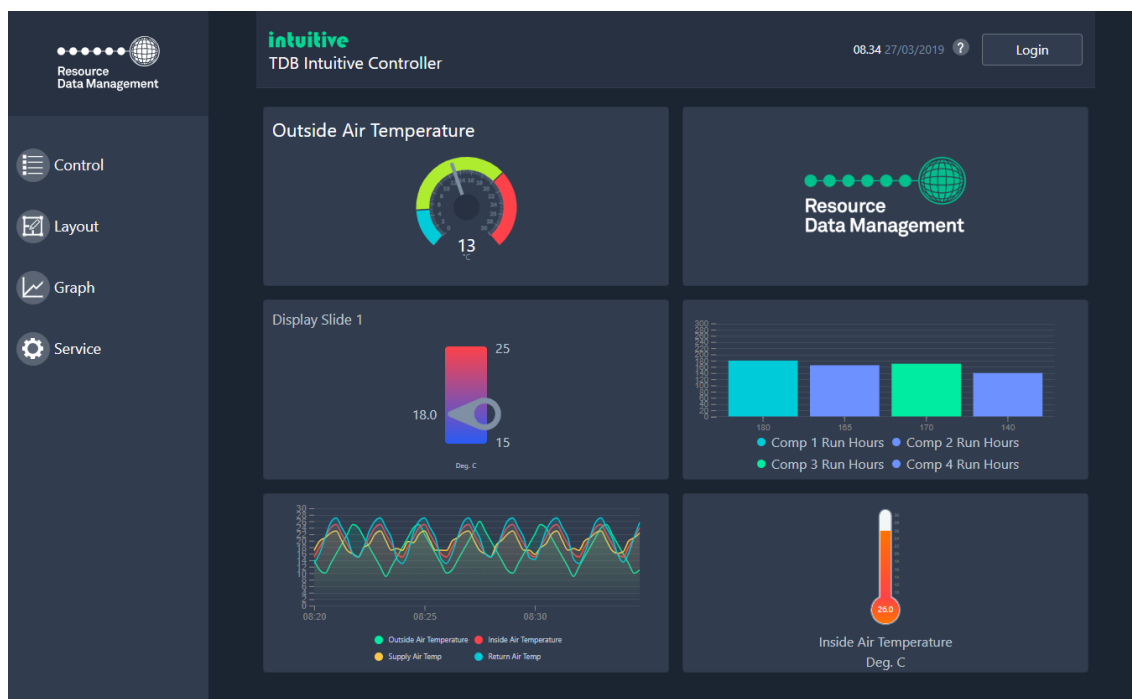


Please ensure all power is switched off before installing or maintaining this product.

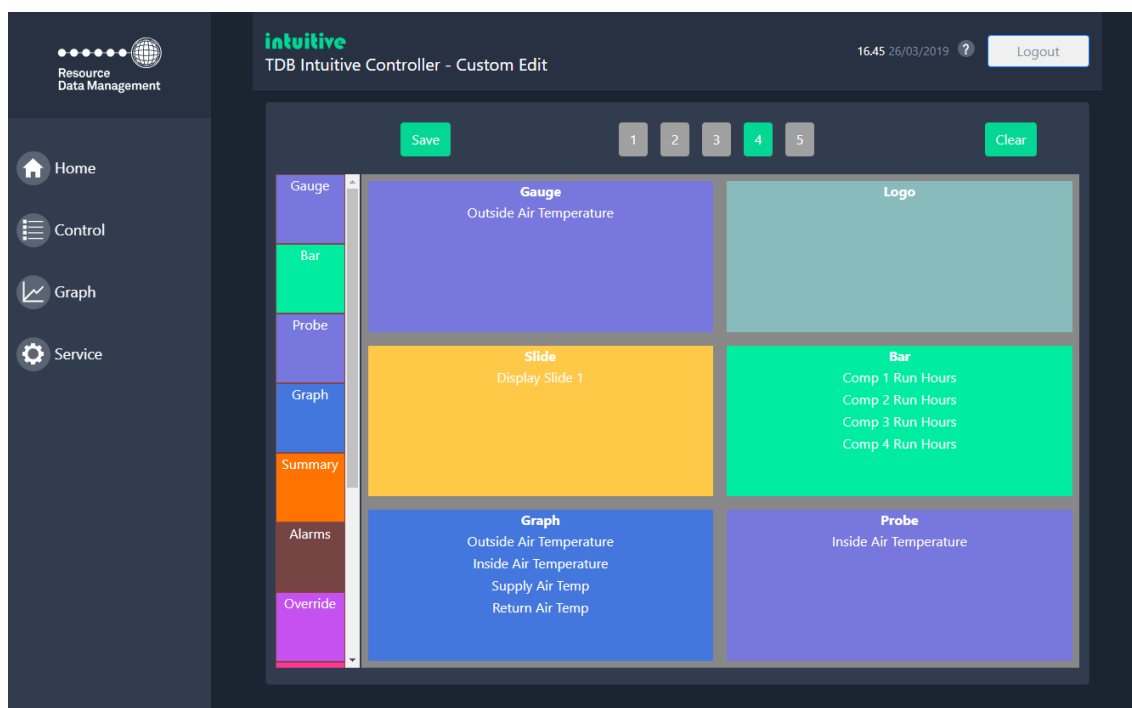
Layout/ Display

Custom Home Page

When configured the TDB device's Home screen will default to show the Custom Home Page. This can be configured from within the Custom Home Page feature. An example is shown below.



Upon entering the Setup page, if nothing has been configured, it will show a blank page with the options listed down the left side of the page. If a screen has previously been configured, it will look similar to below.



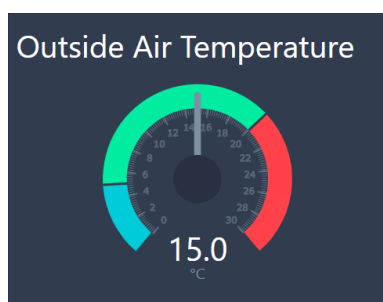
The icons listed on the left of the viewing pane can be dragged and dropped to the desired location. Once placed, the individual sections can be edited by double clicking on them. Depending on the selected widget the options to configure it will differ. Details are below.

Note: The custom home page can only be setup using a Laptop/PC. It cannot be set up from the front screen.



Please ensure all power is switched off before installing or maintaining this product.

Gauge



Value Item: Select from the drop down menu the item to be used.

Min: Minimum value the gauge will show *.

Max: Maximum value the gauge will show *.

Low: The low limit that outlines the lower band of the gauge *.

High: The High limit that outlines the high band of the gauge *.

Low Band: Select from the drop down menu the colour the Low band will have.

Main Band: Select from the drop down menu the colour the Main band will have.

High Band: Select from the drop down menu the colour the High band will have.

* Note: - These values must be to 1 decimal point (e.g. 20.0)

Bar



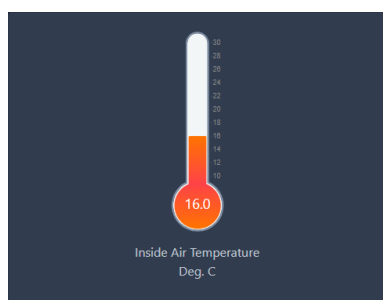
Item x: Select from the drop down menu the item to be used.

Colour x: Select the colour for the item to have

Min: Minimum value the graph will show.

Max: Maximum value the graph will show.

Probe



Value Item: Select from the drop down menu the item to be used.

Min: Minimum value the probe will show.

Max: Maximum value the probe will show.

Alert: Select an alarm the probe can be associated to (optional).

Graph



Period: Select the frequency the graph updates values. The higher the period set the greater the overall time period the graph shows. Select between; 15s, 1min, 5min, 15min, 30min and 1hr. Then select if the graph should use 'Absolute' values or 'Relative'.

Min: Minimum value the graph will show.

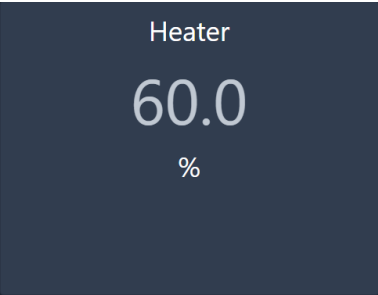
Max: Maximum value the graph will show.

Item 1-4: Select from the drop down menu the item to be used. Up to 4 items can be chosen.

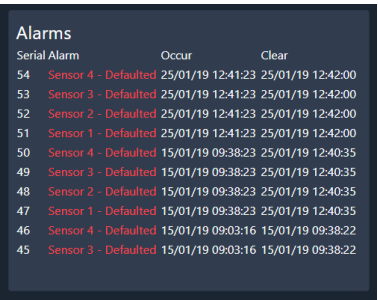


Please ensure all power is switched off before installing or maintaining this product.

Summary



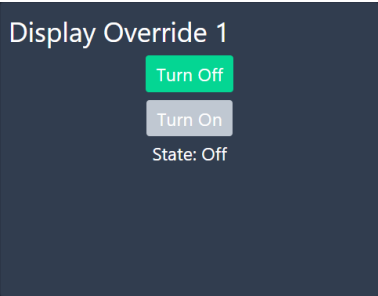
Item: Select from the drop down menu the item to be used.



Alarms

The Alarms widget will show a quick view of the most recent alarms, the size of the window or number of other widgets will dictate how many alarms are listed.

Override



Item: Select from the drop down menu the item to be used.

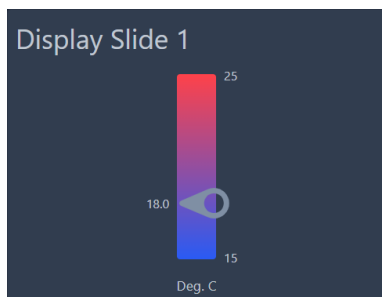
Threeway



Item: Select from the drop down menu the item to be used.



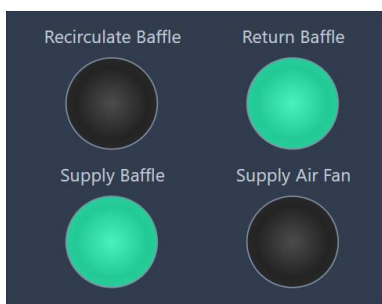
Please ensure all power is switched off before installing or maintaining this product.



Slide

Item: Select from the drop down menu the item to be used.

Status



Item x: Select from the drop down menu the item to be used.
Colour Off x: Select the colour for the item to have when 'Off'.
Colour On x: Select the colour for the item to have when 'On'.

Logo



Use the 'Change' option to select an image from a local device (PC) to upload. A thumbnail of the image will be shown. Only images of the type; png, jpeg, gif can be used with a maximum size of 250KB.

Note: Only one logo can be used on the customised home pages.

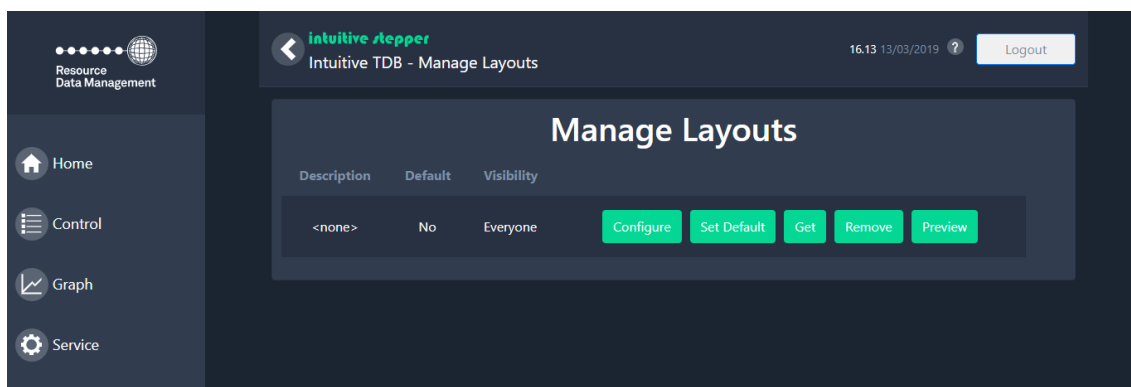
Manage Layouts

This utility is used to upload and configure pre-prepared layouts created on the RDM Layout editor program. To upload a layout, click on 'Upload Layout' and select it from within your PC.

Note: The feature will support the upload of a single layout. For more information on creating layouts, please consult relevant documentation or your RDM accounts manager.



Please ensure all power is switched off before installing or maintaining this product.



Once uploaded, there are a number of options;

Configure Get Remove

Option to alias the layout. This name will appear on the tab in the main page. This option allows the layout to be downloaded to the user's PC. Select this option to permanently remove the layout from the device. **Note: Once removed the layout cannot be recovered.**

Preview

Use this option for a quick view of the selected layout without leaving the setup page.



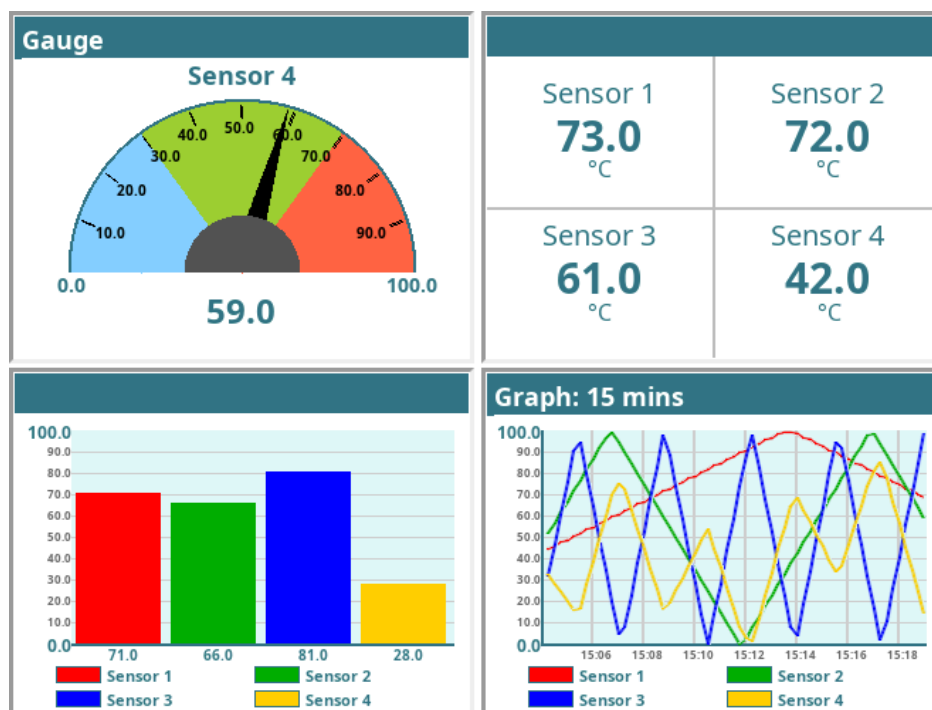
Note 1: The TouchXL TDB will support the LE3 mimics; TwoWay; Slide; ThreeWay.

Internal Screen Setup

The controller can be specified with a colour LCD display built in, this display allows a maximum of 6 pages of information to be displayed with a maximum of four values on each page. The values displayed can be in the form of a gauge, line graph, bar graph or a numerical value, an example of each is shown below.



Please ensure all power is switched off before installing or maintaining this product.



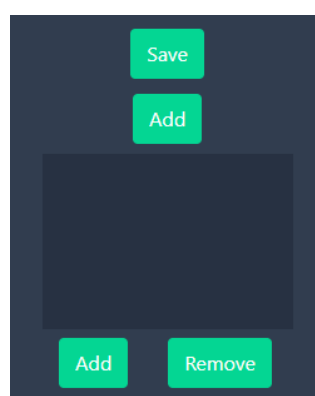
LCD Display Setup

From the service menu select 'system' followed by 'LCD Display Setup', here there are three set up parameters:

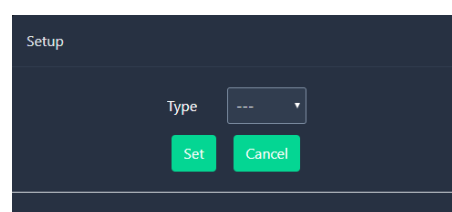
- Screen Home (mins): After this time period of inactivity (no button presses) the screen will revert to the home page.
- Screen Off (mins): After this time period of inactivity the display will switch off automatically.
- Set Parameters Allowed: If this is selected then controller parameters can be altered using the inbuilt display.

LCD Display Layout

From the service menu select 'system' followed by 'LCD Display Layout', here the display layout can be customised, a maximum of 6 different screens can be set up.



To add a new screen click 'Add'. A blank selection screen will be shown (see left), double clicking on the blank area will produce a drop down box (see right). From the drop down box gauge, value, graph or bar can be selected.



Please ensure all power is switched off before installing or maintaining this product.

Gauge

Gauge Value: Select an analogue value from the TDB program that is to be shown in gauge form.

Min: This is the minimum value that the gauge can display. It can be either selected from the drop down list of analogue parameters within the TDB program or entered manually in the field.

Max: This is the maximum value that the gauge can display. It can be either selected from the drop down list of analogue parameters within the TDB program or entered manually in the field.

Low: This selects a low region on the gauge where the colour changes, for example a low pressure region. The area between the min value and the low value will then be the colour selected in the 'Low Colour' parameter.

High: This selects a region on the gauge where the colour changes, for example a high pressure region. The area between the max value and the high value will then be the colour selected in the 'High Colour' parameter.

The 'Gauge Setup' screen displays the following configuration for the 'Outside Air Temperature' gauge:

- Gauge Value:** Outside Air Temperature (selected from a dropdown)
- Min:** Minimum (selected from a dropdown)
- Max:** Maximum (selected from a dropdown)
- Low:** --- (selected from a dropdown)
- High:** --- (selected from a dropdown)
- Low Colour:** Light blue (selected from a color palette)
- Main Colour:** Green (selected from a color palette)
- High Colour:** Red (selected from a color palette)
- Buttons:** Set and Cancel

Value

Value: Selects up to four analogue values from the TDB program that can be shown in the form of text.

The 'Value Setup' screen displays the following configuration for four analogue values:

- Value 1:** Heater (selected from a dropdown)
- Value 2:** Chiller (selected from a dropdown)
- Value 3:** Recirculate Baffle (selected from a dropdown)
- Value 4:** Return Baffle (selected from a dropdown)
- Buttons:** Set and Cancel

Graph

Value: Selects up to four analogue values from the TDB program that can be shown in the form of a real time graph.

Min: This is the minimum value that the graph can display. It can be either selected from the drop down list of analogue parameters within the TDB program or entered manually in the field.

Max: This is the maximum value that the graph can display. It can be either selected from the drop down list of analogue parameters within the TDB program or entered manually in the field.

The 'Graph Setup' screen displays the following configuration for a real-time graph:

- Value 1:** Outside Air Temperature (selected from a dropdown, indicated by a red dot)
- Value 2:** Inside Air Temperature (selected from a dropdown, indicated by a green dot)
- Value 3:** Supply Air Temp (selected from a dropdown, indicated by a blue dot)
- Value 4:** Return Air Temp (selected from a dropdown, indicated by a yellow dot)
- Min:** Minimum (selected from a dropdown)
- Max:** Maximum (selected from a dropdown)
- Period:** 15 sec (selected from a dropdown)
- Buttons:** Set and Cancel



Please ensure all power is switched off before installing or maintaining this product.

Period: Selects the sample period of the graph, the controller will automatically scale the horizontal axis of the graph to match this sample period.

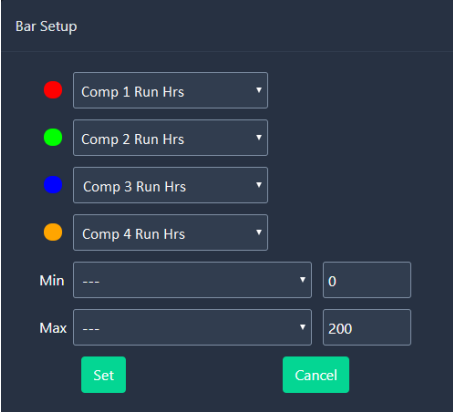
Absolute: Selects whether the graph will display an absolute value or relative value. Relative will show how much the value has changed and not what the actual value is.

Bar

Value: Selects up to four analogue values from the TDB program that can be shown in the form of a bar graph.

Min: This is the minimum value that the bar graph can display. It can be either selected from the drop down list of analogue parameters within the TDB program or entered manually in the field.

Max: This is the maximum value that the bar graph can display. It can be either selected from the drop down list of analogue parameters within the TDB program or entered manually in the field.



Bar Setup

Comp 1 Run Hrs ▼

Comp 2 Run Hrs ▼

Comp 3 Run Hrs ▼

Comp 4 Run Hrs ▼

Min --- 0

Max --- 200

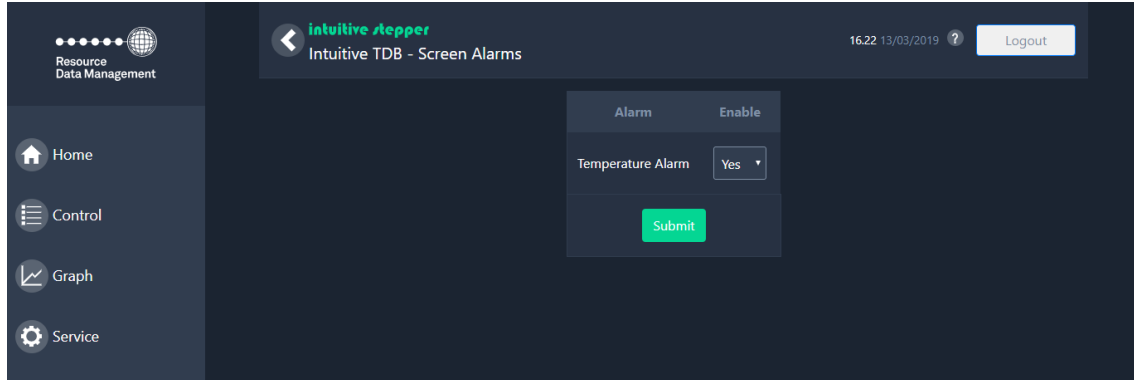
Set Cancel



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Screen Alarms

The 'Screen Alarms' menu is only for use with the TouchXL display and does not affect any other type of display attached to the TDB device. From within the TDB editor, the user can utilise the [Alarm Block](#) to generate alarms under certain conditions. These 'alarms' (if any) will be listed in the Screen Alarms' menu offering the option of 'yes' or 'no':



If the alarm is not enabled, when activated, it will not be 'pushed' to any of the TouchXL's screens. It will still follow all other alarm actions (e.g. log and send to any modems setup). If the alarm is enabled, it will be pushed to all TouchXL's screens attached to the controller.

In addition to the alarm showing on the screen itself, the TouchXL's LED will show red and the sounder will alarm. It will remain in this state until the alarm has cleared or 'Muted' on the display. **Note:** Muting an alarm on one TouchXL will mute it on any other connected TouchXL device.



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Users

List

Allows for current user names and their passwords to be edited or deleted. By selecting 'Edit' it will allow the User name, Level and password to be amended.

Add

Provides the ability to generate User Names and Passwords/ Pins for new users. Both the User Name and Password/ Pin must be unique for each user. Select between Install and Service level. Install level can access all options. Service can access all options apart from; Edit; Send to controller; Get from controller; Delete; Restore and Factory defaults option. A maximum of 10 users can be added.

Login Activity

This feature offers details on user login activity. It lists all users that have logged in to the device, their last login and how often they have. Users can click on the columns headers to sort as required.

Maintenance

System Config

Outlines a list of all features active on the controller. **Note:** once a feature has been activated it will fill the tick box of that feature.

Add Feature

When viewing the add feature page it will offer a 'System Key'. When having a feature activated this system key should be quoted. In return, RDM support will offer an activation number that can be entered to have the specified feature activated.

Reset

This will allow for a manual software restart of the controller and should be used as an alternative to power cycling the unit to achieve a restart.

Save Config

This allows for the controller setup to be copied and saved to a file. If a Plant Touchscreen display is connected to the Controller when using the Save Config feature then any Custom page configured in the display will also be saved. **Note:** the TDB program currently operating within the controller is not copied by this feature.



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Restore Config

This allows for a previously saved configuration, from another controller, to be uploaded. Only configurations taken from a similar device type can be restored. E.g. Mini TDB to a Mini TDB. Customised home page, layouts and custom pages (created from within the Plant Touch screen) will be included. Saving the configuration from a different device type and trying to upload it, for example an Intuitive V2 to a TouchXL TDB is not supported.

Upgrade

Allows for the controller application software to be upgraded. Please contact RDM Technical support for further details.

Note: When upgrading from any version below V4.x.x any previously configured mimics will be removed. To set up new mimics please consult the [Custom Home Page](#) section.

Factory Settings

Note: use with caution. This feature will configure the controller back to factory default settings. All current settings, data and TDB programs will be deleted. This process is irreversible.

Display

The 'Display' section refers to the USB Touch Screen (PR0615 only), when attached. For details, please refer to the [Touchscreen Display](#) section.

Reset

Allows the display to be reset without resetting the plant controller.

Calibrate

Forces the display into calibration mode, calibration can then be carried out on the display (see Plant Controller Touchscreen Display user guide). This function can be used if the display has been calibrated incorrectly and has become unusable as a result.

Data Manager Type Files

Once logged onto a Data Manager, if subsequent changes are made to the PLC program running in the controller, (e.g. an additional probe input is mapped) this will result in the generation of a new type file for the controller. If the Data Manager is running software version V1.50 and above, this process is automatic and no action is required. If this occurs in an older version of Data Manager Software then the user is advised to remove the controller from the Data Manager and log it back on to the front-end. This is done by the 'Remove Controller' option in the Data Manager. After a short delay the controller will automatically re-log back onto the Data Manager and will appear in the Device list. **Note:** you may have to re-alias the controller description. If this manual process isn't followed then it will automatically occur when the controller offline delay expires in the Data Manager.



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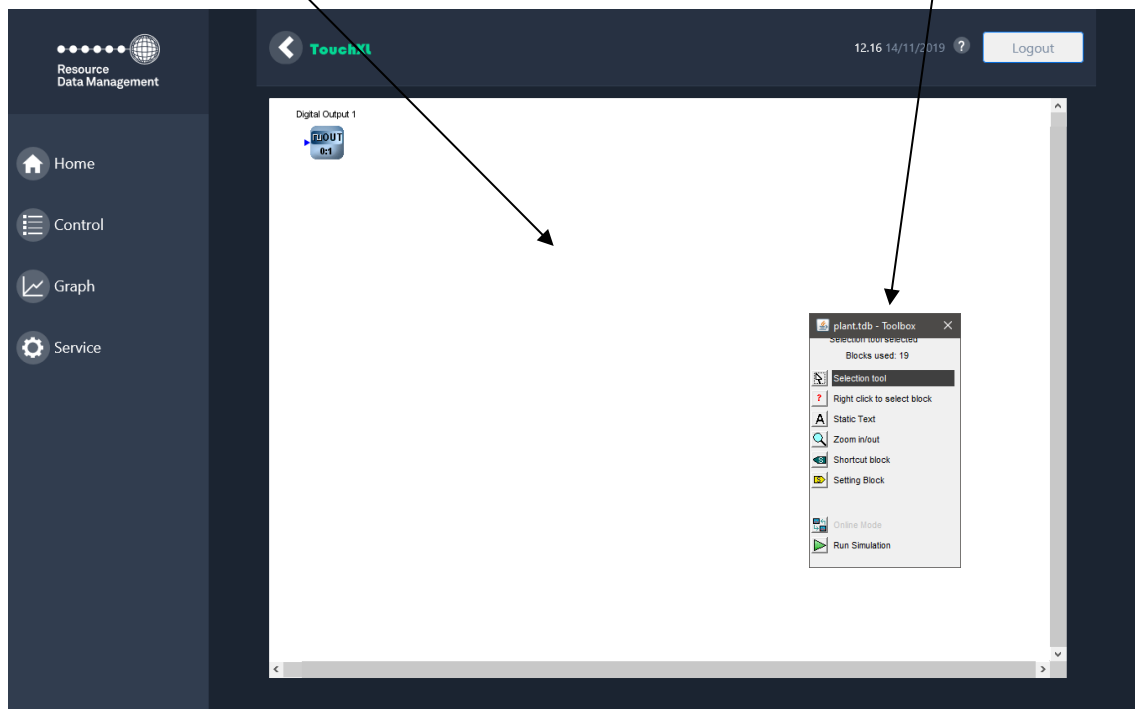
Getting started

When logged in, from the menus*, click on 'Edit'.

The Data Builder Work page will be displayed along with the current program. As default the IO list (Digital Inputs, Analogue Inputs etc.), will be shown.

Workspace (White Area)

Menu items (floating)



Each of the Controller inputs and outputs has a corresponding Data Builder block allocated. These can be used to start developing your application.

***Note:** To utilise the in-built TDB editor within the device requires the use of a browser that supports java.

Program Size

The maximum number of blocks a TouchXL TDB device can have is 10,000. Of which a maximum of 2000 items (I/O, states & parameters) can be made visible.

Data Builder for the TouchXL TDB Controller Range

The Data Builder (TDB) is a user-friendly programming tool for developing applications to run on a TouchXL TDB Controller. The Data Builder has a vast library of functional parts that allow the user to build simple or sophisticated applications, which can be run on the Controller. There is a simulation option that allows for the completed application to be fully simulated and de-bugged before going "live". An "on-line" option allows the user to view the application and its' values in real-time during operation.



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Control Summary – Ordering

Automatic

The inputs and outputs are listed, in the control summary, as they appear in the actual PLC program. Priority is given to the blocks as they appear from left to right. If two blocks share the same 'X-axis coordinates' then priority is given to the block that appears first when viewed from top to bottom. An example is shown below.



Inputs	Outputs	Watch
Name	Value	Unit
Digital Input 1	Off	☐
Digital Input 2	Off	☐

Inputs	Outputs	Watch
Name	Value	Unit
Digital Output 2	Off	☐
Digital Output 1	Off	☐

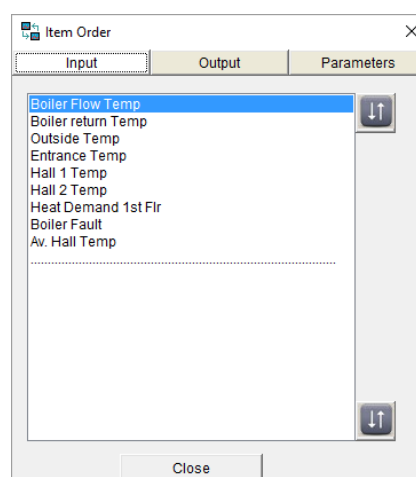
As shown above 'Digital Input 1' appears first in the control summary as it is the first block to appear when viewing from left to right. 'Digital Output 2' appears at the top of the control summary table as both blocks are equally placed from left to right but 'Digital Output 2' appears first when viewed top to bottom.

Manual

The Inputs, Outputs and Parameter order listings can be changed manually if required.

On an empty part of the Data Builder work page, right click to bring up a sub menu and select 'Item Order'. This will bring up the 'Item Order' menu. This menu has tabs at the top for Inputs, Outputs and Parameters.

Selecting the appropriate tab will give a list of current Inputs, Outputs or Parameters. Highlight the item to be moved and click on the up and down arrow boxes on the right to move the item up or down the list to confirm the desired order.



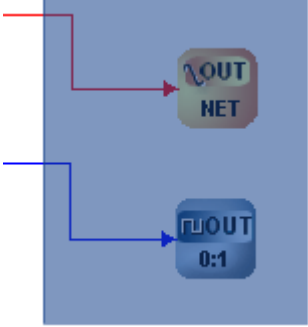
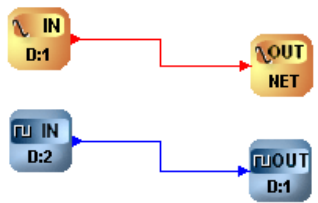
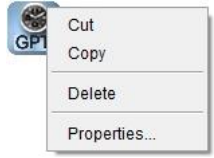
Please ensure all power is switched off before installing or maintaining this product.



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Designing the Application

General editing principles

Mouse Action	Result
Left double click on object	Opens object properties box
Left click and hold-drag-release	Moves object
Left click on canvas, hold-drag-release (with selection pointer)	Selects the objects under the selection area. 
Left click hold-drag-release on wire connection points (nodes) Blue points to blue, or red to red Note: Red to blue and blue to red connections are not allowed	Wire objects point to point 
Left click hold-drag-release on wire connection, then workspace (not a node)	Unwires object
Right click on object 	Sub menu: 
Right click on workspace (i.e. not on an object).	Sub menu: 

Allowable Characters

IMPORTANT NOTE:

Any text used to name a block within TDB editor must be alphanumeric and cannot use non-standard English characters, for example, A b c D X y Z are allowable, - + : \$ Æ Ö are not. Blocks with non-alphanumeric characters contained in them may not operate correctly.



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Text blocks used in a program do not have any functional use, so are not affected by non-alphanumeric characters.

Program Settings

Right click on the work space and select "Settings..." The following options will be shown.

Host	This is predefined and cannot be altered.
Program Description	Enter a suitable description for the TDB program created.
Temp. Units	Select between Degrees Celsius or Fahrenheit operation from the drop down list.
Refresh Timeout	Enter a time in seconds. This is used with certain TDB blocks such as Network Inputs.
Status Input Type	This is a global parameter. Define the operation of the Status inputs to detect either 0V Return or 24Vac. If set to 24V the controller will detect the presence or removal of 24Vac only and will ignore 0V return. If set to 0V the status inputs will trigger on either 0V return or 24V.

Expansion Boards

CANbus cable specification and wiring

CANbus communication cable **must** be of a standard to meet ISO11898 (PR0649) or equivalent and the screen cable **must** be connected.

Firstly wire the CANbus network from the controller to each Expansion board. **Note:** end of line termination resistors must be used on the CANbus network. The TouchXL TDB Controller has a termination resistor built in which is selected by a jumper. The termination resistor must be fitted to the first device and last device in the network chain. The network should be wired in a daisy chain configuration. Only one TouchXL TDB Controller should be connected to a single CANbus network. The maximum allowable network cable length is 500M in total from one end of the network to the other providing a CANbus network cable which meets ISO11898 or equivalent is used.

A maximum of 10 expansion boards can be connected to a single TouchXL TDB Controller. When connecting an expansion boards the following should be observed;

TouchXL		Expansion Board
CAN High	Connects to	CAN High
Screen	Connects to	Screen
CAN Low	Connects to	CAN Low
Ground	Not Connected	Ground

Basic Setup

Set the Module ID rotary switch on each Expansion board to a unique number between 0 and 9.

Now connect to the TouchXL TDB Controller. Login to the web interface, navigate to the "Control" heading and select "Edit". Right click on the Data Builder workspace and select "Settings..."



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A screen similar to the one on the right will be shown.

Expansion Boards 1 through to 10 will be listed. Use the drop down box to define the Expansion boards currently connected to the TouchXL TDB Controller and their board positions. Select between Plant IO, Plant Stepper IO, Plant Probe 48, Plant 5 Relay/ 4 Analogue-In and Plant 4 Relay/ 4 Univ. **Board 1 equates to an Expansion board with a Module ID of 1. Board 10 Equates to an Expansion board which has a Module ID of 0.**

The Inputs/ Outputs for these boards will now be available to select in the TDB editor.

Note: if Expansion boards are not configured in the TDB program, as outlined above, then they will be reported as "Unused" on the Extension webpage, found under the "System" heading, even if they are powered and connected to the CANbus network.

To map a Remote Display connection to an expansion board, right click on any display block present in the TDB program and select the expansion board's number.

Configuring an Expansion Board Input or Output

Firstly setup and connect the required Expansion boards to the controller as per the instructions above. Place the desired Analogue or Digital Input or Output block into the TDB program and view its properties. Shown is an Analogue Input block from an example TDB controller.

Note: Analogue Outputs, Digital Inputs and Digital Outputs are similarly configured.

Click on the Board option from the Analogue input and select the desired Expansion board from the drop down list. Note the description assigned to the board once a selection has been made. The Board menu is a list of the current configured Expansion boards. Board 0 is the TouchXL TDB Controller. Board 1 is the first Expansion board etc.

In the example opposite, a number of boards have been configured for the TouchXL TDB Controller as per the [Program Settings](#) and as a result, all are selectable. Once all the Inputs and Outputs for a given Expansion board have been selected and mapped to TDB blocks the associated Expansion board will no longer appear in the board list.

Once the desired Expansion board has been selected, use the Input option to select the required Input from the Expansion board.

Stepper, IO Expansion and 5 relay/ 4 analogue in boards have Universal IO available for use. Each Universal IO* can be set as the following: -

- 0-10 Volts DC Input or Analogue Input Block
- 0-10 Volts DC Output or Analogue Output Block
- 4-20ma Output or Analogue Output Block
- 4-20mA Input Analogue Input Block

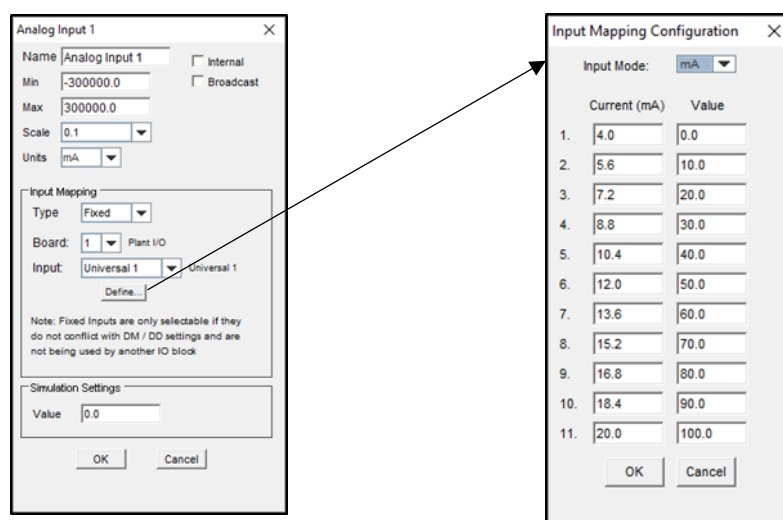
***Note:** the plant 5 relay/ 4 analogue input Universal IO can only be set to inputs.

Please refer to the appropriate Expansion board user document for further details



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When using a Universal IO configured as an Input click on the “Define” option to configure the Universal IO. Use the Input Mode to select between 0-10V Input or 4-20mA Input.



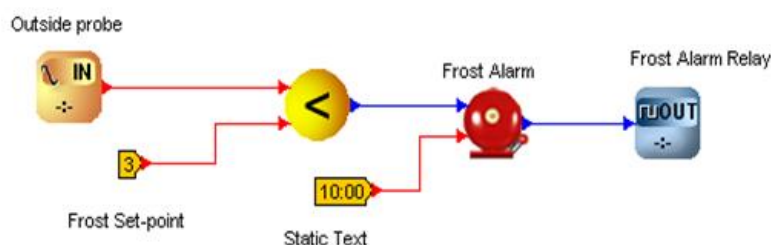
Building an Application Example

Using the tools provided in the toolbox, place, drag and drop blocks onto the workspace to form the application. Connect the objects' inputs and outputs using the wire connections (see [General Editing principles](#)). Using the properties box, set the appropriate values. Once complete, [run a simulation](#) to prove the design.

Once the design is complete, [save your application](#).

Frost Alarm

Example



The above diagram shows a simple Data Builder application for a frost alarm. An outside temperature probe is connected to an analogue input and this is compared to a frost set-point. If the temperature goes below this set point (using a less than block) the output of the less than block goes on. This goes to the alarm block that has a delay of 10 minutes. If the signal is still on after the 10 minutes, the relay will be energised.



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Configuring the Blocks

Each type of block has an associated properties box which is used to configure the block's settings.

Properties Box

An example of a properties box assigned to a fixed Input is shown opposite.

Name Field	Type in the name of the item or leave the default name.								
Min	Minimum value that will be displayed on web page summary screen and Data Manager (DM) values column after which "???" will be shown.								
Max	Maximum value that will be displayed on web page summary screen and DM values column after which "???" will be shown.								
Scale	In the drop down box, select from the following; <table border="0"> <tr> <td>1</td><td>value displayed as whole numbers only</td></tr> <tr> <td>0.1</td><td>value displayed to 1 decimal place</td></tr> <tr> <td>0.01</td><td>value displayed to 2 decimal places</td></tr> <tr> <td>60</td><td>used for hrs:min to use scale of 60 seconds</td></tr> </table>	1	value displayed as whole numbers only	0.1	value displayed to 1 decimal place	0.01	value displayed to 2 decimal places	60	used for hrs:min to use scale of 60 seconds
1	value displayed as whole numbers only								
0.1	value displayed to 1 decimal place								
0.01	value displayed to 2 decimal places								
60	used for hrs:min to use scale of 60 seconds								

These will appear in the DM and in the controller web page value columns

Example: Set for 0.1 will appear as value like 23.4
Set for 1.0 will appear as value like 23

Units	Select the desired units from the drop-down menu if required.
Internal	Check this box to keep the item internal (Does not get displayed on the values page when networked to a Data Manager). Uncheck this box if you want the value to be displayed.
Broadcast	Tick Broadcast to make this value available to other TDB devices on the same IP Network. Please see Peer to Peer Communication section.
Type	Select between 'Fixed' or 'Network'. For all hard wired inputs (expansions) use fixed. See individual block properties for details of when to use 'Network'.
Board	Depending on the configuration, select either the TouchXL or corresponding expansion board the input is attached
Input	Select the corresponding input/ output available from the chosen board.
Probe	Select the probe type used in the input.
Simulation Settings	Type in a value that will be used during simulations. Note: This value can be changed whilst running a simulation.

Click OK to save any changes or Cancel to exit without saving.

Saving the Completed TDB program

Once the design is complete, it can be saved by right clicking on the workspace and choosing "save changes". The password dialogue box allows the user to enter a Read or Edit password. The password feature is unused by leaving all fields empty.

Read Password	Prevents a user from viewing/ editing the TDB program within the TouchXL TDB controller unless a valid Read password is entered first.
Edit Password	Allows a user to view the TDB program within the controller but not make changes to the program unless a valid Edit password is entered.



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Note: the Read and Edit features can be used in conjunction with each other.



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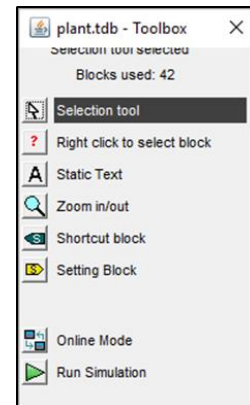
Toolbox Menu Items

- Selection tool
- Building blocks (right click for sub menu's)
- Static Text
- Zoom in/out
- Shortcut block
- Setting Block
- Online Mode
- Run Simulation

The floating Toolbox program.



also shows the number of blocks used in the PLC



Selection Tool

Left click on this icon to select the "selection tool", use this (left click and hold) to move items around on the workspace (release).

Building Blocks



Selection of building blocks is achieved by right clicking on the icon and rolling the mouse over one of the sub menu items and then left click on the item. Left clicking on the workspace will drop the item. Further left clicks will give more of the same item. To select another item, repeat the procedure. Initially this icon will show "?" until an item is selected.

The sub-menu choices are: -

- IO
 - Analogue In
 - Analogue Out
 - Stepper Output
 - Digital In
 - Digital Out
 - Analogue Sensor
 - Analogue Device Input
 - Network Analogue In
 - Network Digital In
 - Nw Param
 - Drop List
 - Pulse Input
 - CT Monitor/ CT Monitor 2
 - GP Timer Block
 - GP Timer 2 Block
 - GP Timer 3 Block
 - Defrost Signal
 - Pack/ Rack Optimisation
 - State Block
 - Plant Display Block
 - Humidistat Display Block
 - Humidistat 2 Display Block
 - Coldroom Display Block
 - Mercury Display Block
 - Mercury 2 display Block
- Logic
 - 2-AND Block
 - 3-AND Block
 - 4-AND Block
 - 2-OR Block
 - 3-OR Block
 - 4-OR Block
 - NOT Block
 - XOR Block
- Mathematical
 - Add
 - Subtract
 - Multiply
 - Divide
 - Absolute
 - X Power Y
 - Min Block
 - Max Block
 - Equals Block
 - Less-Than Block
 - Greater-Than Block
 - Less-Than-Or-Equals Block
 - Greater-Than-Or-Equals Block
 - 2-Average Block
 - 3-Average Block
 - 4-Average Block
 - Limit Block
 - In Range Block
 - Min/Max/Avg Block
 - Filter Block
 - Accumulator
 - Algebra
- Time
 - Delay On Timer
 - Pulse Timer
 - Heartbeat
 - Run On Block
 - Run Hours Block
 - Change Over Block
 - Pump Block
 - Match Date
 - Date Time Block
 - Summer Winter
 - Daylight Block
 - Time Block
 - Schedule Block
 - Day of Week



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- Functional
 - Alarm Block
 - Analogue Switch
 - 2-Way Switch
 - Analogue Store
 - Pulse Counter
 - D-Type Latch
 - SR Latch
 - Digital Edge
 - Analogue Edge
 - Syslog
 - Push text
 - Reverse On/Off / Reverse On/Off 2
 - Direct On/Off / Direct On/Off 2
 - Direct PID / Direct PID 2
 - Reverse PID / Reverse PID 2
 - Performance
 - Levels
 - Occupancy Optimisation
 - Occupancy Optimisation 2
 - P to T / P to T2 (Pressure to Temperature)
 - Comfort Block
 - Offline Indicator
 - Display Cascade Block
 - Display Override Block
 - Display 3-Way Block
 - Display Slide Block
- Diagnostic
 - Analogue Display Block
 - Digital Display Block

Static Text

Left click on the item to use static text, left click on the workspace to drop a "static text" line. Further left clicks will continue to give this option. Once the "static text block" is on the workspace, it can be edited with text of your choice.

Zoom In/Out

Left click on this icon to use the Zoom tool. Left click on the workspace zooms in, right click zooms out.

Shortcut

Left click on this icon to use a shortcut, left click on the workspace to drop a "shortcut". Further left clicks will continue to give this option. Once the "shortcut block" is on the workspace, it can be edited with links of your choice. See [configuring the shortcuts](#).

Setting Block

Left click on this icon to use a setting, left click on the workspace to drop a "setting". Further left clicks will continue to give this option. Once the "setting block" is on the workspace, it can be configured with a value of your choice. See [configuring Setting blocks](#).

Online Mode

Left click on this icon to use "online mode". This item will only function with "running" programs.

Once online, rolling the mouse over start or end points of blocks will return the value at that point. (There is short delay as the value is retrieved from the controller before being displayed).

When online, the Icon Online will change to "Disconnect". Left click on this to exit the online mode.



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Run Simulation

Left click on this icon to run a simulation of the program. See [Running a Simulation](#).

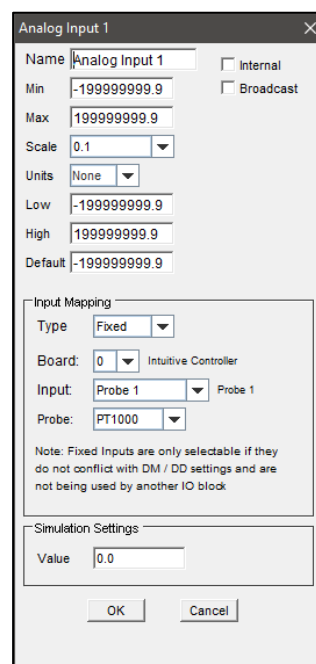
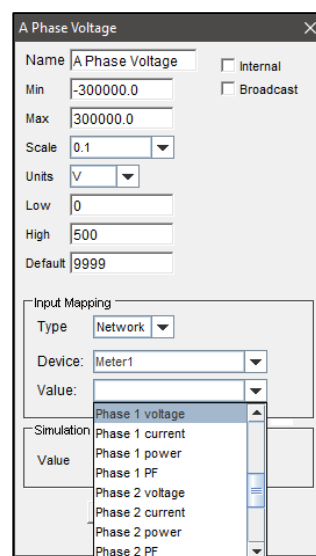


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I/O Objects & Properties

Analogue Input

Icon	Properties
	Name: Provide a unique alias for the input. Min/ Max: When 'units' is selected, the values self-populate, else they can be entered manually. If input the value goes out with these bounds, the value read on the IO list will be '?????'. Scale: When 'units' is selected, the scale self-populates, else it can be altered to suit the requirements. Units: Depending on the measurement, select the appropriate unit. See Units section for more details. Low/ High: These are adjustable limits the user can set and if the input's value goes out with them, the value will automatically take the 'Default' value. Default: Static value the input will display if the input goes out with the Low/ High limits. Internal: Check the 'Internal' field if the input is not to be shown on the device's IO list. Broadcast: Check the 'Broadcast' field to broadcast the input's value across the IP network. See Peer to Peer for more details. Simulation Settings: Value the input will have when running a simulation. Note: this can be altered during the running of the simulation. Input Mapping Type is Fixed or Network Network Network inputs are those from Modbus devices. Device: Select from the drop down menu listing the available networked devices - "Meter1" from example. Value: Select from the drop down menu listing the device's items. "Phase 1 Voltage" from example is an item from within device "Meter1". Note: On older versions the Device and Value fields must be manually typed. In these instances, the field must match exactly with the field in the Modbus or Wireless Mesh device. Cont...


Please ensure all power is switched off before installing or maintaining this product.

Fixed

Fixed inputs are the Expansion board's built-in Inputs.

Board: Using the drop down menu select from the list of expansion boards previously configured in the [program settings](#) menu.

Input: Select the available input from the drop-down menu. If a Probe Input has been selected, configure the probe type* in the subsequent drop down. If a Universal Input has been selected, a 'Define' button will be displayed where it can then also be configured.

Probe: When Input has been configured as a probe, select from the following; PT1000; 2K; 470R; 700R; 3K; 2K25; 100K; 5K; 6K; 10K; 10K Type2; Raw*; Custom*; Light***.

*Raw: If Probe type "Raw" is selected then no resistance to temperature conversion will take place, value displayed will be the probe's resistance value in ohms.

**Custom: If an analogue input has been configured to use a Custom profile then to select and use one of the pre-set probe types e.g. PT1000, the analogue input must be deleted and reinserted into the program

***Light: Used in conjunction with the RDM Light Level Sensor (PR0193). **Note:** It will not require any further resistors or computational blocks.

Define: If selecting either a 'Custom' probe type or a Universal Input, the user must configure the conversion table manually. A resistance conversion table (for custom probe type) is shown on the right.

The first column's values (resistance/ mA/ V) must be entered in ascending order. The corresponding value (right column) must then be entered.

For convenience there are 'Auto' and 'Clear' buttons to aid in the entering of the details. Pressing 'Clear' will clear the complete table of all values. To utilise the 'Auto' calculation feature a minimum of 2 values must be entered. Then pressing 'Auto' will automatically calculate the remaining fields, as per below example;



Please ensure all power is switched off before installing or maintaining this product.

Analogue Output

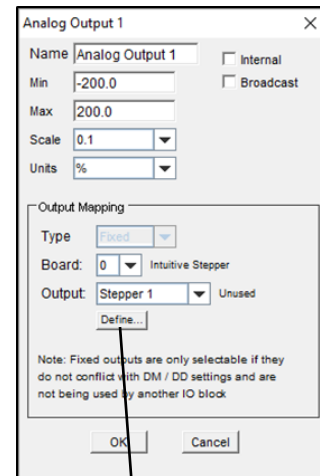
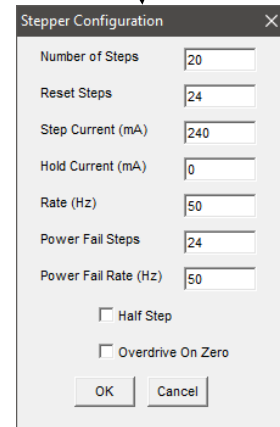
Icon	Properties
	To use the Analogue Output with a stepper, please see the Stepper Output section. Name: Provide a unique alias for the output. Min/ Max: When 'units' is selected, the values self-populate, else they can be entered manually. If the output value goes out with these bounds, the value read on the IO list will be '?????'. Scale: When 'units' is selected, the scale self-populates, else it can be altered to suit the requirements. Units: Depending on the measurement, select the appropriate unit. See Units section for more details. Internal: Check the 'Internal' field if the output is not to be shown on the device's IO list. Broadcast: Check the 'Broadcast' field to broadcast the output's value across the IP network. See Peer to Peer for more details. On the TouchXL, Type is fixed. Board: Using the drop down menu select from the list a board with an analogue output. Output: Select the desired output from the drop-down menu. Click on 'Define' to configure the output. Analogue Output 1 Name: Analogue Output 1 ☐ Internal Min: -300000.0 ☐ Broadcast Max: 300000.0 Scale: 0.1 Units: V Output Mapping Type: Fixed Board: 0 Intuitive Controller Output: Universal 1 Universal 1 Define... Note: Fixed outputs are only selectable if they do not conflict with DM / DD settings and are not being used by another IO block OK Cancel Output Mapping Configuration Output Mode: V Value Voltage (V) 1. 0.0 0.0 2. 10.0 1.0 3. 20.0 2.0 4. 30.0 3.0 5. 40.0 4.0 6. 50.0 5.0 7. 60.0 6.0 8. 70.0 7.0 9. 80.0 8.0 10. 90.0 9.0 11. 100.0 10.0 OK Cancel
	Select "Output Mode" as either V or mA. There will be default values present. These values can be edited to match the requirements. There are 11 definable points, and between points there is a linear interpolation. The points must be ascending. Note: Analogue outputs always need to be defined. Note2: Analogue Outputs have a built in delay of 10 seconds upon startup.



Please ensure all power is switched off before installing or maintaining this product.

Stepper Output

Icon	Properties
	Name: Provide a unique alias for the output. Min/ Max: When 'units' is selected, the values self-populate, else they can be entered manually. If the output value goes out with these bounds, the value read on the IO list will be '?????'. Scale: When 'units' is selected, the scale self-populates, else it can be altered to suit the requirements. Units: Depending on the measurement, select the appropriate unit. See Units section for more details. Internal: Check the 'Internal' field if the output is not to be shown on the device's IO list. Broadcast: Check the 'Broadcast' field to broadcast the output's value across the IP network. See Peer to Peer for more details. Output Mapping Type is fixed. Board: Using the drop down menu, select from the list, a Stepper expansion board (defined in Program Settings). Output: Select the desired Stepper output from the drop-down menu. Define: Click on 'Define' to configure the output. Note: Stepper outputs always need to be defined Stepper Configuration Number of Steps Enter the number of Steps for the given application (Range 1 to 25,000). Reset Steps Enter the number of reset steps if required. For example in a refrigeration stepper valve application the reset steps are used to overdrive the stepper motor and ensure that the valve is fully closed (Range 1 to 25,000). Step Current Enter the step current of the stepper motor in mA. Note: an incorrect value entered may damage the attached Stepper motor (Range 1 to 825mA). Hold Current: Enter the hold current of the stepper motor in mA if required. Rate: Enter the rate in Hz (Range 1Hz to 500Hz). Power Fail Steps*: In the event of a power loss, enter the number of steps for to take. Power Fail Rate*: In the event of a power loss, enter the rate in Hz (Range 1Hz to 500Hz) the valve should use. Half Step: Tick the "Half Step" option to step the motor in half steps. Overdrive On Zero: Check the overdrive on zero box, to overdrive the valve whenever the valve steps get to zero. *Note: Both the 'Power Fail Steps' and 'Power Fail Rate' settings are only compatible with the Intuitive Stepper I/O Auto Close module. For more details on its connections please refer to the relevant documentation. Cont...


Please ensure all power is switched off before installing or maintaining this product.

Reset Steps

Each time the TDB Controller is powered on, the controller will have no knowledge of the current stepper motor position for any valve attached to a Stepper Expansion board. During start-up the TDB controller will drive the stepper valve closed by a number of steps greater than the total number of steps for the valve configured. This is achieved using the Reset Steps parameter and is referred to as "overdriving" the valve. This process will synchronise the TDB control strategy with the stepper motor output. This ensures the stepper motor is at the "0" steps position, fully closed when the TDB Stepper output is at "0". **Note:** the Stepper valve may have to be overdriven periodically if the valve opening never drops to 0% (even with overdrive on zero checked) during normal use and this must be accounted for in the users TDB program.

See following page for example:

Example

Using the example settings above, if an analogue value of 50 is entered into the Stepper output block the corresponding stepper motor would step forward 10 steps. If an analogue value of 75 is subsequently entered the stepper motor would step forward a further 5 steps. If the value of 100 is entered the stepper motor would step forward 5 steps more and the valve would be fully open. If the 'Overdrive On Zero' is checked and the analogue value of 0 is entered, the stepper motor will be overdriven and would step back 24 steps.

Note: All configuration settings for a Stepper motor must be obtained from the stepper motor manufacturer's datasheet. Incorrect settings may result in damage to the stepper motor or incorrect operation of the valve.

See also [Appendix 2 Stepper Rate](#) with regards to setting the Rate parameter for a stepper motor.

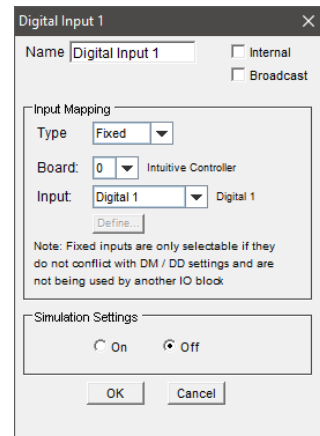
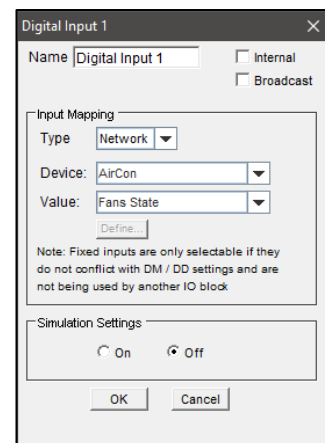
Note: Analogue Outputs have a built in delay of 10 seconds upon start up.



Please ensure all power is switched off before installing or maintaining this product.

Digital Input

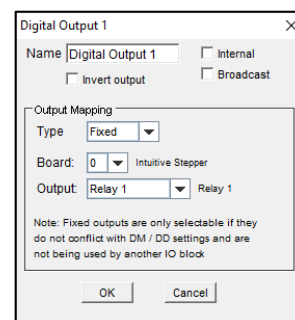
Icon	Properties
	Name: Provide a unique alias for the input. Internal: Check the 'Internal' field if the input is not to be shown on the device's IO list. Broadcast: Check the 'Broadcast' field to broadcast the input's value across the IP network. See Peer to Peer for more details. Simulation Settings: Value the input will have when running a simulation. Note: this can be altered during the running of the simulation. Input Mapping Type is Fixed or Network. Fixed Fixed inputs are the Expansion board's built-in Inputs. Board: Select from one of the expansion boards previously configured in the program settings menu. Input: Select which input is to be used from the drop-down menu. Network Network inputs are those from Modbus devices. Device: Select from the drop down menu listing the available networked devices - "AirCon" from example to the right. Value: Select from the drop down menu listing the device's items. "Fans State" from the example is an item from within device "AirCon". Note: On older versions the Device and Value fields must be manually typed. In these instances, the field must match exactly with the field in the Modbus or Wireless Mesh device.

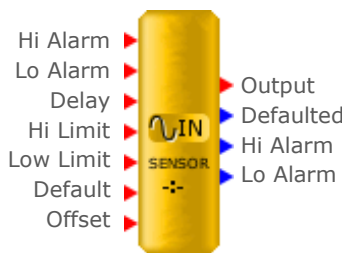

Please ensure all power is switched off before installing or maintaining this product.

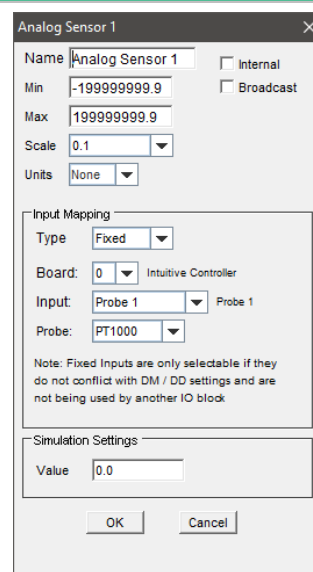
Digital Output

Icon	Properties
	Name: Provide a unique alias for the input. Internal: Check the 'Internal' field if the input is not to be shown on the device's IO list. Broadcast: Check the 'Broadcast' field to broadcast the input's value across the IP network. See Peer to Peer for more details. Invert Output: Tick the invert output box to invert the relay operation. On the TouchXL, Type is Fixed. Fixed outputs can be either the Controller's single relay output or an Expansion board's built-in output. Board: Select, from the drop down menu, the board to be used (0 being the main). Output: Select which output is to be used from the drop-down menu. Tick the invert output box to invert the relay operation. Note 1: when viewing the block through the IO section of the controller it will show the logical state of the block as opposed to the physical state of the relay it is linked to. Note2: Digital Outputs have a built in delay of 10 seconds upon startup.



Analogue Sensor

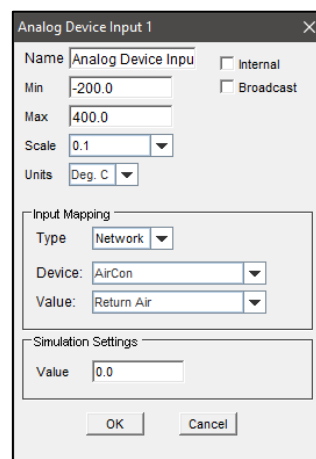
Icon	Properties
	Hi Alarm Lo Alarm Delay Hi Limit Low Limit Default Offset  Output Defaulted Hi Alarm Lo Alarm The properties of the Analogue Sensor is similar to the setup of the Analogue Input block. Hi/ Lo Alarm: High and Low limits for which if the analogue value goes above or below, the Hi/ Lo Alarm outputs go 'on' (following delay time). Delay: The time delay before the Hi/ Low Alarm outputs go 'on'. Hi/ Low Limit: High and Low limits for which if the analogue value goes above or below, the Analogue Output will adopt the 'Default' input value and the 'Defaulted' output goes 'on'. Default: Value adopted when analogue input value goes above/ below the Hi/ Low limits. Offset: Allows for a positive or negative value to be added to the analogue input value. Output: Analogue value which will be affected by the offset and/ or default limit settings. Defaulted: If value goes above or below the Hi/ Low limits the output will go 'on'. Hi/ Low Alarm: If value goes above or below the Hi/ Low Alarm limits the corresponding output (Hi/ Low Alarm) will go 'on'.



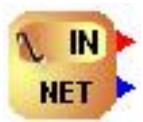

Please ensure all power is switched off before installing or maintaining this product.

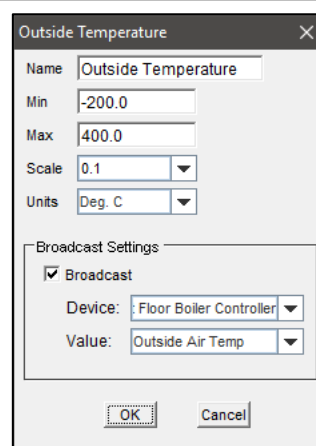
Analogue Device Input

Icon	Properties
	The Analogue Device Input block is used to extract values from Modbus devices logged on to the TouchXL TDB. Please consult previous sections on logging Modbus devices on. Fill in the details concerning the blocks name, min and max values along with units etc. Input Mapping The input mapping section is where the device and value details must be entered. The type will always be 'Network'. Device: Select from the drop down menu listing the available networked devices - "AirCon" from example above. Value: Select from the drop down menu listing the device's items. "Return Air" from example above is an item from within device "AirCon". Note: On older versions the Device and Value fields must be manually typed. In these instances, the field must match exactly with the field in the Modbus or Wireless Mesh device. The offline digital output will switch 'on' if the networked device stops communicating (for the duration of the Refresh Timeout) with the controller.



Network Analogue In

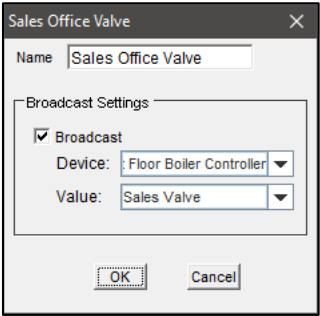
Icon	Properties
	Network Analogue Inputs can be used to map analogue values being broadcast from another device running a Data Builder program on the same IP network. For example a Data Manager running TDB or an Intuitive TDB controller. A number of blocks within the TDB application allow their values to be broadcast, these blocks will have a tick option within their properties box to enable it. This allows one TDB program to share an analogue value with a number of other TDB devices using peer to peer communication.  Output Refresh Timeout Right click on the icon and select "properties". Here, the user can define the Input name and assign units. Output: The current analogue value that is being picked up from the broadcasting device. Refresh Timeout: This output will go 'on' when communications are lost from the network source and the refresh timeout has expired. Broadcast: Tick this box to configure the input to receive a value from another TDB. Select from the drop down lists, the broadcasting device's name and the item name in its IO list. For further details of broadcasting, please see Peer to Peer Communication section.




Please ensure all power is switched off before installing or maintaining this product.

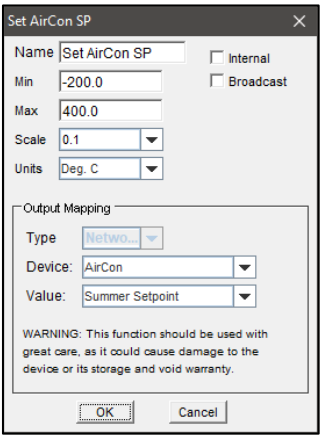
Network Digital In

Icon	Properties
	Network Digital Inputs can be used to map digital values being broadcast from another device running a Data Builder program on the same IP network. For example a Data Manager running TDB or an Intuitive Plant TDB controller. A number of blocks within the TDB application allow their values to be broadcast, these blocks will have a tick option within their properties box to enable it. This allows one TDB program to share a digital value with a number of other TDB devices using peer to peer communication.  Output Refresh Timeout The properties box will allow details concerning the blocks name to be configured. Output: The current digital value that is being picked up from the broadcasting device. Refresh Timeout: This output will go 'ON' when communications are lost from the network source and the refresh timeout has expired. Broadcast: Tick this box to configure the input to receive a value from another TDB. Select from the drop down lists, the broadcasting device's name and the item name in its IO list. For further details of broadcasting, please see Peer to Peer Communication section.



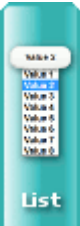
Nw Param

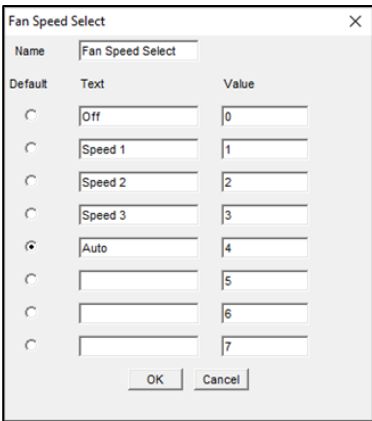
Icon	Properties
	The network parameter block is used to change parameters on Modbus devices connected to the controller. Fill in the details concerning the blocks name, min and max values along with units etc. Output Mapping Device: Select from the drop down menu listing the available networked devices - "AirCon" from the example. Value: Select from the drop down menu listing the device's items. "Summer Setpoint" from the example is an item from within device "AirCon". Note: On older versions the Device and Value fields must be manually typed. In these instances, the field must match exactly with the field in the Modbus or Wireless Mesh device. Use the analogue input to send the desired value to the Modbus device. The network parameter block will attempt to change the parameter, once it receives an acknowledgment from the device. Note 1: the ability to change parameters on Modbus devices attached to the controller may be subject to a charge to enable the feature. Contact technical support for further information. Also see the Modbus Writable Templates section. Note 2: the Nw Para block is designed for occasional use and must be used with caution. RDM and third party products can accept a finite number of parameter changes. Parameter information resides in the on-board non-volatile memory for a device. If the maximum number of memory writes are exceeded it will irreversibly damage the device. This type of failure is not covered under the RDM 5 Year warranty. For third party devices please refer to the respective manufacturer.




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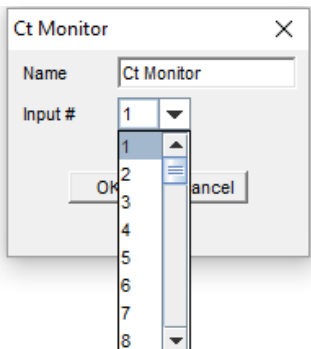
Drop List

Icon	Properties												
 Value Select 1 Select 2 Select 3 Select 4 Select 5 Select 6 Select 7 Select 8	The Drop List block, when used in the program, will appear as a drop down selection menu within the parameter section of the TDB device. From the settings of the block, the name of the parameter (block) can be given. There are a possible 8 fields that can be used which appear in the drop down menu. Note: leaving the Text field blank will not include the item. A numerical value can be associated to the selection. This will dictate the output 'Value' of the block. The 8 digital outputs will go 'ON' when the associated item is selected from the drop down menu. The 'default' radio buttons can be selected so that when the parameters are defaulted it initially takes this value. From the example given on the right, the below parameter option would be listed in the parameter section of the device. <table border="1" style="border-collapse: collapse;"> <thead> <tr> <th>Parameter</th><th>Value</th><th>Unit</th></tr> </thead> <tbody> <tr> <td>Fan Speed Select</td><td>Auto</td><td></td></tr> </tbody> </table> <table border="1" style="border-collapse: collapse;"> <thead> <tr> <th>Parameter</th><th>Value</th><th>Unit</th></tr> </thead> <tbody> <tr> <td>Fan Speed Select</td><td>Auto</td><td></td></tr> </tbody> </table>  	Parameter	Value	Unit	Fan Speed Select	Auto		Parameter	Value	Unit	Fan Speed Select	Auto	
Parameter	Value	Unit											
Fan Speed Select	Auto												
Parameter	Value	Unit											
Fan Speed Select	Auto												



CT Monitor/ CT Monitor 2

Icon	Properties
CT Monitor  Range High Low Error High Low CT Monitor 2  Range High Low Hold Error High Low Value	For the hardware setup, please refer to the USB Current Monitor section. Up to 10 Current Monitors can be attached to the controller, they subsequently support 5 CT's on each. Therefore to correctly 'map' the CT block to the specific CT, double click on the block to show the properties (indicated on right). The 10 CT monitors are addressed via the rotary dial on the front of its enclosure. Rotary ID 1 = CT's 1 - 5 Rotary ID 2 = CT's 6 - 10 : Rotary ID 9 = CT's 41 - 45 Rotary ID 0 = CT's 46 - 50 CT Monitor 1 Range: The actual range of the CT in Amps. E.g. 40A High: The value, in Amps, that will cause the 'High Output' to go 'ON' Low: The value, in Amps, that will cause the 'Low Output' to go 'ON' Error: The 'Error' digital output will switch 'ON' when there is no CT present or is not being read. CT Monitor 2 Hold: When the digital input receives an 'on' signal, the digital outputs will be held at their current values. Note: analogue value will continue to read. Value: The reading, in Amps, from the connected CT.

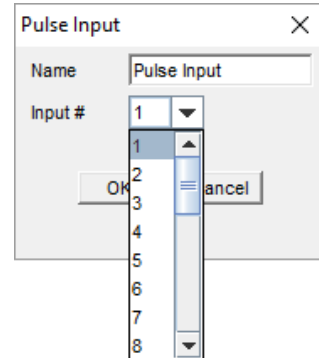




Please ensure all power is switched off before installing or maintaining this product.

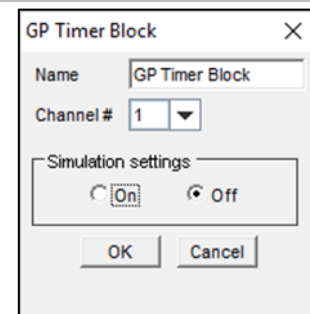
Pulse Input

Icon	Properties
	Pulse input blocks are used to pick-up pulse counts from any one of the 3 Pulse Reader USB module inputs. Select 1 of the 24 channels and give the block a meaningful name. The red analogue output is the channel count value. The digital Input, when activated resets the channel count to 0. Note 1: The pulse value (also visible in 'Pulse Counter' web menu), is periodically saved in the TDB device's non-volatile memory on the hour and half past the hour. Note 2: If more than one counter is being used then they must each have unique aliases. I.e. Pulse Input 1, Pulse Input 2 etc.



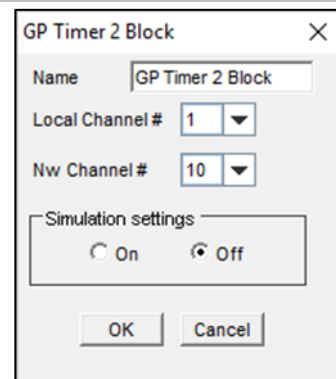
GP Timer block

Icon	Properties
	There are 32 general purpose timer channels and 8 "Global" Channels. Set up the channels by clicking on the "Control" tab, then the GP tab. Use the "Add schedule" wizard to aid setting up the channel. Note that Global channels cannot be re-named or be set to slave mode. This is particularly useful if web-services are going to be used to remotely change a channel time; as the channel name cannot be change inadvertently.



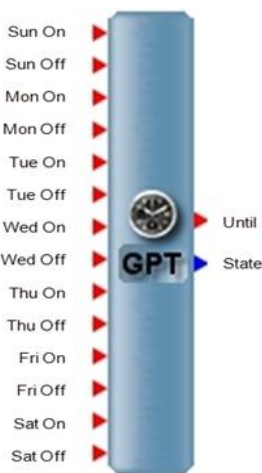
GP Timer 2 block

Icon	Properties
	The analogue output provides the next on time of the currently selected GP timer channel. This output is currently used with the Occupation Block only. Note the time from the analogue output is not relevant for use by the end user. The digital output provides current status of the GP timer channel to which the block is mapped. Local Channel: There are 32 general purpose timer channels and 8 "Global" Channels. Set up the channels by clicking on the "Control" tab, then the GP tab. Use the "Add schedule" wizard to aid setting up the channel. Note that Global channels cannot be re-named or be set to slave mode. <i>This is particularly useful if web-services are going to be used to remotely change a channel time; as the channel name cannot be change inadvertently.</i> Network (Nw) Channel: allows the block to be mapped to a Data Managers GP timer channel. Select the desired channel number from the drop down list. Configure the appropriate GP timer channel in the Data Manager. Use the "Transmit" feature for the selected Data Manager GP Timer channel Software version V1.51.1 and above is required in the Data manager. Note 1: If both the Local and Network channel are configured the network channel will get priority. If communication with the Data Manager is lost then the Local channel status will be used once the refresh timeout expires. Note 2: Each GP timer channel can have up to 50 events in total, for example 40 Once events, 7 yearly events and 3 weekly events for a given channel.



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GP Timer 3 Block

Icon	Properties
	The GP Timer 3 Block provides a single on and off per day. Use a setting block to define an on time and off time for each day. The block has a digital output to show the current timer state. This is on when the timer is in the on state and off when the timer is in the off state. Analogue output 'Until' can be connected to the 'Occupation' input on the Occupation block.

Df Signal

Icon	Properties
	The block allows for commands from the Defrost Timer schedules in a Data Manager to be mapped into the TDB program. Please consult the Data Manager's documentation for details on how to configure a DF Timer Channel. The output of this block will show the following. Please note the command sent to the output of this block is present momentarily: - 0 = No defrost, defrost timer channel in the off period. 1 = Defrost, defrost timer channel in the on period. 3 = Defrost termination, used with Defrost Hold. It is advisable to configure a local schedule in the TDB program in the event of a communication loss between the controller and the Data Manager

Pack/ Rack Optimisation

Icon	Properties
	The Pack/ Rack Optimisation block will accept commands from the Suction Optimisation energy feature found in the Data Manager. Note the optimisation feature has to be enabled in Data Manager and configured appropriately before this block will operate. A given digital output will be enabled based on commands received from the Data Manager (DM) ▪ If the DM sends an "Opt Up" command the "Up" output will pulse on. ▪ If the DM sends an "Opt Down" command the "Down" output will pulse on. ▪ If the DM sends an "Opt Zero" command the "Zero" output will pulse on. ▪ If the DM sends an "Opt Stay" command the "Stay" output will go pulse on. When an "Up", "Down" or "Zero" is not being sent from the Data Manager a "Stay" command is sent. The block outputs will pulse on momentarily, therefore the use of an SR-Latch may be required. If there is a loss of communication the users TDB program must detect this and decide if/when to clear any offset added. See the Data Manager User Guide for Optimisation Setup. Note: A maximum of three Pack/ Rack Optimisation blocks can be used per program from software version 3.6.0 and above.



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Control State

Icon	Properties
	The Control State block allows the user to define the current status of a TDB program. The 'status' can be categorised into either a 'State', 'Input' or 'Output'. This will dictate the placement of it within the IO page of the device. Varying the analogue value fed into the block allows the user to select the current state. In the example to the right, Tag 4 is set to Inhibit, if the number "4" is fed into the control state block then the state would become Inhibit. When viewing the controller details, Override would be shown in the value column next to control state. If "0" is fed in the state would show Normal and the value would be Normal. The Tag option allows the user to define what is shown in the Status column, found on the Device List of a Data Manager, when in a given state. This allows the Status column to indicate when the TouchXL TDB Controller is in "Defrost" or "Alarm" etc.



Please ensure all power is switched off before installing or maintaining this product.

Plant Display

RDM Part Number PR0620



The inputs are as follows;

Display 1 Input: Enter analogue value to be shown on left of the screen.

Display 2 Input: Enter analogue value to be shown on left of the screen.

Fault 1/2 LED input: Switch the LED on the display on and off by changing the input.

Mode 1: Accepts an analogue integer value from -1 to 8 to display pre-set characters on the left screen (see below).

Mode 2: Accepts an analogue integer value from -1 to 8 to display pre-set characters on the right screen (see below).

Clicking on the properties of the block will display the menu to the right.

The display can be aliased.

If there are expansion boards attached (and configured within the properties of the TDB) then the 'board' drop down menu will offer other options. E.g. Board '0' refers to the main board, board 1 – expansion board 1 etc.

Within the fields 'Mode 1' to 'Mode 8', four alphanumeric characters can be inserted. The Available characters are listed within the properties box.

These pre-set characters can be displayed on either the left or right hand side of the display by sending an integer value into either the Mode 1 or 2 Input;

Value '0' – shows the value that Display 1/2 Input currently has
 Value '1' – shows the character set within 'Mode 1' field
 Value '2' – shows the character set within 'Mode 2' field
 :
 Value '7' – shows the character set within 'Mode 7' field
 Value '8' – shows the character set within 'Mode 8' field

Clock Mode

The LCD display can format a minutes value (entered into either 'Display 1' or '2') into the format **00:00** by entering "-1" into the corresponding Mode input. E.g. Where Mode 1/2 is set to '-1', by entering the 'minutes' value 780 into Display 1/2, it would be translated to 13:00 on the display.

Note: The Display block must always be configured (right click) within the TDB program before it will activate.

The screenshot shows the 'Plant Display' configuration window. It has a title bar with a close button (X). Inside, there is a 'Name' field with 'Plant Display' entered. Below it is a 'Board' dropdown menu currently set to '0'. A text box below the dropdown lists 'Available characters: 0123456789 . - AaBcDEfGhIiJLlNnOoPpRrStuUy and <SPACE>'. There are eight 'Mode' fields, each with a text input: Mode 1 (CooL), Mode 2 (HEAt), Mode 3 (FAN), Mode 4 (Auto), Mode 5 (run1), Mode 6 (run2), Mode 7 (StoP), and Mode 8 (FLt). At the bottom are 'OK' and 'Cancel' buttons.



Please ensure all power is switched off before installing or maintaining this product.

Humidistat Display



RDM Part Number PR0445

The inputs are as follows;

Display Input: Enter analogue value to be shown on the screen.

LED inputs: Switch the LED's on the display on and off by changing the input.

Mode 1: Accepts an analogue integer value from -1 to 8 to display pre-set characters on the screen (see below).

Clicking on the properties of the block will display the menu to the right.

The display can be aliased.

If there are expansion boards attached (and configured within the properties of the TDB) then the 'board' drop down menu will offer other options. E.g. Board '0' refers to the main board, board 1 – expansion board 1 etc.

As the display monitors both Temperature and Humidity the values can be aliased. These inputs will appear in the controllers IO list.

Within the fields 'Mode 1' to 'Mode 8', four alphanumeric characters can be inserted. The Available characters are listed within the properties box.

These pre-set characters can be displayed on the display by sending an integer value into the Mode 1 Input;

- Value '0' – shows the value that Display Input currently has.
- Value '1' – shows the character set within 'Mode 1' field.
- Value '2' – shows the character set within 'Mode 2' field.
- :
- Value '7' – shows the character set within 'Mode 7' field.
- Value '8' – shows the character set within 'Mode 8' field.

Clock Mode

The LCD display can format a minutes value (entered into 'Display input') into the format **00:00** by entering "-1" into the Mode input. E.g. Where Mode 1 is set to '-1', by entering the 'minutes' value 780 into 'Display input', it would be translated to 13:00 on the display.

Note: The Display block must always be configured (right click) within the TDB program before it will activate.

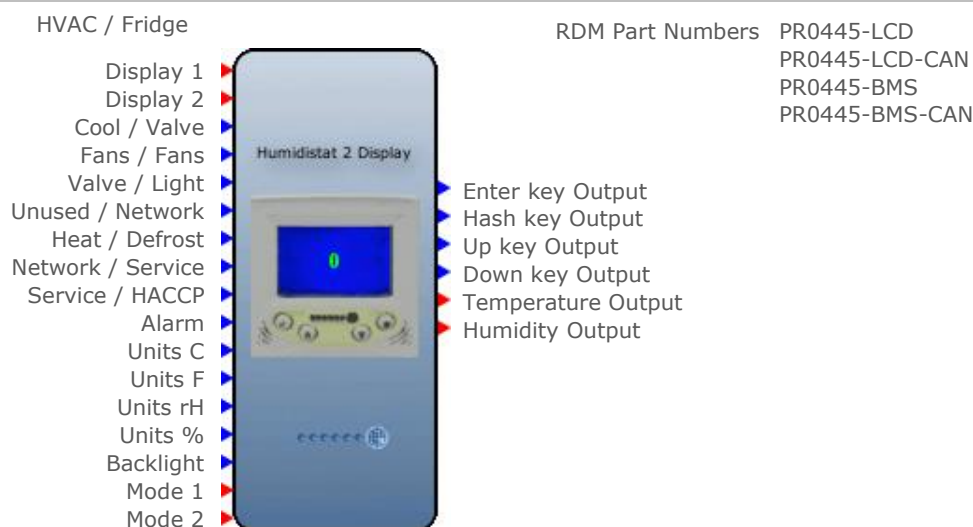
The screenshot shows the 'Humidistat Display' configuration window with the following settings:

- Name:** Humidistat Display
- Board:** 0
- Temp. Alias:** Temperature
- Humidity. Alias:** Humidity
- Available characters:** '0123456789' '_- AaBcDeFghIjKlMnOPrStuVwY' and <SPACE>.
- Mode 1:** Cool
- Mode 2:** HEAt
- Mode 3:** FAN
- Mode 4:** Auto
- Mode 5:** run1
- Mode 6:** run2
- Mode 7:** StoP
- Mode 8:** FLt
- Buttons:** OK, Cancel



Please ensure all power is switched off before installing or maintaining this product.

Humidistat 2 Display

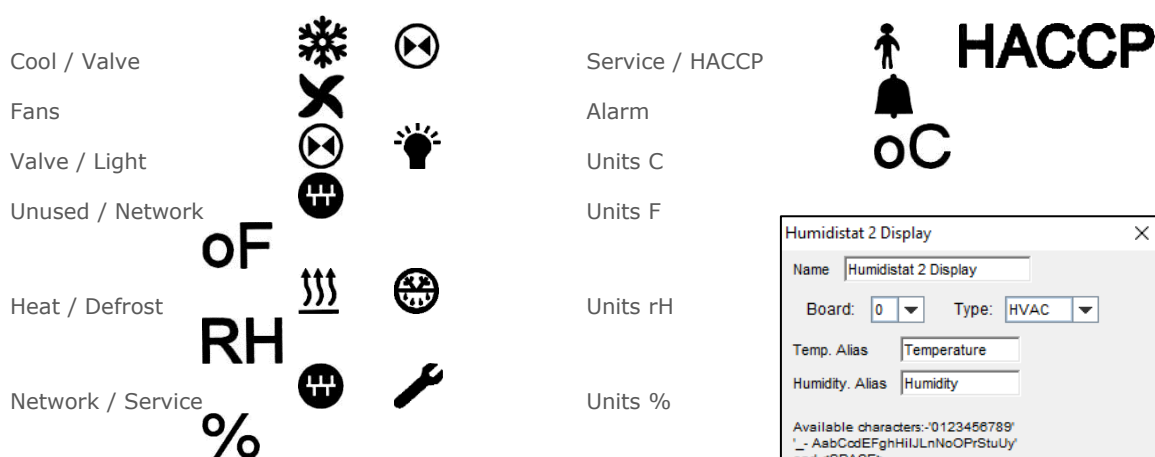


The Humidistat 2 display comes in two different hardware variants; **Fridge (PR0445-LCD)** or **HVAC (PR0445-BMS)**. Therefore within the display block properties (right), the user must define which 'Type' is being used. If the hardware and the selected type is mismatched, the functions will not work. **Note:** changing the type will dictate the input aliases as listed above.

The inputs are as follows;

Display 1/2 Inputs: Enter analogue value to be shown on the screen.

Digital Inputs: Each digital input can be used to enable individual icons / symbols within the LCD. Depending on the hardware/ type set, will alter the associated symbols.



Backlight – Switches the backlight (blue) of the LCD on/ off. Note, the icons and characters will still be displayed regardless of backlight state.

Mode 1/ 2 Inputs – accepts an analogue integer value from -2 to 8 to display pre-set characters on the screen (see 'Modes' below).

Clicking on the properties of the block will display the menu to the right.

Name: The display block can be aliased.

Board: Set the board the Humidistat 2 display will be connected to.

The screenshot shows the Humidistat 2 Display configuration window. It includes fields for Name, Board, Type, Temp. Alias, and Humidity. It also lists available characters and a table for Mode 1 through Mode 8, each with two columns for Line 1 and Line 2. The table contains pre-set characters for each mode.

	Line 1	Line 2
Mode 1	Cool	Lv1
Mode 2	HEAt	Lv2
Mode 3	FAN	Lv3
Mode 4	Auto	OFF
Mode 5	run1	
Mode 6	run2	
Mode 7	StoP	
Mode 8	FLt	



Please ensure all power is switched off before installing or maintaining this product.

This can be set as either the main board (0) or if it is to be connected to the main controller via CANbus, select CAN-0 to CAN-15. For more information on the setup of the display, please see the Humidistat's documentation. **Note:** The maximum number of displays connected via CANbus is 15.

Type: Select Type as outlined above (HVAC / Fridge).

Aliases: The display monitors both Temperature and Humidity, these values can be aliased. These inputs will appear in the controllers IO list.

Modes: Two columns are shown; Line 1 and Line 2. Line 1 represents the characters that will be displayed on the top line on the display, Line 2 represents the bottom line on the display. Within the fields 'Mode 1' to 'Mode 8', four alphanumeric characters (three on display line 2) can be inserted. The Available characters are listed within the properties box.

These pre-set characters can be displayed on the display by sending an integer value into the Mode 1/ 2 Input;

Value '0' – shows the value that Display Input 1/2 currently has.
 Value '1' – shows the character set within 'Mode 1' field.
 Value '2' – shows the character set within 'Mode 2' field.
 :
 Value '7' – shows the character set within 'Mode 7' field.
 Value '8' – shows the character set within 'Mode 8' field.

Example: In the example shown within the properties box above, entering an integer "2" and "3" into analogue mode inputs 1 and 2 respectively, will show "HEAT" on the top line of the display and "Lv3" on the lower line of the display.

Clock Mode – Mode 1 input only

The LCD can format a 'minutes' value (entered into 'Display 1 input') into the format **00:00** (hr:min) by entering "-1" into the Mode 1 input.

Example: Where Mode 1 is set to '-1', by entering the 'minutes' value 780 into 'Display 1 input', it would be translated to 13:00 on the display.

Left Justify Mode – Mode 2 input only

The lower line on the LCD can also be manipulated to left justify and remove the decimal point of the display 2 input.

Example: Where Mode 2 is set to '-2', by entering the analogue value " 6.0" into the 'Display 2 input', it will be shown as "6" on the left hand side of the display.

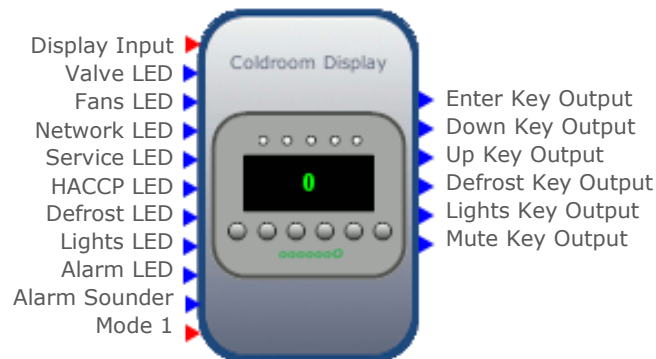
Note: The Display block must always be configured (right click) within the TDB program before it will activate.



Please ensure all power is switched off before installing or maintaining this product.

Coldroom Display

RDM Part Number PR0152



The inputs are as follows;

Display Input: Enter analogue value to be shown on the screen.

LED inputs: Switch the LED's on the display on and off by changing the input.

Mode 1: Accepts an analogue integer value from -1 to 8 to display pre-set characters on the screen (see below).

Clicking on the properties of the block will display the menu to the right.

The display can be aliased.

If there are expansion boards attached (and configured within the properties of the TDB) then the 'board' drop down menu will offer other options. E.g. Board '0' refers to the main board, board 1 – expansion board 1 etc.

Within the fields 'Mode 1' to 'Mode 8', four alphanumeric characters can be inserted. The Available characters are listed within the properties box.

These pre-set characters can be displayed on the display by sending an integer value into the Mode 1 Input;

Value '0' – shows the value that Display Input currently has.
 Value '1' – shows the character set within 'Mode 1' field.
 Value '2' – shows the character set within 'Mode 2' field.
 :
 Value '7' – shows the character set within 'Mode 7' field.
 Value '8' – shows the character set within 'Mode 8' field.

Clock Mode

The LCD display can format a minutes value (entered into 'Display input') into the format **00:00** by entering "-1" into the Mode input. E.g. Where Mode 1 is set to '-1', by entering the 'minutes' value 780 into 'Display input', it would be translated to 13:00 on the display.

Note: The Display block must always be configured (right click) within the TDB program before it will activate.



Please ensure all power is switched off before installing or maintaining this product.

Mercury Display



RDM Part Number PR0325

The inputs are

Display Input: Enter analogue value to be shown on the screen.

LED inputs: Switch the LED's on the display on and off by changing the input.

Mode 1: Accepts an analogue integer value from -1 to 8 to display pre-set characters on the screen (see below).

Clicking on the properties of the block will display the menu to the right.

The display can be aliased.

If there are expansion boards attached (and configured within the properties of the TDB) then the 'board' drop down menu will offer other options. E.g. Board '0' refers to the main board, board 1 – expansion board 1 etc.

Within the fields 'Mode 1' to 'Mode 8', four alphanumeric characters can be inserted. The Available characters are listed within the properties box.

These pre-set characters can be displayed on the display by sending an integer value into the Mode 1 Input;

- Value '0' – shows the value that Display Input currently has.
- Value '1' – shows the character set within 'Mode 1' field.
- Value '2' – shows the character set within 'Mode 2' field.
- :
- Value '7' – shows the character set within 'Mode 7' field.
- Value '8' – shows the character set within 'Mode 8' field.

The screenshot shows the 'Mercury Display' properties dialog box. It has a title bar with a close button (X). Inside, there is a 'Name' field with 'Mercury Display' entered. Below it is a 'Board' dropdown menu currently set to '1'. A list of 'Available characters' is shown: '0123456789', '._-AabCdeFghIjLkNoPqRstuVwYz', and '<SPACE>'. There are eight 'Mode' fields, each with a text input: Mode 1 (Cool), Mode 2 (HEAt), Mode 3 (FAN), Mode 4 (Auto), Mode 5 (run1), Mode 6 (run2), Mode 7 (StoP), and Mode 8 (FLt). At the bottom are 'OK' and 'Cancel' buttons.

Clock Mode

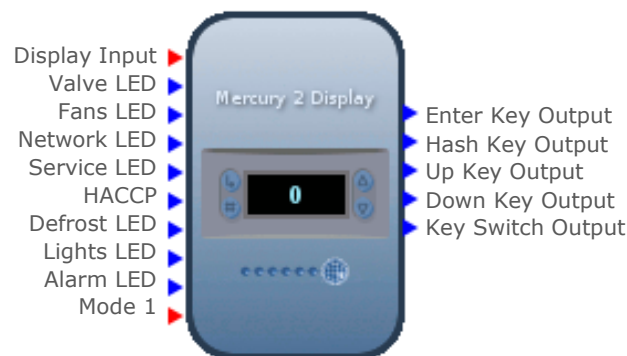
The LCD display can format a minutes value (entered into 'Display input') into the format **00:00** by entering "-1" into the Mode input. E.g. Where Mode 1 is set to '-1', by entering the 'minutes' value 780 into 'Display input', it would be translated to 13:00 on the display.

Note: The Display block must always be configured (right click) within the TDB program before it will activate.



Please ensure all power is switched off before installing or maintaining this product.

Mercury 2 Display



RDM Part Number PR0725

The inputs are as follows;

Display Input: Enter analogue value to be shown on the screen.

LED inputs: Switch the LED's on the display on and off by changing the input.

Mode 1: Accepts an analogue integer value from -1 to 8 to display pre-set characters on the screen (see below).

Clicking on the properties of the block will display the menu to the right.

The display can be aliased.

If there are expansion boards attached (and configured within the properties of the TDB) then the 'board' drop down menu will offer other options. E.g. Board '0' refers to the main board, board 1 – expansion board 1 etc.

Within the fields 'Mode 1' to 'Mode 8', four alphanumeric characters can be inserted. The Available characters are listed within the properties box.

These pre-set characters can be displayed on the display by sending an integer value into the Mode1 Input;

- Value '0' – shows the value that Display Input currently has.
- Value '1' – shows the character set within 'Mode 1' field.
- Value '2' – shows the character set within 'Mode 2' field.
- :
- Value '7' – shows the character set within 'Mode 7' field.
- Value '8' – shows the character set within 'Mode 8' field.

Clock Mode

The LCD display can format a minutes value (entered into 'Display input') into the format **00:00** by entering "-1" into the Mode input. E.g. Where Mode 1 is set to '-1', by entering the 'minutes' value 780 into 'Display input', it would be translated to 13:00 on the display.

Note: The Display block must always be configured (right click) within the TDB program before it will activate.



Please ensure all power is switched off before installing or maintaining this product.

Logic Blocks

And blocks

2 AND

A	B	Output
Off	Off	Off
Off	On	Off
On	Off	Off
On	On	On

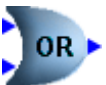
3 AND

A	B	C	Output
Off	Off	Off	Off
Off	Off	On	Off
Off	On	Off	Off
Off	On	On	Off
On	Off	Off	Off
On	Off	On	Off
On	On	Off	Off
On	On	On	On

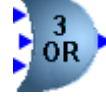
4 AND

A	B	C	D	Output
Off	Off	Off	Off	Off
Off	Off	Off	On	Off
Off	Off	On	Off	Off
Off	Off	On	On	Off
Off	On	Off	Off	Off
Off	On	Off	On	Off
Off	On	On	Off	Off
Off	On	On	On	Off
On	Off	Off	Off	Off
On	Off	Off	On	Off
On	Off	On	Off	Off
On	Off	On	On	Off
On	On	Off	Off	Off
On	On	Off	On	Off
On	On	On	Off	Off
On	On	On	On	On

OR Blocks



A	B	Output
Off	Off	Off
Off	On	On
On	Off	On
On	On	On



A	B	C	Output
Off	Off	Off	Off
Off	Off	On	On
Off	On	Off	On
Off	On	On	On
On	Off	Off	On
On	Off	On	On
On	On	Off	On
On	On	On	On



A	B	C	D	Output
Off	Off	Off	Off	Off
Off	Off	Off	On	On
Off	Off	On	Off	On
Off	Off	On	On	On
Off	On	Off	Off	On
Off	On	Off	On	On
Off	On	On	Off	On
Off	On	On	On	On
On	Off	Off	Off	On
On	Off	Off	On	On
On	Off	On	Off	On
On	Off	On	On	On
On	On	Off	Off	On
On	On	Off	On	On
On	On	On	Off	On
On	On	On	On	On

Not Block & Exclusive OR Block

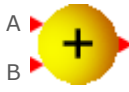
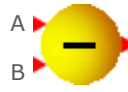
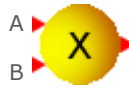
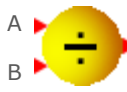
	<table><tr><th>A</th><th>Output</th></tr><tr><td>Off</td><td>On</td></tr><tr><td>On</td><td>Off</td></tr></table>	A	Output	Off	On	On	Off									
A	Output															
Off	On															
On	Off															
																
	<table><tr><th>A</th><th>B</th><th>Output</th></tr><tr><td>Off</td><td>Off</td><td>Off</td></tr><tr><td>Off</td><td>On</td><td>On</td></tr><tr><td>On</td><td>Off</td><td>On</td></tr><tr><td>On</td><td>On</td><td>Off</td></tr></table>	A	B	Output	Off	Off	Off	Off	On	On	On	Off	On	On	On	Off
A	B	Output														
Off	Off	Off														
Off	On	On														
On	Off	On														
On	On	Off														



Please ensure all power is switched off before installing or maintaining this product.

Mathematical Blocks

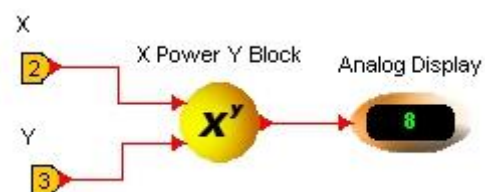
(+, -, x, ÷ blocks)

 Output = $A + B$	 Output = $A - B$	 Output = $A \times B$	 Output = $A \div B$
--	--	---	---

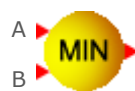
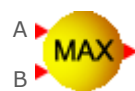
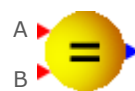
Absolute (abs) Block

Icon	Properties
	Output = A absolute The absolute block converts a value entered at "A" to an absolute value, e.g. a negative value becomes a positive.

X to the Power of Y (x^y)

Icon	Properties
	Output = A^B An X^Y block gives a value of X to the power of Y, in other words X multiplied by itself Y amount of times. In the example below, 2 to the power of 3 (or 2 cubed) equals 8. 

Min, Max, Equals blocks

 If $A < B$ Output = A If $B < A$ Output = B	 If $A > B$ Output = A If $B > A$ Output = B	 If $A = B$ Output = on If $A \neq B$ Output = off
--	--	--

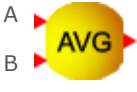
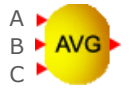
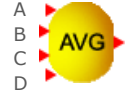
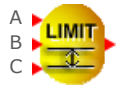
<, >, ≤, ≥ blocks

 If $A < B$ Output = On	 If $A > B$ Output = On	 If $A \leq B$ Output = On	 If $A \geq B$ Output = On
---	---	---	---

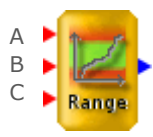


Please ensure all power is switched off before installing or maintaining this product.

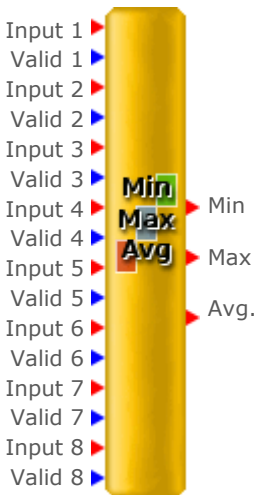
Average & Limit blocks

 Output = $(A + B) \div 2$	 Output = $(A + B + C) \div 3$	 Output = $(A + B + C + D) \div 4$	 If $A > B$ Output = B If $A < C$ Output = C If $C < A < B$ Output = A
---	---	---	---

Range

Icon	Properties
	Input A: Analogue Value Input B: Max Limit Input C: Min Limit Digital output goes off when the Analogue value is out with the Max and Min limits.

Min, Max, Avg. Block

Icon	Properties
	Input 1-8: Analogue Values Valid 1-8: If the valid input is present the corresponding analogue input value will be used by the block. Min: The minimum value is outputted. Max: The maximum value is outputted Avg: The average value is outputted.



Please ensure all power is switched off before installing or maintaining this product.

Filter

Icon	Properties
	The filter block can be used to apply a dampening factor to the analogue input. Rate How often the calculation occurs (in seconds). T Const. The time constant used (in seconds). Min Value Minimum value expected. Max Value Maximum value expected. Operation When an analogue value 'X' enters the block with a t-Const value of, for example 2700 (45min): With an increasing input, it calculates the rate of change for the value X to reach 63.2% of its current value over the 2700 seconds. If the t-Const is increased (from 2700), you are lengthening the time for it to get to the 63.2% point. Thus increasing the dampening factor. With a decreasing input, it works the same as above, only calculates the rate of change to reach 32.8% of its current value. The calculation is carried out every period set in the 'Rate' field. Depending on the input's rate of change will indicate what the 'rate' will need set to. Additionally, depending on the environment and required dampening, the t-Const will need to be adjusted.

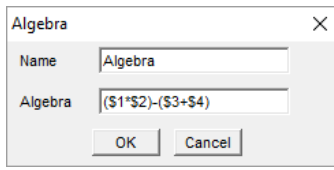
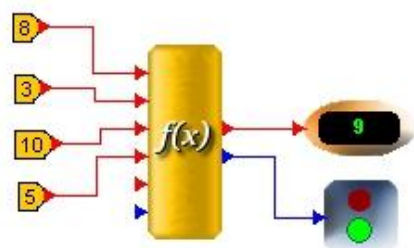
Accumulator Block

Icon	Properties
Input Reset  Total Time	Input: The accumulator block samples the value at the input and adds it to the running total count, this sample/calculation is fixed and is carried out every second. Total: This is the running total. The accumulation process will start as soon as the TDB program is running. Time: The time output is in seconds and provides the total elapsed time from last power on or reset. Reset: The total value count and time elapsed will be set to zero when the reset input is activated. In the example below, a flow meter with a litres per second analogue output is connected to the input of the accumulator block. Every second, the instantaneous litres per second value is added to the total. The total litres used and the total time, in seconds, is displayed on the right. Note: The accumulator output, is periodically saved in the TouchXL TDB's non-volatile memory on the hour and half past the hour.



Please ensure all power is switched off before installing or maintaining this product.

Algebra

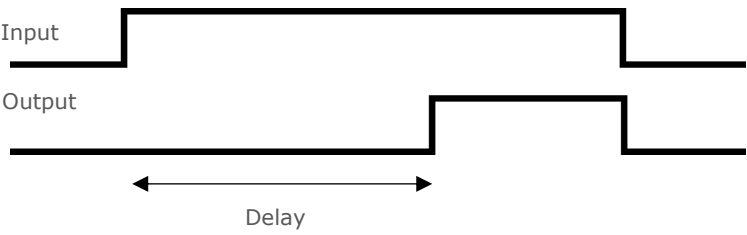
Icon	Properties
 Digital Output 'Result B' will go 'high' for a non 0 result.	This block has 5 variable analogue inputs and will perform advanced calculations. The digital 'Hold' input, when on, will hold the result regardless of the values updating on the analogue inputs. Calculation can be up to 255 characters long. Useable symbols within the equations; + Addition - Subtraction * Multiplication / Division ^ Raised to the power of. Precedence : ^ , * , / , + , - Brackets can be used to control execution order. Rounding; round (x): Value is rounded up or down to the nearest whole number. ceil (x): Value is rounded up to the nearest whole number. floor (x): Value is rounded down to the nearest whole number. The block will also perform trigonometric and log equations; sin (x): Sine of x (Argument in radians) cos (x): Cosine of x (Argument in radians) tan (x): Tangent of x (Argument in radians) asin (x): Arc sine of x (Argument in radians) acos (x): Arc cosine of x (Argument in radians) atan (x): Arc tangent of x (Argument in radians) sqrt (x): Square root of x abs (x): Absolute value of x exp (x): E raised to the power of x ln (x): Natural (base e) log of x log (x): Base 10 log of x rad (x): Convert x degrees to radians deg (x): Convert x radians to degrees Note 1: Spaces in a formula are ignored Note 2: The floating point calculation used in the Algebra block, within the TouchXL TDB platform, supports 16 significant digits. In the simple example below: Input \$1=8, \$2=3, \$3=10 and \$4=5. The equation is (\$1 x \$2) - (\$3 + \$4) or (8 x 3) - (10 + 5) So the analogue result 'A' will be 9. Digital result 'B' will be ON as there is a non-zero result.  



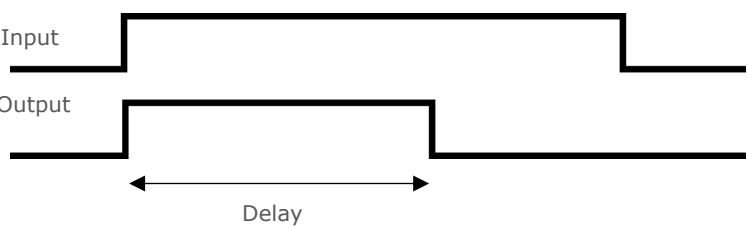
Please ensure all power is switched off before installing or maintaining this product.

Time Blocks

Delay On Timer

Icon	Properties
Input Reset Delay 	 When the input is activated, the output will remain 'off' until the delay period has elapsed. The output will then remain 'on' until the input goes 'off' or if the reset is activated.

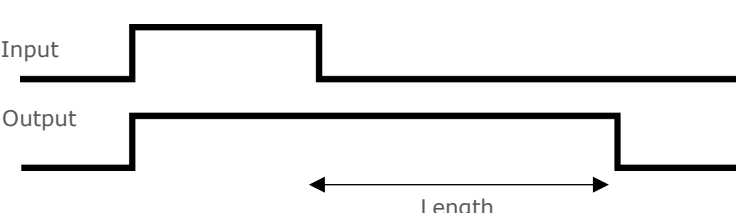
Pulse Timer

Icon	Properties
Input Reset Delay 	 When the input is activated the Output will turn on. The output will return to the "off" state when the delay (pulse time) expires or the input is removed before the delay time has expired or the reset is activated before the delay time has expired.

Heartbeat

Icon	Properties
Period Sync 	A momentary on pulse is generated on the output at the beginning of every time period as determined by the value set in period. The period value is in seconds. The sync input will reset the period timer back to zero when activated allowing the pulse to become synchronised with another timed function. The Heartbeat Block would typically be used to trigger an event at a regular interval, for example, it could be used to activate an Analogue Store to store a temperature every minute. The shortest "Period Value" that can be entered is 0.2 of a second. Note: The use of an SR latch block may be required.

Run On

Icon	Properties
Input Length 	 When the input is activated the output will turn 'on' and remain 'on' until the length time period has elapsed.



Please ensure all power is switched off before installing or maintaining this product.

Run Hours

Icon	Properties
Input Reset 	The output displays the total number of hours that the input is active. The output is shown to one decimal place. The output will go to zero when the reset input is active (On). The maximum hour count is 596,680 (which equates to 68 years). Note: The Hour Count is periodically saved in the TouchXL TDB's non-volatile memory on the hour and half past the hour.

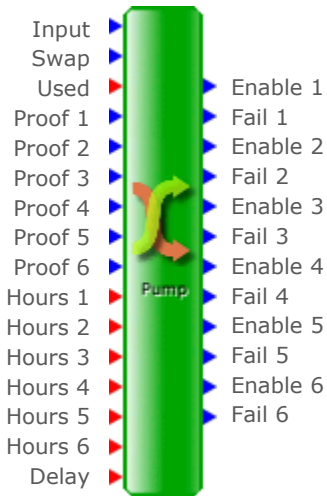
Change Over

Icon	Properties
Input Swap Proof 1 Proof 2 Delay  Enable 1 Fail 1 Enable 2 Fail 2	Input: Demand required. Either Enable 1 or 2 will be turned on when this input is activated and will go off when the input is deactivated. The output activated will vary depending on whether or not the Swap input has been enabled. Swap: When activated the Enable output current operating will be turned off and the alternative Enable output turned on (Proof dependant). If the Swap input has never been activated then only Enable 1 will be activated by the Input. Proof 1 & 2: If used a proof signal must be returned when the associated Enable output is activated. If the proof is returned within the Delay parameter time the Enable output stays on, if not the associated Enable output is turned off and the alternative Enable output is turned on. Note: If Proof inputs are not required then a digital setting block set to "On" must be used to bypass the Proof input(s). Delay: Time delay associated to Proof 1&2 Enable 1: Digital Output. Fail 1: Activated if Proof 1 is not returned within the 'Delay' time after Enable 1 is turned on. Enable 2: Digital Output. Fail 2: Activated if Proof 2 is not returned within the 'Delay' time after Enable 2 is turned on.



Please ensure all power is switched off before installing or maintaining this product.

Pump Block

Icon	Properties
	Input: Demand required. Either Enable 1 or 2 will be turned on when this input is activated and will go off when the input is deactivated. The output activated will vary depending on whether or not the Swap input has been enabled. Swap: When activated the Enable output current operating will be turned off and the alternative Enable output turned on (Proof dependant). If the Swap input has never been activated then only Enable 1 will be activated by the Input. Proof 1 & 2: If used a proof signal must be returned when the associated Enable output is activated. If the proof is returned within the Delay parameter time the Enable output stays on, if not the associated Enable output is turned off and the alternative Enable output is turned on. Note If Proof inputs are not required then a digital setting block set to "On" must be used to bypass the Proof input('s). Delay: Time delay associated to Proof 1&2 Enable 1: Digital Output. Fail 1: Activated if Proof 1 is not returned within the 'Delay' time after Enable 1 is turned on. Enable 2: Digital Output. Fail 2: Activated if Proof 2 is not returned within the 'Delay' time after Enable 2 is turned on. Within the properties of the block there is an option to use Run Proofs. With the box unchecked, the enable outputs will run without the requirement of the corresponding run signals.

Match Date

Icon	Properties
	Match Date output goes high when the date in the controller hardware RTC matches the day, month and year defined. Output stays on for 24 hours until the date changes. Not defining the year field allows the block to match the day & month regardless of the year. Not defining the month and year fields allows the block to match the day regardless of the month & year. Uses the controllers current time and date.

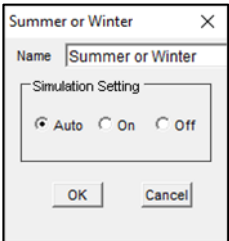


Please ensure all power is switched off before installing or maintaining this product.

Date Time Block

Icon	Properties
	Seconds k uses the TDB device's Time and date. It separates the Time & Date s and outputs them as analogue outputs. Minutes Hours Splits it into Seconds, Minutes and Hours. Day Month Splits it into Day, Month and Year. Year DST Output will come on when daylight saving time is on Since Midnight Since midnight: Output counts up the seconds from midnight. Resets back to 0 at midnight and starts counting up again.

Summer or winter

Icon	Properties
	This block performs an automatic summer/ winter (BST/GMT) time change. Block Name can be changed if required. 

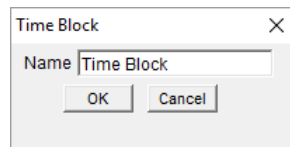
Daylight Block

Icon	Properties
Latitude Longitude Morning Offset Evening Offset  Daytime Twilight	The Daylight block can be used to provide an indication of daylight and twilight hours for a given geographical location. Note the information provided by this block should be used as a guide only. Latitude: Enter the current Latitude coordinate of the TDB device e.g. 55.856742. Longitude: Enter the current Longitude coordinate of the TDB device e.g. -4.353971. Morning Offset: Allows for a positive or negative offset to be applied to the 'on' time for the Daytime and Twilight outputs. A positive offset will delay the Daytime /Twilight 'on' time. A negative offset will bring the Daytime/ Twilight 'on' time forward. Evening Offset: Allows for a positive or negative offset to be applied to the 'off' time for the Daytime and Twilight outputs. A negative offset will delay the Daytime /Twilight 'off' time. A positive offset will bring the Daytime/ Twilight 'off' time forward. Daytime: The Daytime output will turn on at sunrise and off at sunset based on the Latitude and Longitude settings entered. Twilight: The Twilight output will turn on when Twilight begins (shortly before sunrise) and off when Twilight ends (shortly after sunset). Note: Any offset should be added in Seconds, use the unit type "secs". To achieve a negative offset enter a negative number, for example -900 would equate to -15 minutes.



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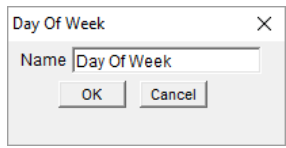
Time Block

Icon	Properties
	Block Name can be changed. Output turns on at the "start time" and turns off at the "stop time" Both time inputs can work to a 'second' resolution. 

Schedule

Icon	Properties						
	The Schedule block can be used to signal a number of events every specified number of days. The TouchXL controller's real time clock is used to determine the current time. Start: Enter the initial start time. The Output will activate when this time is reached. Note the output is only active for 1 second. End: Enter the last scheduled start time. The Output will activate when this time is reached. Note the output is only active for 1 second. No. Per Day: Enter the number of events required per day. If more than two events occur in a single day then the total number of events will be evenly spaced including the Start and End times. Please see example below. <table data-bbox="726 1097 989 1187"> <tr> <td>Start</td><td>13:00</td></tr> <tr> <td>End</td><td>16:00</td></tr> <tr> <td>No. Per Day</td><td>4</td></tr> </table> In the above example the output would be active at 13:00, 14:00, 15:00 and 16:00 hours. Note if only 1 event per day is entered then the output will trigger on the "Start" parameter Days: Enter the frequency of the events in days. For example if the "Number Per Day" is set to 2 and the "Days" parameter is set to 3 then every 3 days the output will be active twice. Once at the entered Start time and again at the End time. Note the schedule takes effect from the last TDB program save. Set to 1 if you wish the schedule to occur every day. Start and End time can span midnight e.g. Start 22:00 End 03:00	Start	13:00	End	16:00	No. Per Day	4
Start	13:00						
End	16:00						
No. Per Day	4						

Day of Week Block

Icon	Properties
	Day No. ut = 0 = Sunday Output = 1 = Monday Output = 2 = Tuesday Output = 3 = Wednesday Output = 4 = Thursday Output = 5 = Friday Output = 6 = Saturday 



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Functional Blocks

Alarm block

Icon	Properties
 Switch Delay Setting	The alarm block is used to indicate an alarm. It's activated by the switch input and can have an alarm delay assigned by using a setting block on the delay input. The alarm can have an 'index' type (used within the DMTouch to direct alarms) assigned by editing the properties box. An 'Alarm Priority' can also be assigned for when the device is logged on to BACnet networks. Note: An index of '1' will only alarm locally and not be sent over the network if setup.

Analogue Switch

Icon	Properties
 Analogue Input Switch	An analogue value can be switched off using the switch input.

Two-Way Switch

Icon	Properties
 Analogue Input 1 Analogue Input 2 Switch	If digital Input Switch is off the output will follow Analogue Input 1 value If digital input Switch is on the output will follow Analogue Input 2 value

Analogue Store

Icon	Properties
 Value Switch Start-up Value	Initially the output is at the start-up value. Analogue values can be stored by turning the switch on then off, the output retains the input value at the time the switch is turned off. Click the "Non-Volatile" option to save the output value of the analogue store on the hour or half past the hour or during a software restart Note: If more than one Analogue Store is being used then they must each have unique aliases. I.e. Analogue Store 1, Analogue Store 2 etc.

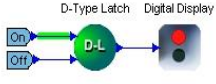
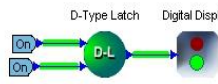
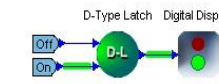
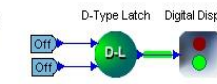
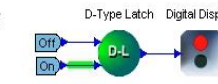
Pulse Counter

Icon	Properties
 Count Up Count Down Reset	The output increments and decrements in accordance with the up and down inputs. The output will go to zero when the reset input is active (On). Note 1: The current count is periodically saved in the TouchXL TDB's non-volatile memory on the hour and half past the hour. Note 2: If more than one counter is being used then they must each have unique aliases. I.e. Pulse Counter 1, Pulse Counter 2 etc.

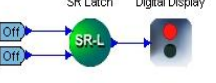
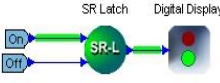
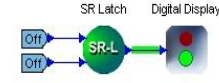
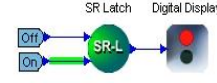
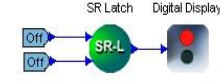


Please ensure all power is switched off before installing or maintaining this product.

D Latch

Icon	Properties			
'D' Input Clock 	The "D" digital input value is clocked through to the output on each rising edge of the clock input B.			
D-Type Latch Digital Display  Input (A) is on.	D-Type Latch Digital Display  Input (A) is switched through to the output when the clock signal (B) is switched on	D-Type Latch Digital Display  Input (A) is removed, output stays on.	D-Type Latch Digital Display  Clock (B) is removed, output stays on.	D-Type Latch Digital Display  Clock (B) is switched on, Input (A), which is off, is "clocked" through to the output which now goes off.

SR Latch

Icon	Properties
Set Reset 	The output goes on when the "Set" input goes on, and goes off when the Reset input goes on.
SR Latch Digital Display  Input (A) and reset (B) are both off. SR Latch Digital Display  Input (A) is switched on and goes straight through to the output. SR Latch Digital Display  Input (A) is switched off, output remains on. SR Latch Digital Display  Reset (B) is switched on, output is "reset" and switches off SR Latch Digital Display  Reset (B) is removed.	

Digital Edge Block

Icon	Properties
	For each Rising Edge of the input signal the Edge and Rising Outputs will pulse high for 0.1 seconds For each Falling Edge of the Input signal the Edge and Falling Outputs will pulse high for 0.1 seconds.

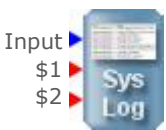
Analogue Edge Block

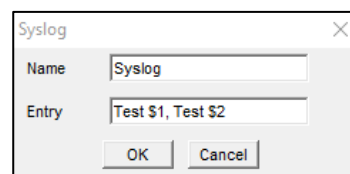
Icon	Properties
	For each Rising Edge of the input signal the Edge and Rising Outputs will pulse high for 0.1 seconds. For each Falling Edge of the Input signal the Edge and Falling Outputs will pulse high for 0.1 seconds.



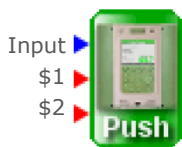
Please ensure all power is switched off before installing or maintaining this product.

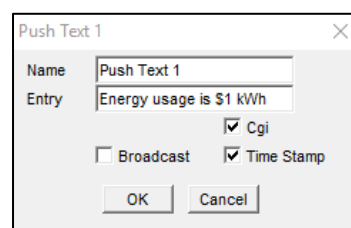
Syslog

Icon	Properties
	When the digital input is activated the text defined in the "Entry" field will appear in the controller system log. The entry will be time/date stamped with the controller's current time and date. The use of \$1 & \$2 in the entry field allow for analogue values to be included in the system log entry. In the example to the right, when the digital input is activated the values currently fed into \$1 & \$2 will be included in the system log entry. e.g. If the values "10.1" and "5.6" were connected to \$1 & \$2 respectively, The system log entry (from example to the right) would be; Test 10.1, Test 5.6. Note: the controller will save a maximum of 300 entries in the system log.



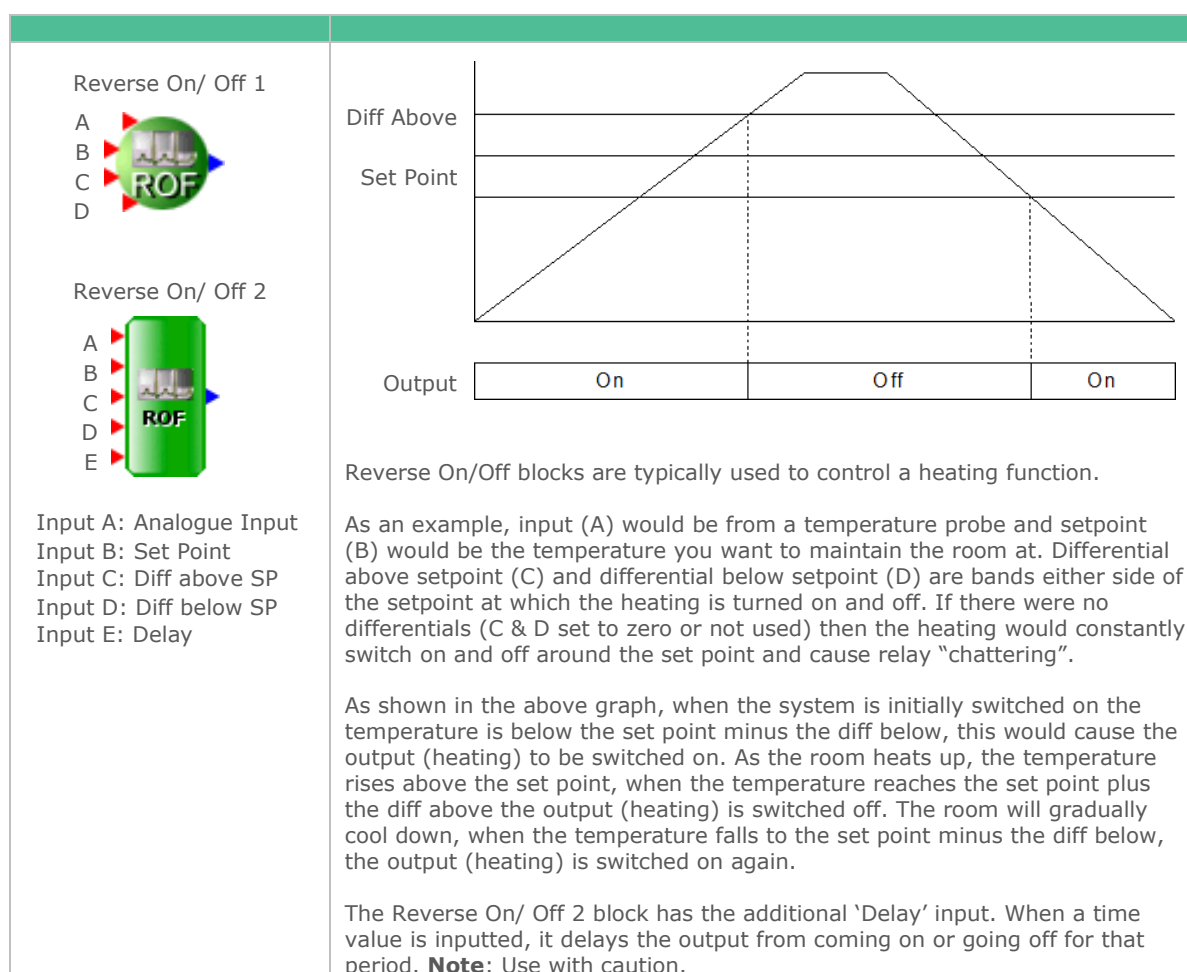
Push Text

Icon	Properties
	This block allows a scrolling text message to appear both on the web interface and the TouchXL's display. When the Input is activated, the text message in the Entry field will appear on the TouchXL TDB controller's display (and CGI web interface if checked). If the strings "\$1" and "\$2" are included within the text message then the analogue values connected to the \$1 and \$2 inputs will also be displayed in the text message. CGI: Check this for the message to be displayed on the computer generated interface, such as a PC. Broadcast: Broadcasts to another TDB device on the network. See peer to peer Communications. Time Stamp: The message will appear with the date and time shown first. In the example shown above, if an analogue value of "4615" is connected to \$1, then the Push Text output on the device will be; Energy usage is 4615kWh

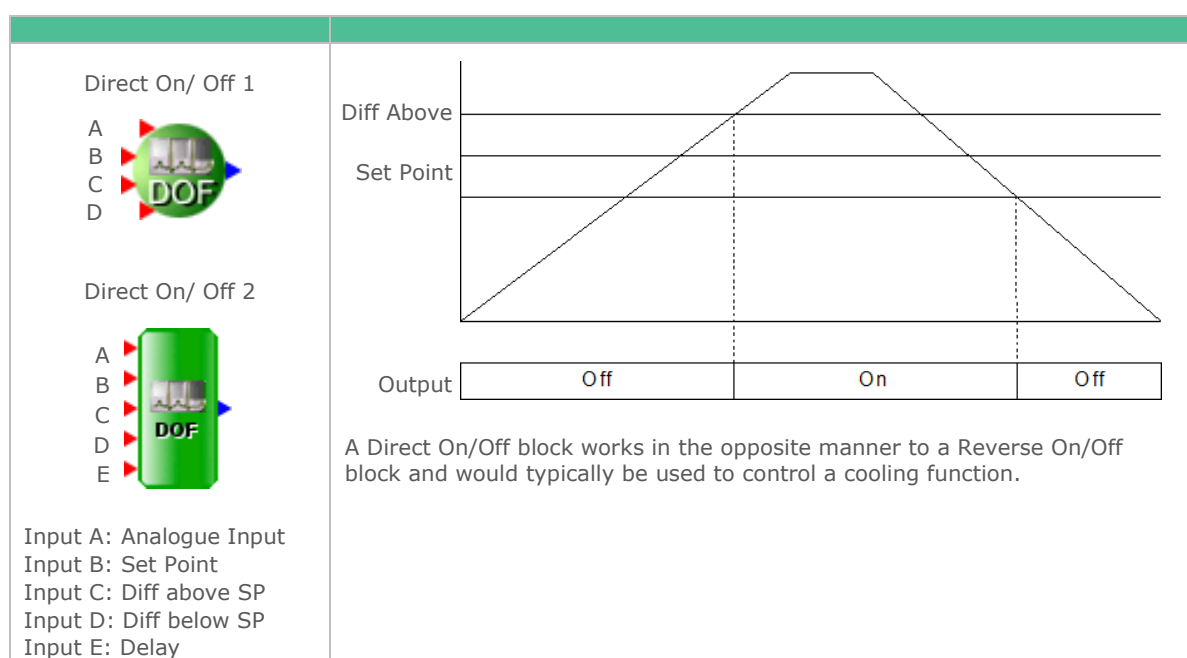



Please ensure all power is switched off before installing or maintaining this product.

Reverse On/Off / Reverse On/Off 2

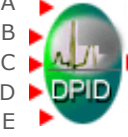
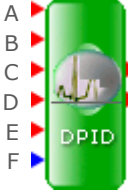


Direct On/Off / Direct On/Off 2

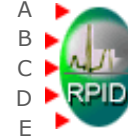
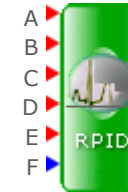


Please ensure all power is switched off before installing or maintaining this product.

Direct PID / Direct PID 2

Direct PID  Direct PID 2  Input A: Analogue input Input B: Set Point Input C: Proportional constant Input D: Integral Input E: Derivative Input F: Hold	This block performs a PID control function where the set-point, proportional, integral and derivative values can be assigned. It is typically used in a cooling application. A Direct PID block gives a variable output (0-100) depending on the relationship between the analogue input (A) and a set point (B). A Direct PID 2 block has a second output, 'Reverse', which is the inverse value to the Output. If the application requires the output to have limits within the block's 0-100 range then a Limit block can be utilised. Knowledge of PID loop mechanisms is advisable. If the analogue input is increasing rapidly away from the set point then the PID block will increase its output rapidly in an attempt to maintain the set point. If the analogue input is increasing more slowly away from the set point then the analogue output will be proportionally less. A typical application would be to control a condenser fan(s) connected to a variable speed drive with the analogue input coming from a pressure transducer. The speed of the condenser fan(s) would depend on how close the pressure is to the set point and how quickly the pressure is changing. The Proportional constant, Integral and Derivative settings determine how quickly and by how much the output varies in relation to the input. These values require fine tuning and should be used with care. The Direct PID 2 block has the additional 'Hold' input. When the digital input goes 'on' the analogue output values do not change from their current value regardless of any change to the analogue inputs. Note: Use with caution
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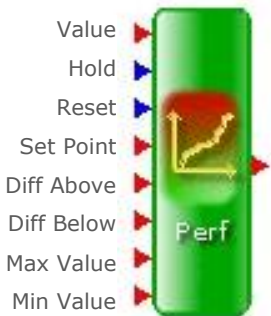
Reverse PID / Reverse PID 2

Reverse PID  Reverse PID 2  Input A: Analogue input Input B: Set Point Input C: Proportional constant Input D: Integral Input E: Derivative Input F: Hold	This block performs a Reverse PID control function where the set-point, proportional, integral and derivative values can be assigned. It is typically used in a heating application. If the application requires the output to have limits within the block's 0-100 range then a Limit block can be utilised.
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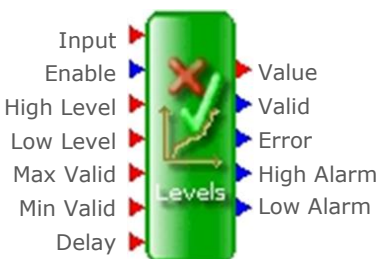


Please ensure all power is switched off before installing or maintaining this product.

Performance

Icon	Properties
	This block calculates a performance indicator. The performance block will monitor the performance of the analogue value (Value) and give it a score. The score is based on how close the analogue value is to Set-point and if it is being maintained within the diff above and diff below values. Consideration is also given to how close/ far the analogue value is from the max and min limits. The min and max limits are generally the high and low alarm settings. A score of 1 equates to a good performance, a score of 10 equates to a poor performance. Alarms can be generated to alert users when a device relating to the value is underperforming. Note: If the Min Value and the Set Point are both set to the same value and the Diff Below is set to zero then any values on input A <i>below</i> the set point will not affect the performance score. Similarly, if the Max Value and the Set Point are the same and the Diff Above is set to zero, any value on input A <i>above</i> the setpoint will not affect the performance score.

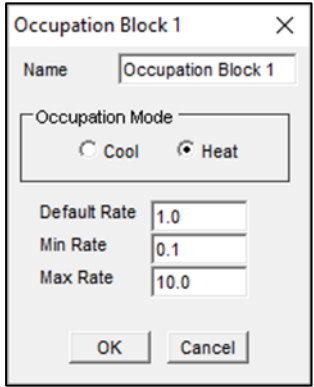
Levels

Icon	Properties
	A Level block is used to monitor an analogue input and check that it is within pre-set parameters. As an example, if the input was a temperature probe then the High Level and Low Levels would be set to initiate an alarm if the temperature went too hot or too cold (subject to the delay). The Max Valid and Min Valid parameters could be set to the limits of the probe scale, an error output would be generated if these limits were exceeded (subject to the delay) which would indicate a probe fault. Input: Analogue Signal Enable: When the input is activated it enables the checking features of the block. Note if disabled the analogue value is still fed through to the "Value" output. High level, Low Level, Max Valid and Min Valid are settable values. Delay: Delay associated to the Error, High and Low alarm digital outputs. Value: Value passed from the Input Valid: The output is active whilst the Input signal is within the Max Valid and Min Valid parameters. Error: The output is activated when the Input signal is out with the Max/Min Valid parameters. High Alarm: The output is activated when the Input signal is above the parameter High Level. Low Alarm: The output is activated when the Input signal is below the parameter Low Level. Note: For this block to operate correctly all the inputs must have a value assigned. When the Enable is activated the controller checks all inputs. "Input", "High Level", "Low Level", "Max Valid", "Min Valid" and "Delay".



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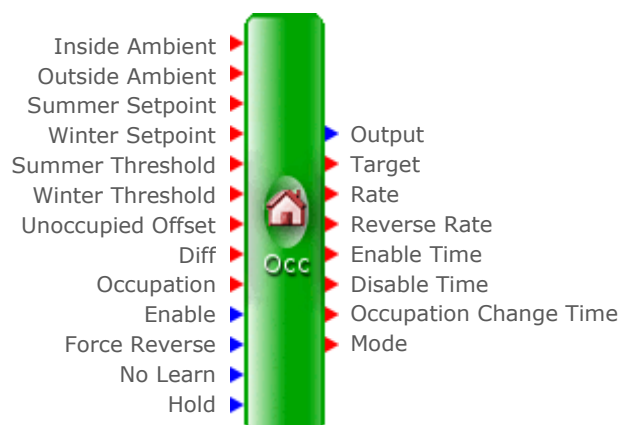
Occupancy Optimisation

Icon	Properties
 Ambient Target Occupation Enable No Learn Hold	The Occupancy Optimisation block is used as an energy saving tool. The block calculates when to enable the output, connected to the heating/cooling strategy, to achieve the desired room temperature for when the room is first occupied. Ambient: Temperature Input Target: Desired temperature. Occupation: Connect the analogue output of the GPT2 block here. Enable: Connect the digital output of the GPT2 block here. Now configure the GPT2 block with the desired occupied times. No Learn: Occupation block uses the current calculated rate and stops any further calculations. Hold: The predictive part of the block is disabled and the Output of the block follows the status of the Enable input. The properties for the block are shown on the right. Select between Cooling or Heating. The Occupancy Optimisation block calculates the degree per hour change in room temperature when the heating/cooling plant is on. This allows the block to determine when to enable the output. The default rate is 1Deg per hour and is used until a current rate is calculated. The rate is continuously calculated by the block. A parameter appears for the Occupation block in the controller parameters screen. This parameter will vary to show the current calculated rate. Enter Min and Max Rates. The Calculated degree Per hour value will never go above or below these values. 



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Occupancy Optimisation 2



The screenshot shows the 'Occupation 2 Block' configuration window. It has a title bar with a close button. Inside, there is a 'Name' field with 'Occupation 2 Block' entered. Below that is the 'Occupation Mode' section with two radio buttons: 'Cool' and 'Heat', with 'Heat' selected. The 'Default Start Rate' is set to 1.0. Below that are 'Min Start Rate' (0.1) and 'Max Start Rate' (10.0). Then 'Default End Rate' (0.5), 'Min End Rate' (0.1), and 'Max End Rate' (10.0). At the bottom are 'OK' and 'Cancel' buttons.

The Occupancy Optimisation 2 block is used as an energy saving tool. The block calculates when to enable the output, connected to the heating/cooling strategy, to achieve the desired room temperature for when the room is first occupied.

Input Values

Inside Ambient:	Temperature input of space to be cooled or heated.
Outside Ambient:	Temperature input of outside air.
Summer Setpoint:	Target temperature in 'summer' state, used to calculate actual Setpoint.
Winter Setpoint:	Target temperature in 'winter' state, used to calculate actual Setpoint.
Summer Threshold:	Temperature setting, of which above, deems a 'summer' state. Used to calculate actual Setpoint.
Winter Threshold:	Temperature setting, of which below, deems a 'winter' state. Used to calculate actual Setpoint.
Unoccupied Offset:	Time offset subtracted from the end of when the GP Timer switches off.
Diff:	Temperature diff from the current setpoint used in the reverse rate calculation. See Reverse End Rate calculation.
Occupation:	Connect the analogue output (until) of the GP2/GP3 Timer block here.
Enable:	Connect the digital output (state) of the GP2/GP3 block here. The GP Timer blocks must be configured, as per their setup, with the desired occupied times.
Force Reverse:	This input can be used to stop learning the reverse rate calculation.
No Learn:	The Occupancy Optimisation 2 block uses the current calculated rate and stops any further calculations.
Hold:	The predictive part of the block is disabled and the Output of the block follows the status of the Enable input.

Output Values

Output:	Output signal from the block to enable the heating/ cooling plant.
Target:	Calculated setpoint for the heating/ cooling application. See Calculated target below.
Rate:	Current heating/ cooling rate (Deg./hr) for when the plant is switched on.
Reverse Rate:	Current heating/ cooling rate (Deg./hr) for when the plant is switched off.
Enable Time:	Time the occupation block is due to bring on the digital (heating/ cooling enable) output.
Disable Time:	Time the occupation block is due to switch off the digital (heating/ cooling enable) output.
Occupation Change Time:	Formatted 'until' time taken from the GP2/GP3 Time block. This is the time the next change will take place from the GP Timer (on or off).
Mode:	Range of value from 0 – 6 representing the block's current mode/ state. The modes are as follows;
	0: Initial State
	1: Outwith time bands from GP Timer. i.e off state.
	2: Inside of 'Enable' window
	3: Enabled, but not learning
	4: Enabled and learning
	5: Reached target/ occupation time, finished learning
	6: Reached target/ occupation time, not learning



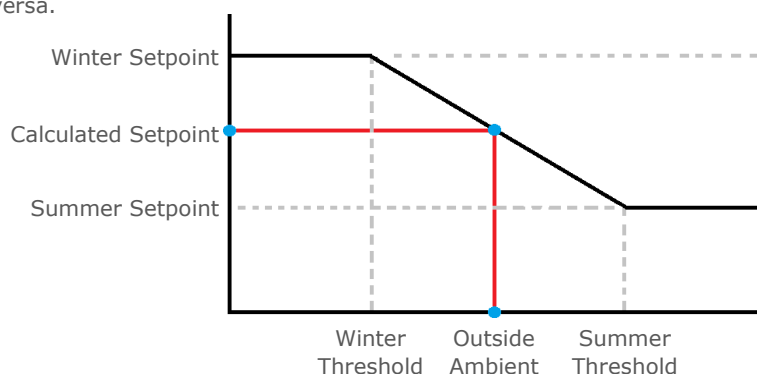
Please ensure all power is switched off before installing or maintaining this product.

The properties for the block are shown above. Select between **Cooling** or **Heating**.

Calculated Target

The initial step for the Occupancy Optimisation 2 block is to calculate the actual Target Setpoint for the occupied space to heat/ cool to. For this it utilises the following inputs; Outside Ambient; Summer SP; Winter SP; Winter Threshold; Summer Threshold.

Using the above inputs, the below graph can be created. If the outside ambient temperature goes above or below the Summer or Winter thresholds, the calculated setpoint will take the respective Summer or Winter Setpoint. When the Outside ambient temperature is between the two thresholds, the block uses the plotted graph to generate a Calculated Setpoint. This Setpoint will vary according to how near/ far it is from the winter/ summer thresholds. Closer to the Winter threshold, it will use a SP closer to the Winter Setpoint and vice versa.



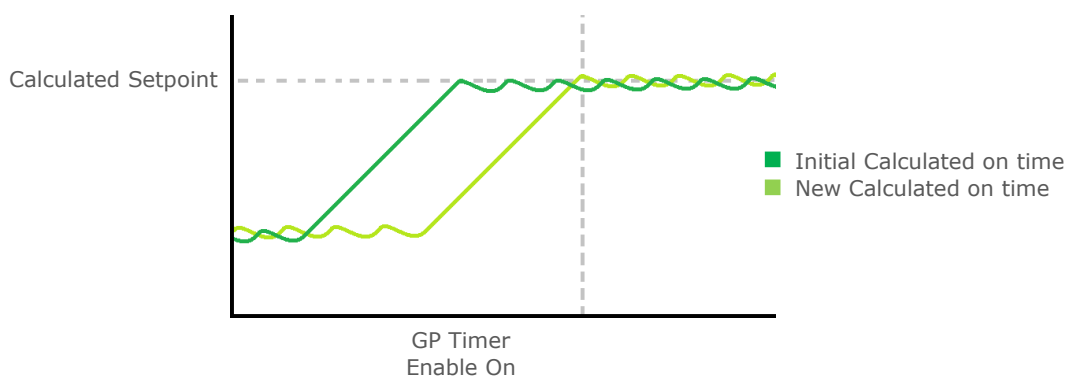
Start Rate

The Occupancy Optimisation 2 block calculates the degree per hour (Deg./hr) change in room temperature when the heating/cooling plant is on. This allows the block to determine when to enable the output so that the room temperature is at the target setpoint for when the room is occupied.

From the properties box, shown above, the default start rate is 1 Deg./hr (adjustable) and is used until a new start rate is calculated by the block. This start rate is then continuously calculated. In addition to the default, the min and max start rates can be set limiting the Start rate calculation, if necessary, to these values.

A parameter appears for the Occupancy Optimisation block in the controller parameters screen. This parameter will vary to show the current calculated rate.

In the heating example below, it shows two temperature lines. The block uses the initial 'default' start rate of change to calculate when to switch the heating plant on. Using the newly calculated rate of change, it then adapts to switch on the heating plant later, thus raising the room temperature to the setpoint for when space is occupied, saving energy.



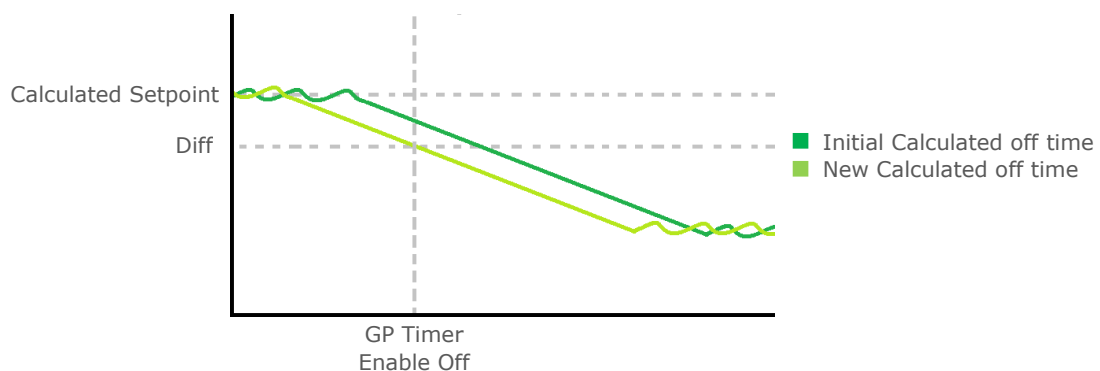
Please ensure all power is switched off before installing or maintaining this product.

Reverse (End) Rate

Similar to the Start Rate, the Occupancy Optimisation 2 block calculates the Deg./hr change in room temperature when the heating/ cooling plant turns off. It then uses this End rate to determine when to disable the output so that the room temperature is at the target temperature minus/ plus (depending on heat/ cool) at the point of when the room is unoccupied.

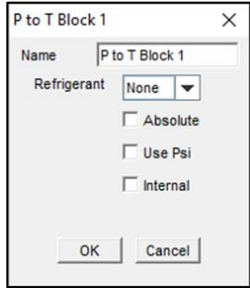
From the properties box, shown above, the default start rate is 0.5 Deg./hr (adjustable) and is used until a new end rate is calculated by the block. This end rate is then continuously calculated. In addition to the default, the min and max end rates can be set limiting the end rate calculation, if necessary, to these values.

In the heating example below, it again shows two temperature lines. The block uses the initial 'default' end rate of change to calculate when to switch the heating plant off. The target temperature for the 'GP Timer Off' (or the end of occupied time) will be the current target setpoint minus the dif. Using the newly calculated rate of change, it then adapts to switch the heating plant off earlier, thus allowing the room temperature to drop to the acceptable level at the point the room is unoccupied.



Please ensure all power is switched off before installing or maintaining this product.

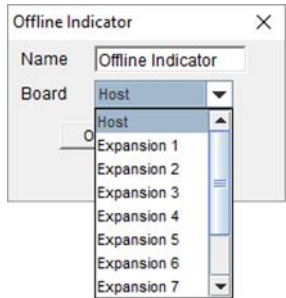
Pressure to Temperature / Pressure to Temperature 2

Pressure to Temperature 1 Pressure Glide  Pressure to Temperature 2 Pressure Glide Ref. Weight  Current Supported Refrigerants; R12*, R13*, R13b1*, R22, R23, R32, R114*, R134a, R142B, R227, R401, R401A*, R401B, R401C, R402, R402A, R402B, R404A, R407A, R407B, R407C, R500, R502, R503, R507, R717, R290, R744, R407F, R410A, R449A, R513A. *Not available in P2T2.	The pressure to temperature block is used to convert a pressure reading to a temperature based on the refrigerant gas type in use. Pressure: Pressure Input. Glide: Allows for a linear offset, in degrees Celsius or Fahrenheit, to be subtracted from the output temperature. Ref. Weight: P2T2 block only. For blended refrigerants, the weighting (%) can be inputted for a non-linear conversion. When the refrigerant weight parameter is set to 0% then the liquid pressure is used (bubble), when set to 100% the vapour pressure is used (dew). Output: Calculated temperature. Absolute: Tick to use Absolute pressure, leave un-ticked for Gauge pressure. Use PSI: Pressure input defaults to BAR. Tick if the pressure input to the block is in PSI. Internal: Tick to prevent the refrigerant selection appearing in the parameter page. 
--	---

Comfort Block

Icon	Properties
Temperature Humidity  Comfort Temperature	This block can use both the Temperature analogue input and the humidity to calculate the apparent temperature using the comfort index shown in appendix 1.

Offline Block

Icon	Properties
Timeout Offline  Output	Used to monitor comms to and from the TouchXL TDB Controller and those devices it is connected. Block Name can be changed. Host: When communications are lost between the TouchXL TDB controller and the front-end the Output will go 'on' after the input "Time" has elapsed. Expansion "X": When communications are lost between the TouchXL controller and the selected Expansion board the Output will go on after the input "Offline Timeout" has elapsed. 



Please ensure all power is switched off before installing or maintaining this product.

Display Cascade Block

Properties



The Display Cascade Block is used in conjunction with the TouchXL Display.

When the Trigger input is activated (switched from off to on), a prompt will be forwarded to the display. The prompt's text is entered in Line 1, Line 2 & Line 3 of the properties box. Within the prompt, there will be two 'response boxes'. The text displayed in these boxes is defined in the fields 'Output 1' and 'Output 2'.

An example of the display from the TouchXL screen would look similar to the above when 'triggered'.



If the left hand response button ('YES') is pressed then the 'Yes Button' output is momentarily activated. If the right hand response button ('NO') is pressed then the 'No Button' output is momentarily activated.

Whichever response is pressed, the display will revert back to its home screen unless a subsequent cascade block connected to the output gets activated. The 'response' boxes are defaulted to "Yes" or "No", but they are user definable e.g. "Override" and "Escape".

Using a series of Display Cascade Blocks, they can provide a sequence of questions and answers; the yes and no outputs triggering the input of the next block or blocks.



Please ensure all power is switched off before installing or maintaining this product.

Display Override Block

Properties

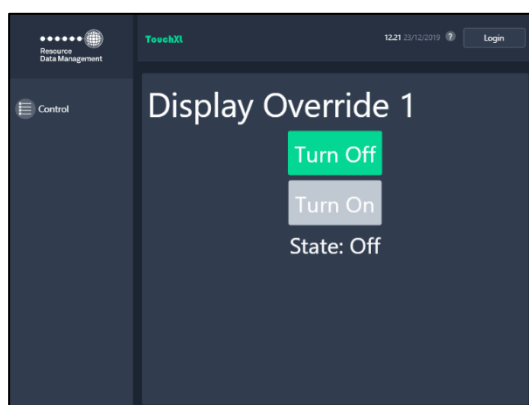


The Display Override block is used in conjunction with the TouchXL Display or within the web interface.

When The TouchXL TDB Controller is configured with a custom override block, it allows the user to override a digital value within the TDB control program, from the display.

An "ON/OFF" button appears on the display, with the override name and the current state value above it. The override name is entered in the properties page as well as the state descriptions. The state descriptions are defaulted to "State: On" and "State: Off".

The text that appears inside the button can also be entered in the properties page. There are two lines of text, one which appears inside the button when the override is activated and one that appears when the override is deactivated, these are defaulted to "Turn On" and "Turn Off".



In the above example (which is the default setting), initially the display will show the override name (Display Override 1 in this case) and "State: Off". The text inside the buttons will be "Turn Off" and "Turn On" (with Turn Off Highlighted as above). The output (Override) of the block will also be 'Off'.

When the 'Turn On' button is pressed, the description will change to "State: On", the 'Turn On' button will be highlighted and the output of the block will change to 'On'.

The Display Override Block can also be activated and deactivated by triggering (switching from 'Off' to 'On') the 'activate' and 'deactivate' digital inputs on the block. Priority is given to the latest trigger input whether it is from the touch screen or the Display Override Block inputs.

When the Display Override block is used in conjunction with the Layout setup, it will look similar to the image above. Please see the [Layout Setup](#) and [Screen Setup](#) sections for details of configuration.

Non-Volatile Option

With this option 'unchecked', if the device receives a reset, the block will resort to its default state. When the option is 'checked' and the device is reset, it will return to the state it was in. **Note:** when implementing a strategy, take into considerations any settings/ logic going into override block.



Please ensure all power is switched off before installing or maintaining this product.

Display 3-Way Block

Properties



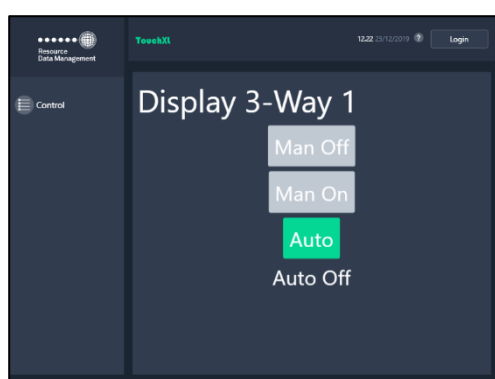
The Display 3-Way block is used in conjunction with the TouchXL Display or within the web interface.

When a TouchXL TDB Controller's Display is configured with a custom 3-Way block, it allows the user to override a digital value within the TDB control program, from the display.

The dialog box titled 'Display 3-Way 1' contains the following fields and options:

- Name: Display 3-Way 1
- Man Off: Man Off
- Man On: Man On
- Auto Prefix: Auto
- Auto Off: Off
- Auto On: On
- ☒ Non-volatile
- Buttons: OK, Cancel

Initially, once setup within the [Screen layout](#) menus, the block will appear similar to the below;



The "Man Off/ Man On/ Auto" buttons appears on the display, with the Display 3-way block name and the current state value above them.

As default, it will be in 'Auto' (button will be highlighted) and will show whether the current state is 'On' or 'Off'.

The override/ state names are entered in the block's properties page. The state descriptions are defaulted to "Man: Off", "Man: On" and "Auto". When in the 'Auto' state, the two values (Auto Off and Auto On) are defaulted to 'Off' and 'On' respectively.

Operation

While in 'Auto' mode, the output of the block will take the current 'input' state and will show as 'Auto On' or 'Auto Off'.

If the 'Man Off' is selected, it will change states to 'Man Off' and the output of the block will be 'Off' regardless of the 'input' state.

If the 'Man On' is selected, it will change states to 'Man On' and the output off the block will be 'On' regardless of the 'input' state.

Digital 3-Way Block's IO

The Digital '**Input**' to the block is the '**output**' value when the block is set to 'Auto'.

When a numerical value is given to the Analogue '**Mode**' Input, it activates/ deactivates the states of the block.

Enter a '1' and the output will go to "Man Off".

Enter a '2' and the output will go to "Man On".

Enter a '3' and the output will go to "Auto On" or "Auto Off" and follows what the digital 'Input' state does.

The '**Current Mode**' Analogue Output will be one of three values; 1 - when output is "Man Off", 2 - when output is "Man On" and 3 - when output is "Auto".

Note: Priority is given to the latest trigger input whether it is from the touch screen or the Display Override Block inputs.

Non-Volatile Option

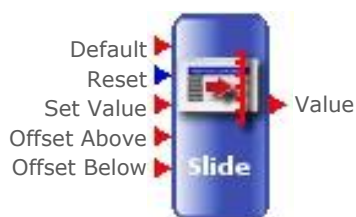
The block has the option of saving the last override activation in non-volatile memory. With this option 'unchecked', if the device receives a reset, the block will resort to its default state. When the option is 'checked' and the device is reset, it will return to the state it was in. **Note:** When implementing a strategy, take into considerations any settings/ logic going into override block as they may also be saved in non-volatile memory.



Please ensure all power is switched off before installing or maintaining this product.

Display Slide Block

Properties



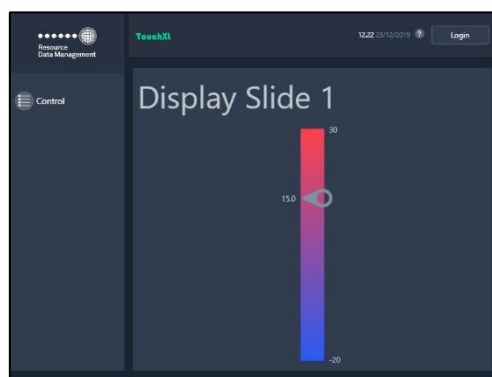
The 'Display Slide 1' dialog box contains the following fields and controls:

- Name:** Display Slide 1
- Min:** -200.0
- Max:** 400.0
- Scale:** 0.1 (with a dropdown arrow)
- Units:** Deg. C (with a dropdown arrow)
- Buttons:** OK and Cancel

The Display Slide block is used in conjunction with the TouchXL Display or within the web interface.

When a TouchXL TDB Controller is configured with a custom slide block (see [Screen Layout](#) menu), it allows the user to override an analogue value within the TDB control program, from the display.

A slider icon will appear (Similar to below) on the touch display, with a pointer. The pointer can be moved up and down using the touch screen, altering the analogue output value attached to the display slider block.



- Default:** This is the default analogue value that the block will use when the 'reset' is activated.
- Reset:** When this is activated the block will return to its default setting.
- Set Value:** This is the base value to which the 'above' and 'below' offsets are referenced.
- Offset Above:** This is the highest value above the 'set value' that the slide on the touch screen can set.
- Offset Below:** This is the lowest value below the 'set value' that the slide on the touch screen can set.

Example

With the Set Value set to 20 and the Offset above and below both set to 5, the slide appears on the display with a maximum and minimum of 25 and 15.

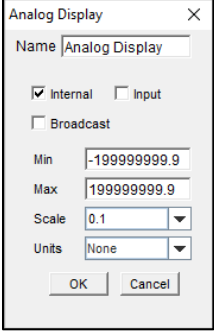
By sliding the pointer up or down, the analogue output (Value) of the block will follow what the pointer is moved to by the user. With the upper and lower setting being set by whoever compiled the program.



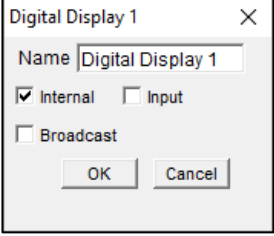
Please ensure all power is switched off before installing or maintaining this product.

Diagnostic blocks

Analogue Display

Icon	Properties
	This block gives a visual display of an analogue value within a TDB program using online or simulation mode and has the option of assigning <u>units</u> (the units can also be manually inserted if required). Internal If the Internal option is ticked then this value will remain within TDB program. If un-ticked, the Analogue display will appear as a value in the output section of the device "Control Summary". Input If the Input option is ticked the Analogue display will appear as a value in the input section of the IO list. Broadcast Check the broadcast box for the value in the block to be 'broadcast' over the IP network to which the device is on. The value can be picked up from another TDB device set to receive it. For more information see Peer to Peer section. Select the desired minimum & maximum values that bound the value. Select the scale and units from the drop down lists. 

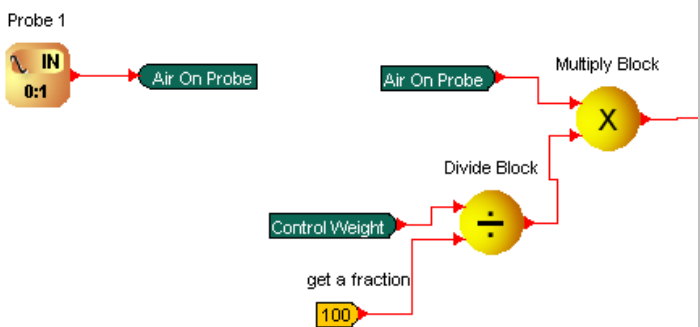
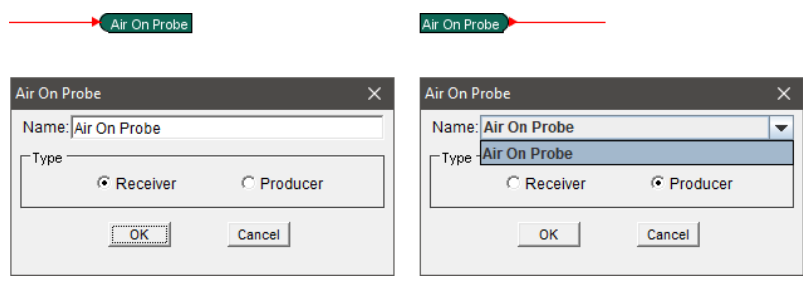
Digital Display

Icon	Properties
	This block gives a visual display of a digital value within a TDB program using online or simulation mode. Internal If the Internal option is ticked then this value will remain within TDB program. If un-ticked then the Digital display will appear as a value in the output section of the device "Control Summary". Input If the Input option is ticked the Digital display will appear as a value in the input section of the IO list. Broadcast Check the broadcast box for the value in the block to be 'broadcast' over the IP network to which the device is on. The value can be picked up from another TDB device set to receive it. For more information see Peer to Peer section. 

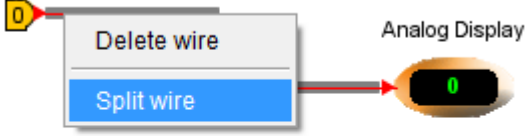
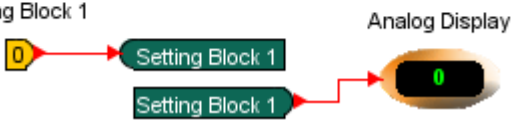


Please ensure all power is switched off before installing or maintaining this product.

Shortcut Block

Icon	Properties
	Shortcut blocks can be used throughout the users program to 'de-clutter' the canvas from multiple wires linked across the entire program. While selected, by clicking on the canvas it will place the block. Editing the properties will allow the user to 'bridge' wires between blocks. The below example will outline the basic setup.   When set to 'receiver', it will allow the block to be aliased. Click OK to save. Now connect a wire either from an analogue or digital block. The block's connector will change colour to match the connection. Once a receiver has been configured, a second shortcut block can be placed and configured as a 'producer'. Selecting this will permit the user to select from a list of available receivers.

Split Wire

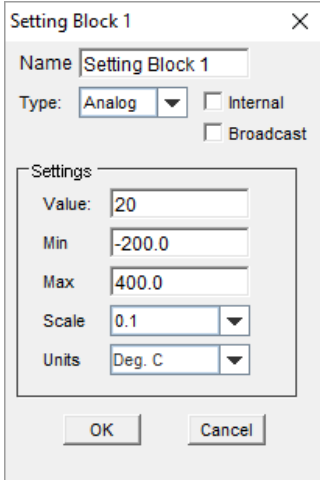
Setting Block 1  Setting Block 1 	Right clicking on any wire connection will give a "Delete wire" and "Split wire" option. Selecting the "Split wire" will cut the wire and add a shortcut to the two cut ends, one being a producer and one being a receiver. The shortcuts will be given the name similar to the block to the left of the split "Setting Block 1" in the example to the left. This will make the shortcuts have more sensible names. Splitting wires will make the layout simpler and the TDB program easier to follow.
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Please ensure all power is switched off before installing or maintaining this product.

Setting Block (Analogue)

Icon	Properties
	Use a setting block to define analogue values for parameter inputs, such as set-points. The example shows a 20°C value. Check the "Internal" box to prevent this value being displayed within the I/O list of values (Control Summary). Check the 'Broadcast' box to broadcast the value across the network to other TDB devices (see Peer to Peer). Use Min and Max to define limits to which the Value can be set. Define the scaling as required (1, 0.1, 0.01 etc). Select the units which will be shown on the parameters page.



Setting Block 1

Name: Setting Block 1

Type: Analog ☐ Internal ☐ Broadcast

Settings:

Value: 20

Min: -200.0

Max: 400.0

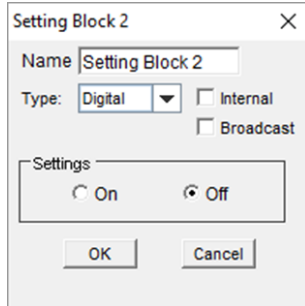
Scale: 0.1

Units: Deg. C

OK Cancel

Setting Block (Digital)

Icon	Properties
	Change an analogue setting block type to 'digital' by changing the 'Type'. The setting icon will change to a blue colour. Check the "Internal" box to prevent this value being displayed within the I/O list of values. Check the 'Broadcast' box to broadcast the value across the network (see Peer to Peer). Define it's 'default' value as 'on' or 'off'.



Setting Block 2

Name: Setting Block 2

Type: Digital ☐ Internal ☐ Broadcast

Settings:

☐ On ☒ Off

OK Cancel

Units

Within analogue input, output and parameter blocks the option to add a 'unit' is visible as a drop down menu. Many pre-set units are available, for example; DegC, Bar, %, Lux, kW/hr, m³/sec. Users can also manually type in their own if required, by clicking into the field and typing (as oppose to selecting a pre-set).

Furthermore, superscripting text is also possible to suit the 'unit'. For example, for the controller to display "cm³/sec", the user types in "cm^{^3}/sec". The '^' symbol preceding the character instructs it to be superscripted.

Show Names

Right click on the workspace and from the sub-menu select "Show Names". All TDB blocks will have their names shown above them.

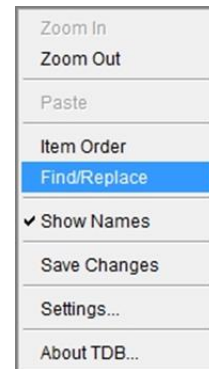


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Find/Replace

Finding an Item

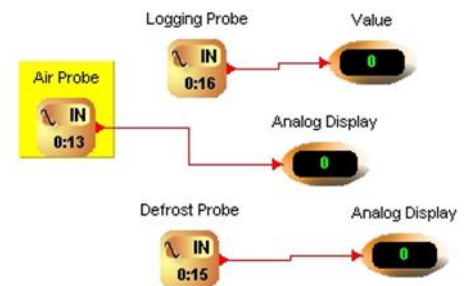
Right clicking on an unused area of the workspace brings up a sub menu shown on the left, select "Find/Replace".



Enter the name of the item you want to find, ("Air Probe" in the example above) and click "Find Now".

The item being searched for will be highlighted in yellow as shown.

If the "Orphans Only" box is ticked then only items with no wires attached will be found.

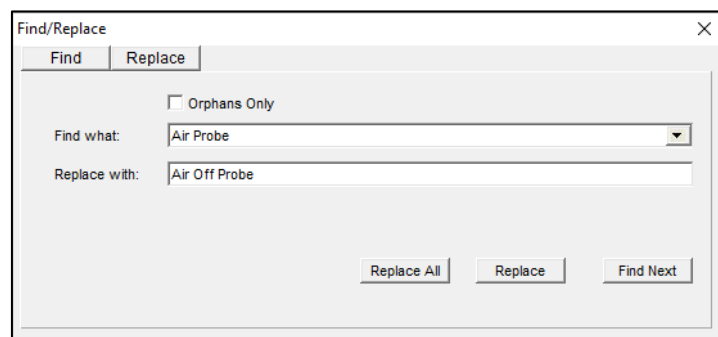


Replacing an Item

Select the "Replace" tab and enter the name of the item you want to find. Enter the name you want to replace it with.

Selecting the "Replace" button will highlight the target in yellow, clicking the "Replace" button again will change the item's description.

If there are several items with the same name you can replace them all with another name by selecting the "Replace All" button.



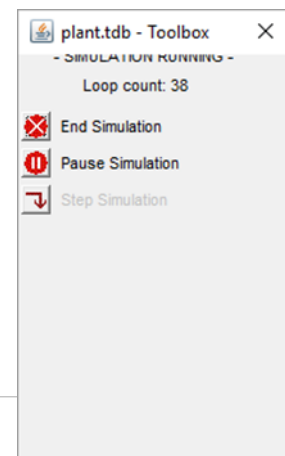
Note: Only the item's name will be changed, all other settings will remain the same.

Running a Simulation

The application can be simulated by clicking on the Run Simulation icon in the toolbox. When running, the toolbox changes to give similar options shown to the right.

Hovering the mouse pointer over outputs and inputs will show the value. Diagnostic analogue or digital displays are also a useful way to observe data flow through the application.

Values can be changed dynamically while simulating by clicking the item and then changing its value.



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Peer to Peer Communication



Peer to peer communication allows one TDB device, to share data with a number of other devices running TDB, operating on the same IP network.

Firstly configure the Input, Output, Setting or Diagnostic block you wish to broadcast. Shown on the right is an example Analogue Input block configured as a probe. Probe 1 is being used to measure the Ambient Air Temperature of a room. Tick the Broadcast option to share this temperature with other TDB devices. Click OK to save any changes.

Note: any TDB device which is set to broadcast data must be given a unique controller name (blank by default). This is done via the Network page as shown on the left. Assign the device a suitable designation via the "Controller Name" field and click Set Network.

Now edit the TDB program in the TDB device you wish to receive the analogue value. Insert a Network Analogue Input block into the program and view the properties for this block as shown on the left.

Tick the broadcast option.

Device: Enter the name of the TDB device you wish to receive the value from e.g. TouchXL TDB Controller. **Note:** This text is case sensitive.

Value: Enter the name of the block you wish to receive data from, for example "Ambient Air Temp". Click 'ok' to save changes. The analogue value has now been mapped.

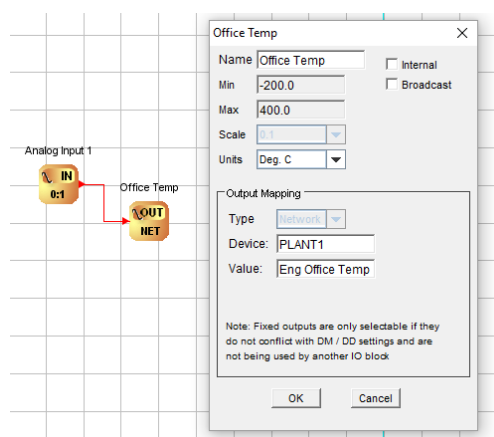
Multiple TDB devices can receive the same broadcast value, setup these devices using the same method outlined above.

A similar process should be followed for digital inputs and setting blocks.



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Receiving Analogue Values from a Data Manager TDB Program



A simple Data Builder PLC program, running on a Data Manager, is shown on the left. The temperature of a room is being measured from probe 1 on the Data Manager's analogue input board and is being mapped to an analogue output. By right-clicking on the "Analogue Output" block, in the Data Manager TDB program, the properties window on the left is shown. This block has to be configured so that values can be sent to a TDB controller.

Type: Select "Network" from the drop down menu.

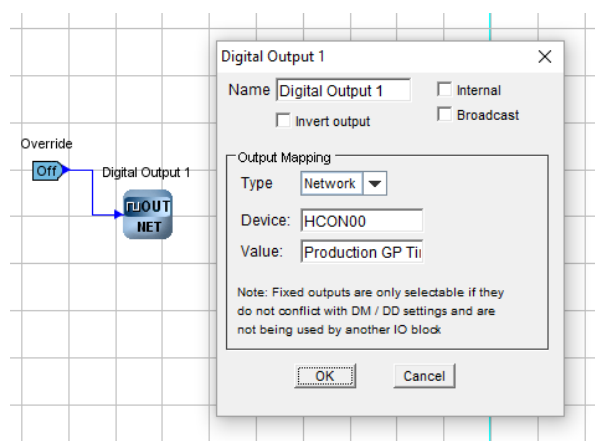
Device: Enter the controller name as it appears in the Data Manager's device list.

Value: Enter the name, of the Network Analogue input, as it appears exactly in the controller's PLC Program created e.g. "Eng Office Temp".

Log the controller onto the Data Manager running the Data Builder program. Ensure a Network Analogue input on the controller is configured and that it is entitled "Eng Office Temp". Now, the analogue input from the Data Manager has been mapped to the controller Data Builder program.

Receiving Digital Values from a Data Manager TDB Program

Once the TouchXL TDB controller is logged onto a Data Manager, Data Builder programs running within the Data Manager can be used to map digital values to the controller. Refer to the Data Manager Data Builder user guide for further details.



Shown on the left is a simple software manual override. This has been generated in a Data Builder program running on a Data Manager. By right-clicking on the "Digital Output" block the properties window on the left is shown.

Type: This must be set to "Network".

Device: Enter the TouchXL device name as it appears in the DM's device list.

Value: Enter the name, of the network digital input, as it appears exactly in the TouchXL TDB controller PLC Program created e.g. "Production GP Timer Input".

Once the Data Manager Data Builder program is running and the TouchXL TDB controller is logged on to the Data Manager then the status of the digital output running in the Data Manager PLC program will be mapped to the controller network digital input named "Production GP Timer Input".



Please ensure all power is switched off before installing or maintaining this product.

GP Timer (mapping from a Data Manager GP Timer)

Mapping a Data Manager's GP Timer to a digital input on the TouchXL controller is similar to [receiving digital values from the Data Manager](#).

The TDB controller must be logged on to the Data Manger to utilise this setup. Then the GP timer channel must be configured to send values to the network digital input. An example is shown below. For the full GP timer setup instructions please refer to the Data Manager commissioning guide found on the RDM website.

Output Type: This should be set to "General".

Output Mask: Enter the TouchXL controller name as it appears on the "Device List", e.g. HCON00.

Output Channel: This value is derived from the order in which the network digital inputs appears on the values page, for the TouchXL controller, once it is logged onto a Data Manager.

Below shows a TDB controller logged on with the alias HCON00.

Example 1: To 'hit' the network digital input item on the TouchXL controller called "Production GP Timer Input" the GP timer field (Output Channel) must be set to 2.

Note: The value 2 is used since the digital input, "Production GP Timer Input", appears third in the output table list. Output ordering is counted from 0, 1, 2...8, 9 etc.

Example 2: To hit "Marketing Suite GP Timer Input" the "Output Channel" field would have to be set to 1.

Example 3: To hit "Boiler Run Sig" the "Output Channel" field would have to be set to 8.

Name	Value	Units
Production Temp	25.0	°C
Kitchen Temp	30.2	°C
Current Marketing Setpoint	19.0	°C
Marketing Suite Temp	22.8	°C
Toilets Gnd Flr Temp	22.9	°C
Valve Z1-4 Open	Off	
Outside Temp	0.0	°C
Marketing Suite GP Timer Input	On	
Production GP Timer Input	On	
Valve kitchen	Off	
Valve Production	Off	
Valve ToiletsGnd	Off	
Network Digital In 1	Off	
Outside Air Temp (Net)	21.6	°C
Boiler Run Sig	Off	
Valve Marketing Suite	Off	
Net Test 1	30.2	°C
Net Test 2	25.0	°C
Net Test 3	25.4	°C
Net Test 4	26.8	°C

IP



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Web Services

Below is a list of currently supported web services. Web services can be used to obtain data from the Controller or make changes to certain items.

GetAlarmList
GetGPTimerChannel
GetGPTimerChannels
GetLogDataInline
GetLogItem
GetLogItemInline
GetSlave
GetSyslog
GetTDBInfo
GetVersion
SetGPTimerChannel
SetSlave

To view the controller Web Services interface and find further details browse to the following address: -

<http://xxx.xxx.xxx.xxx/cgi-bin/cgi.cgi?WSDL>

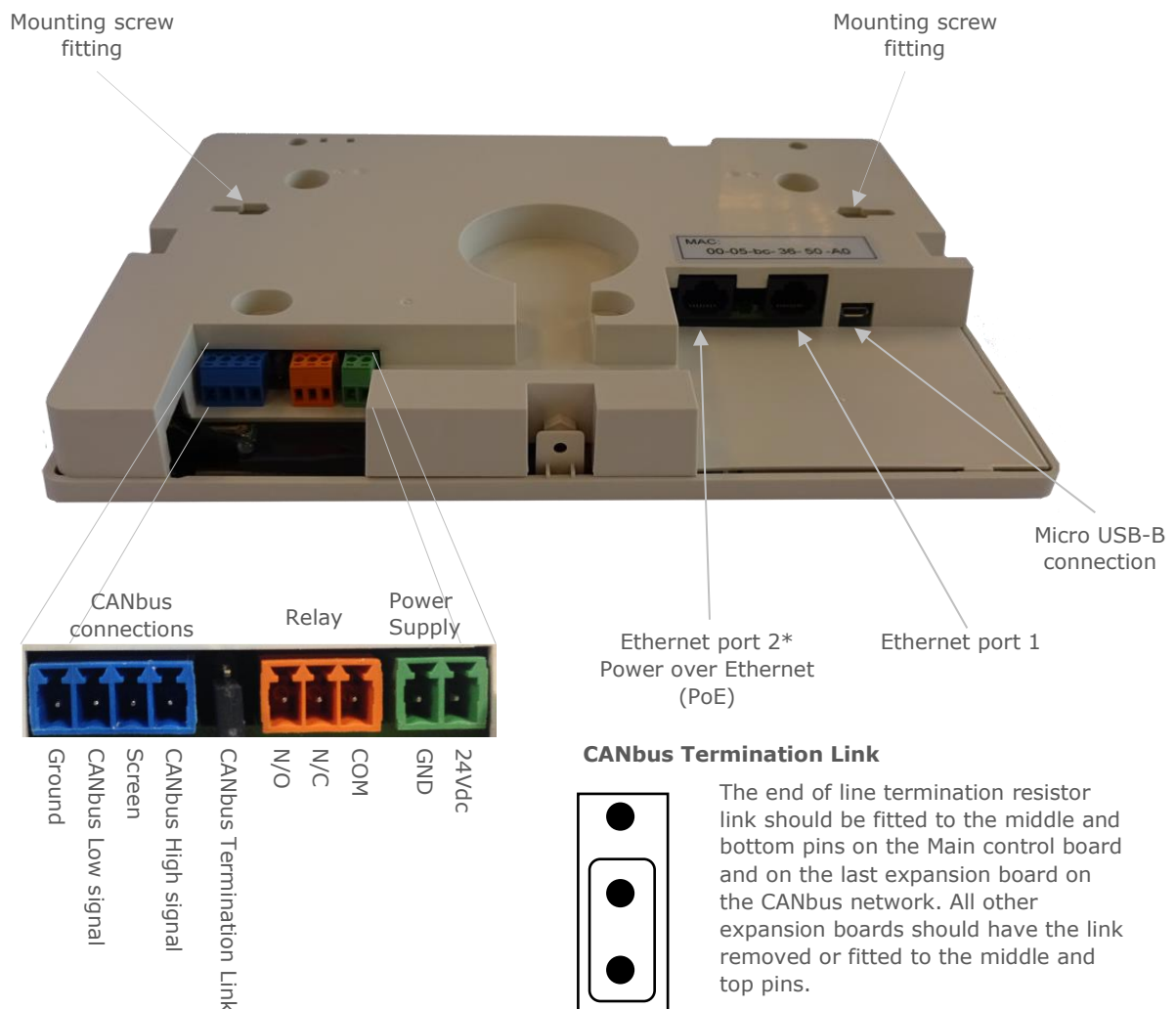
Where xxx.xxx.xxx.xxx is the IP address of the controller.

For full details on web services please contact RDM Technical support or the Web Services documentation found on the website.



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Installation



*When ordered with the fibre connections, Ethernet port 2 will be replaced with the fibre optic terminals.

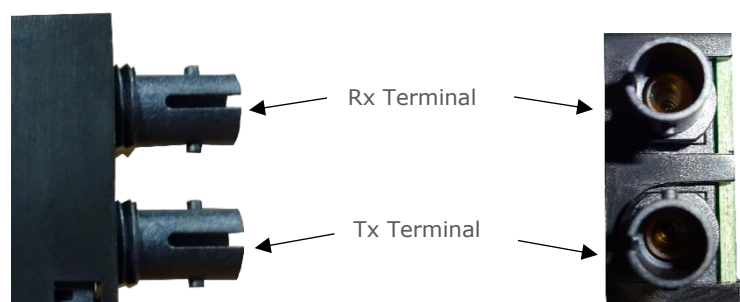
Relay Output

The relay output

Fibre Connection

The Fibre connection uses the ST Connector and uses a 1310nm Class 1 Laser*.

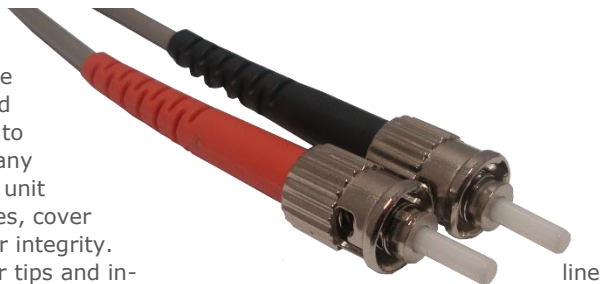
* Class 1 Laser safety IEC60825 compliant. Class 1 - This class is eye-safe under all operating conditions.



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- 125Mbps IEEE 802.3u 100Base-FX compliant.
- 125Mbps FDDI ISO/IEC 9314-1 compatible.
- Max length up to 2km on a multimode optical fibre.
- Can use 50/125-micron or 62.5/125-micron multimode fibre.
- Bend radius is dependent upon manufacturer, but a rule of thumb is 15x cable diameter.

Note: Fibre optic connectors and cables can be damaged from airborne particles, humidity and moisture, oils from the human body, and debris from the connectors they plug into. Always handle connectors and cables with care. Failure to do so may result in damage to the fibre optic connectors or cables. Before performing any maintenance, disconnect the fibre optic cables from the unit and turn off power. When disconnecting fibre optic cables, cover with the included dust caps to the ends to maintain their integrity. Before connecting fibre optic cables, clean the connector tips and in-connectors.



Surge Protection

Installations subject to high levels of electrical transients (Voltage spikes/lightning strikes) may require the fitting of protection devices to the external wiring of device's Mains supply input, RS485 ports, CAN port, or Ethernet ports. Please refer to document DM & Network Surge Protection for information on suitable devices and their application. Refer to the device manufacturers directions for detailed fitting instructions.



Please ensure all power is switched off before installing or maintaining this product.

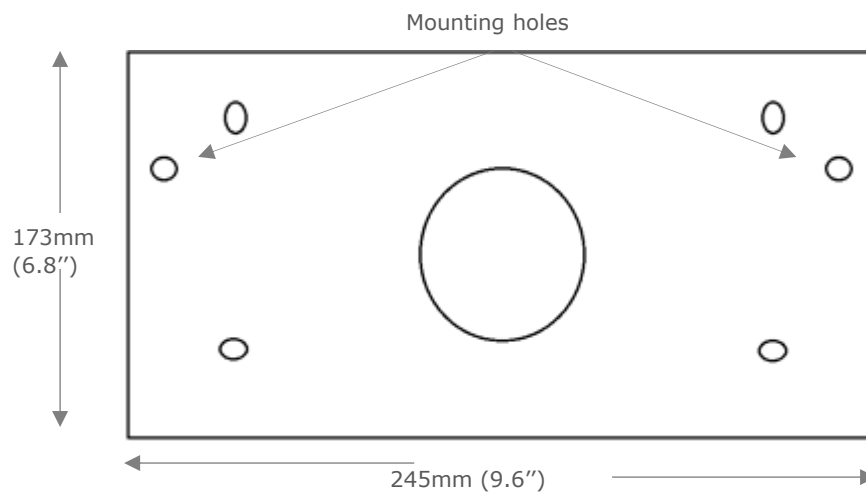
Mounting Instructions

The unit comes supplied with the appropriate connector blocks, two mounting screws with bolts and four screws to screw the back mounting bracket (see below)

To fit and attach the mounting bracket, do the following:

1. Insert the mounting screws into the fittings on the back of the display and slide them to the outside so that they are locked in.
2. Put the back cover on , making sure the screws are lined up with mounting holes (see below)
3. Once the cover is on, secure it in place by using the four screws around the outside edge of the display.
4. Mount in the desired position and use the two bolts supplied to secure into position.

Back Mounting Bracket



Please ensure all power is switched off before installing or maintaining this product.

Technical Specification

General

Operating temperature range	0°C to +50°C 32°F to +122°F
Operating Humidity	80% maximum
Storage temperature range	-10°C to +60°C 14°F to +140°F
Environmental	Indoor use at altitudes up to 2000m, Pollution Degree 1, Installation Category II.
Size (H x W x D)	173 x 245 x 31 mm 6.8 x 9.6 x 1.2 inches
Weight	0.73 Kg 1.6 lbs
EMC	EN61326-1: 2013, FCC CFR 47 Part 15b:2015
Ventilation	There is no requirement for forced cooling ventilation.
Disposal	Please observe local legislation with regards to electrical products.
Origins	Product designed in the UK manufactured in Taiwan.

Power Requirements

Supply Voltage Range	24Vdc, +/-10% 13W or PoE Class 0, 12.95W
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Display

Type	256mm (10.1") a-Si TN TFT Colour
Resolution	1280 x 800 (pixels)
Brightness	370 (cd/m ²)
Contrast Ratio	700:1
Viewing Angle	70°
Backlight	LED
Backlight Lifespan	15,000 hours

Touch Interface

Type	Type Balance Capacitive
Resolution	2200 x 3900 (dot)
Light Transmission	85% +/-5%

Relay Specification

Fixed on-board relay NO/NC	Volt Free. Max 2A resistive load 24Vac. 2A, 30Vdc
----------------------------	---

Surge Protection

Installations subject to high levels of electrical transients (Voltage spikes/lightning strikes) may require the fitting of protection devices to the external wiring of device's Mains supply input, RS485 ports, CAN port, or Ethernet ports. Please refer to document DM & Network Surge Protection for information on suitable devices and their application. Refer to the device manufacturers directions for detailed fitting instructions.



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Appendix 1: Comfort Index

Apparent Temperature for Values of Room Temperature and Relative Humidity (shown in Degree F)

	0%	5%	10%	15%	20%	25%	30%	35%	40%	45%	50%	55%	60%	65%	70%	75%	80%
115	117.1	118.0	119.0	119.9	120.8	121.6	122.5	123.5	124.4								
110	111.1	112.0	113.0	113.9	114.8	115.6	116.5	117.5	118.4	119.3	120.1						
105	105.1	106.0	107.0	107.9	108.8	109.6	110.5	111.5	112.4	113.3	114.1	115.0	116.0				
100	99.2	100.1	101.0	101.9	102.8	103.7	104.6	105.5	106.4	107.3	108.2	109.1	110.0	110.9	111.8		
95	93.1	94.0	95.0	95.9	96.8	97.6	98.5	99.5	100.4	101.3	102.1	103.0	104.0	104.9	105.8	106.6	107.5
90	87.1	88.0	89.0	89.8	90.7	91.6	92.5	93.4	94.3	95.2	96.1	97.0	97.9	98.8	99.7	100.6	101.5
85	81.1	82.0	83.0	83.9	84.8	85.6	86.5	87.5	88.4	89.3	90.1	91.0	92.0	92.9	93.8	94.6	95.5
80	75.1	76.0	77.0	77.9	78.8	79.6	80.5	81.5	82.4	83.3	84.1	85.0	86.0	86.9	87.8	88.6	89.5
75	69.2	70.1	71.0	71.9	72.8	73.7	74.6	75.5	76.4	77.3	78.2	79.1	80.0	80.9	81.8	82.7	83.5
70	63.1	64.0	65.0	65.8	66.7	67.6	68.5	69.5	70.3	71.2	72.1	73.0	74.0	74.8	75.7	76.6	77.5

Apparent Temperature for Values of Room Temperature and Relative Humidity (Shown in Degree C)

	0%	5%	10%	15%	20%	25%	30%	35%	40%	45%	50%	55%	60%	65%	70%	75%	80%
46.1	47.3	47.8	48.3	48.8	49.3	49.8	50.3	50.8	51.3								
43.3	43.9	44.4	44.9	45.1	45.9	46.4	46.9	47.4	47.9	48.4	48.9						
40.6	40.7	41.2	41.7	42.2	42.7	43.2	43.7	44.2	44.7	45.2	45.7	46.2	46.7				
37.8	37.3	37.8	38.3	38.8	39.3	39.8	40.3	40.8	41.3	41.8	42.3	42.8	43.3	43.8	44.3		
35.0	34.0	34.5	35.0	35.5	36.0	36.5	37.0	37.5	38.0	38.5	39.0	39.5	40.0	40.5	41.0	41.5	42.0
32.2	30.6	31.1	31.6	32.1	32.6	33.1	33.6	34.1	34.6	35.1	35.6	36.1	36.6	37.1	37.6	38.1	38.6
29.4	27.2	27.7	28.2	28.7	29.2	29.7	30.2	30.7	31.2	31.7	32.2	32.7	33.2	33.7	34.2	34.7	35.2
26.7	24.0	24.5	25.0	25.5	26.0	26.5	27.0	27.5	28.0	28.5	29.0	29.5	30.0	30.5	31.0	31.5	32.0
23.9	20.6	21.1	21.6	22.1	22.6	23.1	23.6	24.1	24.6	25.1	25.6	26.1	26.6	27.1	27.6	28.1	28.6
21.1	17.3	17.8	18.3	18.8	19.3	19.8	20.3	20.8	21.3	21.8	22.3	22.8	23.3	23.8	24.3	24.8	25.3



Please ensure all power is switched off before installing or maintaining this product.

Appendix 2: Stepper Rate (Frequency Hz)

When configuring the Rate (Hz) for a Stepper output the following table applies.

Rate Entered	Speed Set (Hz)		Rate Entered	Speed Set (Hz)
500 and above	500		86 to 90	90
251 to 333	333		81 to 85	85
201 to 250	250		76 to 80	80
167 to 200	200		71 to 75	75
144 to 166	166		66 to 70	70
126 to 143	143		61 to 65	65
112 to 125	125		56 to 60	60
101 to 111	111		51 to 55	55
96 to 100	100		50 and below	50
91 to 95	95			



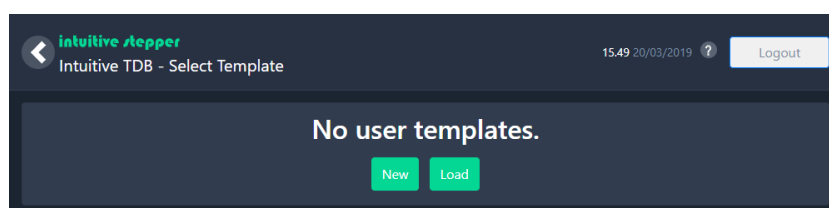
Please ensure all power is switched off before installing or maintaining this product.

Appendix 3: Type Editor User Guide

Before any template can be added to the controller the feature must be enabled using part number PR0655-TYP. Multiple user type 'slots' can be added using the same part number. It can either be ordered when purchasing the controller, or later activated by RDM tech support. If the controller is not remotely accessible then using the '[Add Feature](#)' menu, an activation code can be given.

Note: Before using this feature, a full understanding of Modbus and the 3rd party unit is required. RDM tech support will not offer assistance out with the bounds of our product.

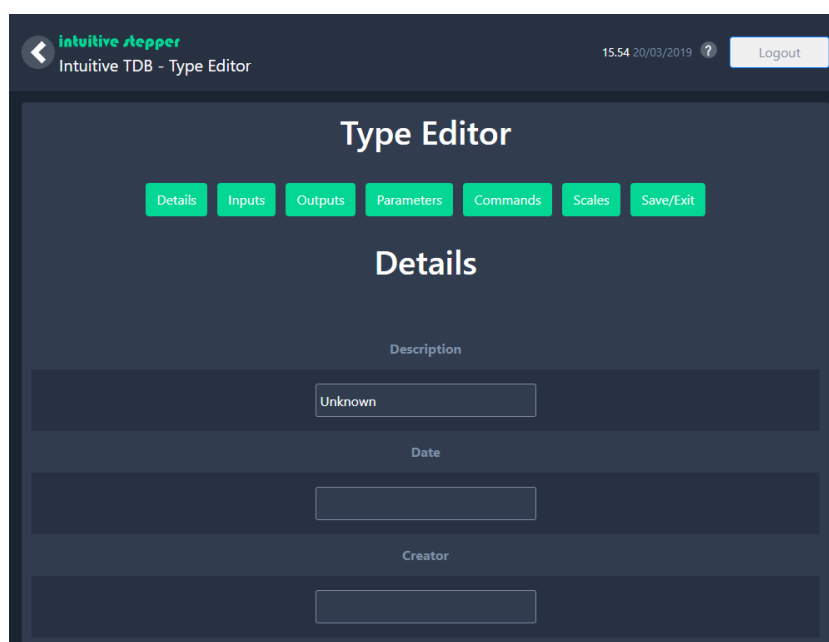
The Editor



Opening the Type Editor will result in the above page. At this point there are only two options, to either start a new 'template' or load a previously created one.

New template

Having clicked on 'New' it will launch the below;



As shown, there are four tabs to select from; Details, Inputs, Scales and Exit. **Note:** with 'OEM' enabled, there will be two additional tabs; Outputs & Parameters. For more information please consult RDM Technical Support. When using parameters, their aliases must be unique and not conflict with any other points.

Details Tab

This allows general information relating to the template's description, date, creator's name along with the option to insert a password. Leave blank if no password is necessary.

Inputs Tab

The input section is where the viewable IO of the device is listed and configured with the corresponding Modbus register, type etc.



Please ensure all power is switched off before installing or maintaining this product.

Intuitive Stepper
Intuitive TDB - Type Editor

16.01 20/03/2019 ? Logout

Type Editor

Details Inputs Outputs Parameters Commands Scales Save/Exit

Inputs

Add Delete

Index	Description	Units
0	Line A Voltage	V

By either using the 'Add' button to add a new item, or by double clicking on the item already listed it will open a window to change the item's details.

Item

Description Line A Voltage

Units V

Tag 999,258,3 Edit

Type Numeric

Low 0 High 500

Scale Divide by 10

0000

OK Cancel

Description

This is the text string that is shown to identify the item.

Units

Inset the unit type associated to the value. E.g. V, A, kWhr, Lux etc.



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Type

The type will either be 'numeric' or 'string'.

When set to numeric it will simply show the number from the register. The high and low fields should be used to indicate the potential limits to the value.

If set to 'string' it will associate the text (inserted in the fields) to the numerical value in the register. By using the fields at the bottom of the window, beginning at 0000, enter the text you want to appear in the field next to it. Pressing the 'Return' key will create a new field with a '0001' next to it. Again, enter the text to be associated to the value.

E.g. having the following inserted; '0000' – Off; '0001' – On. When the register reads either a 0 or a 1, it will show in the IO list either, 'Off' or 'On'.

Scale

Provides the option of scaling the register value by dividing or multiplication.

Tag

The 'tag' requires all the details of how to read the Modbus register and the type of data it holds so it can be translated to the relevant information when extracted;

Register

Insert the register number for the template to look at.

Type

Select the Modbus function to read from the register. The editor only supports functions 01 to 04. For writable functions, please consult RDM tech support.



Please ensure all power is switched off before installing or maintaining this product.

Item type

Select the type of data that the Modbus register holds. The options are;

- Word – reads 16bits
- DWord – reads x2 16bit registers (32 bits)
- IEEE 754 – reads x2 16bit registers and treats as a 32 bit floating point number
- Coil – reads a single bit
- None – no type selected.
- Large-64 – reads a 64bit register but only uses the lower 32bits
- Large-64/x - reads a 64bit register, divides by x but only uses the lower 32bits

Note: when using any of the 'large-64' item types, it reads in all 64 bits but can only use the lower 32bits.

Mask

Insert the mask required. For example this may be required if the Modbus register holds individual bits to be read from a register containing a word. For example if a register (16 bits) returned 1111 0000 1010 1000, to read bit 3, insert the mask '8' (decimal). To read bit 4, enter 16 etc.

Invert

Refers to how the byte data is read from the register. Whether it is big-endian or little-endian. It can be used in either 16 or 32 bit registers. For example;

Example 1 – 16 bits

If the returned data is in the byte sequence:
AA BB

With Invert off it will be read as:
BBAA

With Invert on it will be read as:
AABB

Example 2 – 32 bits

If the returned data is in the byte sequence:
AA BB CC DD

With Invert off it will be read as:
DDCCBBAA

With Invert on it will be read as:
AABBCCDD

Extend

If the value read can be a negative value then tick this box, for example, a signed integer. When ticked, it will use Two's Complement to decipher if the number is negative or not. If unticked, it will assume the full word/register is positive.

Sense

Inverts the 'sense' of a binary value. I.e. when ticked, it interprets a returned '0' value as 'on', '1' as 'off'. Normally only used with coils or 'masked' values reading single bits.



Please ensure all power is switched off before installing or maintaining this product.

Swap

The 'Swap' function can only be used with 32bit registers. When checked, it will swap the ordering of the returned 'words'. For example;

Example 1

If the returned data is in the byte sequence:
AA BB CC DD

With Swap off it will be read as:
DDCCBBAA

With Swap on it will be read as:
BBAADDCC

If required, both Invert and Swap functions can be used, for example;

Example 2

If the returned data is in the byte sequence:
AA BB CC DD

With Invert Off Swap Off it will be read as:
DDCCBBAA

With Invert Off Swap On it will be read as:
BBAADDCC

With Invert On Swap Off it will be read as:
AABBCCDD

With Invert On Swap On it will be read as:
CCDDAABB

Scaling

Scaling has 3 types; None, Fixed or Variable.

None: No scaling will be applied to the value.

Fixed: Choose between 'multiply' or 'divide' by the value entered.

Variable: Used in conjunction with the '[Scales](#)' section. In the field the variables; \$V, \$0, \$1, \$2.... \$N can be used to manipulate the value. \$V refers to the value taken from the register. \$0, \$1, \$2...\$N refer to the indexed scale registers (in Scale Tab) where index 0 is \$0, index 1 is \$1, index 2 is \$2 and so on.

The operands; '+' (plus); '-' (minus); '*' (multiply); '/' (divide); '%' (mod); '&' (bitwise and); '^' (bitwise xor) 'eq'; 'noteq'; 'pow'; 'log' 'log 10'; 'exp' and 'sqrt' can be used in the 'variable' field.

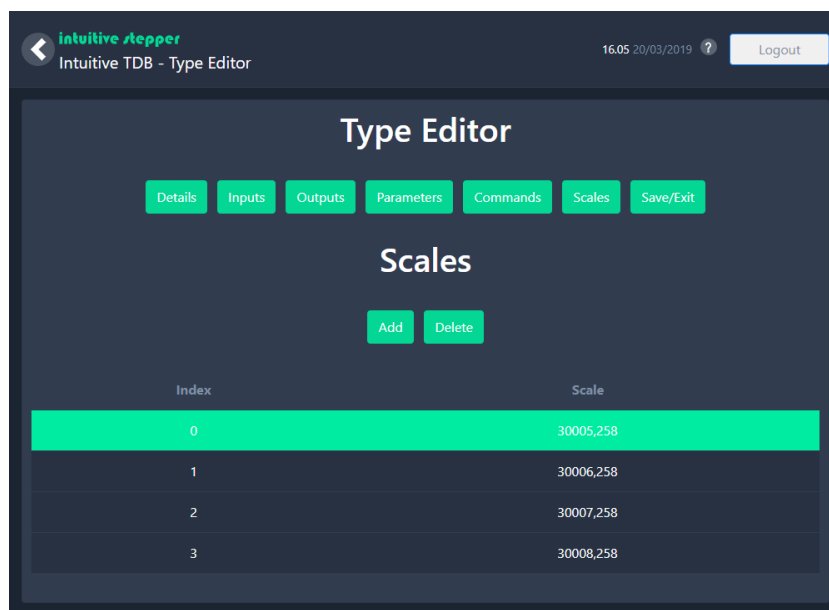
E.g. with the variable scale set to '\$V*\$0' it will multiply the value in the register by that of the value in the scaling register '\$0'.



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Scales Tab

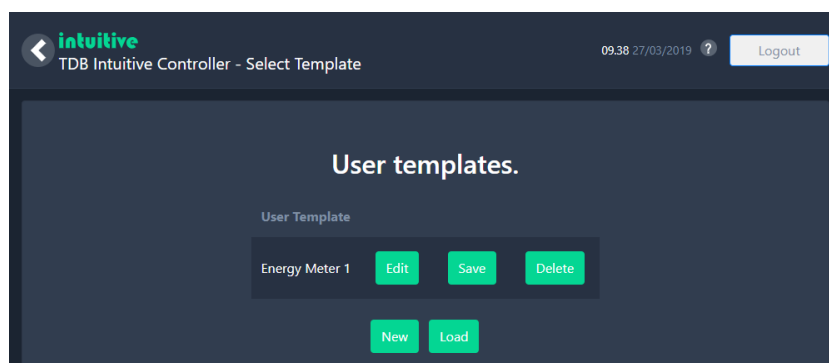
In some devices, there are dedicated registers advising of the scale applied to the values in other registers. In this section insert the details of how to read these registers. It uses the same format as the input section to define the registers.



Once created, the scaling values taken can be applied to the values by using the method described in the variable scaling section. The scales, as mentioned can be referred to by using \$0, \$1, \$2, \$3.

Save/ Exit Tab

Once the template is complete, click the 'Exit' button, this will confirm the save. It will also offer the options to exit without saving or 'cancel' the exit. The template will be saved and accessible through the Type Editor menu:



Following the creation, the template can be saved to a local PC, using the 'Save' button. The format will be saved as an xxxx.typ. When saved, the template can be re-used on other devices as long as the User Template feature is activated.

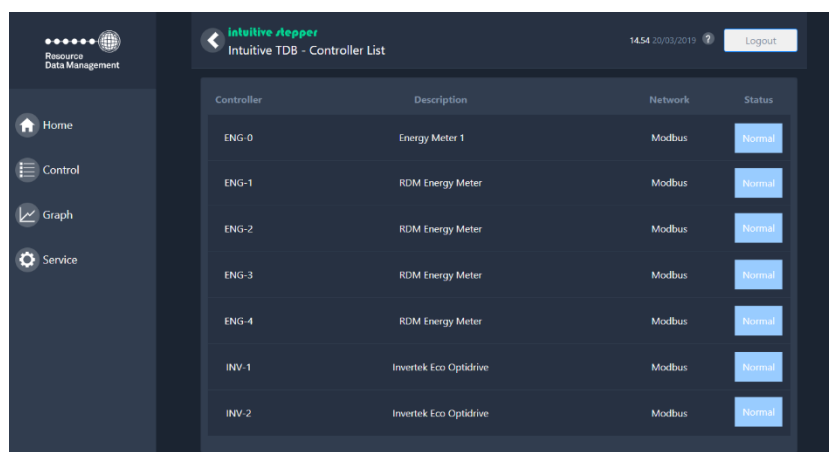


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Load

The 'Load' feature can be used to utilise a previously generated (and saved) type file on another device. When clicked, navigate to the saved type file on your local PC and load it on.

Now that the type file has been generated it can be used to communicate with the third party device. Using the method outlined in [Add Modbus Device](#) section, the type will be in the drop down menu to select. Once added, it will be viewable:



Controller	Description	Network	Status
ENG-0	Energy Meter 1	Modbus	Normal
ENG-1	RDM Energy Meter	Modbus	Normal
ENG-2	RDM Energy Meter	Modbus	Normal
ENG-3	RDM Energy Meter	Modbus	Normal
ENG-4	RDM Energy Meter	Modbus	Normal
INV-1	Invertek Eco Optidrive	Modbus	Normal
INV-2	Invertek Eco Optidrive	Modbus	Normal



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Revision History

Date	Version	Update No	Changes
30/01/2017	3.3.1	01	First Release
02/03/2017	3.3.2	01	Override page available without the need of BACnet enablement
		02	Enhancements to mimics
14/04/2017	3.3.3	01	Note added on surge protection
22/05/2017	3.4.1	01	Added support to turn off Web Services
		02	BACnet object instances are now based on item order
		03	Ability to view graphs without having to log in
14/07/2017	3.4.1a	01	Update to some block descriptions
14/08/2017	3.4.1b	01	BACnet object ID description added
13/10/2017	3.5.1	01	New support for Mini IO board: 4xRelays, 4xAnalogue In
		02	Update to available templates
		03	Update to Analogue Input Block Custom Define: Added "Auto" and "Clear" buttons.
		04	New Light sensor probe type option in Analogue Input
		05	New Analogue Input Sensor Block
		06	New feature to auto-populate devices and items with Analogue In, Analogue Device In, Digital In, Network Analogue In, Network Digital In and Network Parameter
		07	New Broadcast Receive List
		08	New CT Monitor 2 block
		09	New DOF2/ ROF2 blocks
		10	Added feature where app does not run Analogue or Digital output blocks for 10 seconds after start up.
		11	Mimic Value allows states to be selected
		12	Mimic: Add ability to set which is the default mimic page
		13	Mimic: New option to control thermometer Probe mercury colour using the state of an alarm block
		14	New Occupation 2 block
		15	Options added to Override and Three Way blocks to allow Non-volatile saving of values
		16	New P to T 2 Block
		17	Added option to Pump Block where it can be set to ignore run-proof
		18	New RPID2/ PID2 blocks
		19	Support added for CANbus comms of Humidistat 2
		20	Time block can now work to a second resolution
		21	Enhanced Type Editor to show scaled Low and High values
		22	Update to save/ Exit button on Type Editor
		23	Web Services now permits values to be returned with 2 decimal places
		24	Analogue In block Min/Max Limits with default values
		25	New Time Zone selection
		26	New Language options for TouchXL interface
12/03/2018	V3.6.0	01	Layout Support added
		02	Update to BACnet library
		03	Enhanced protection to uploading programs
		04	Optimisation of memory allocation to exports
		05	Optimisation of memory allocation to blocks
		06	New support for https access
		07	Ability for manually entering limit values for mimics
		08	Enhancements to remote XML option
		09	LED operation on TouchXL changed to match plant touch
		10	Up to 3 Optimisation blocks now permitted per plc
		11	Update to P2T blocks when setting via DM.
31/05/2018	V3.7.0	01	Update to BACnet protocol to permit BBMD setup
		02	Compatibility update to optimisation block in older DMs
		03	Enhancements to Modbus comms
		04	Support for PWM's on V2 expansion boards.
12/06/2018	V3.7.2	01	Update to US date format on exports
		02	Update to Version page to show BACnet version
25/06/2018	V3.7.3	01	Update to mail setup
26/07/2018	V3.7.5	01	Enhanced language support.
		02	Improved support added for reading a Modbus Coil.
20/09/2018	V3.7.6	01	Update to Web Services handling of different time zones
		02	Added BTL approved BACnet stack.



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22/10/2018	V3.7.6a	01	Block aliases of Occupancy and Optimisation updated.
		02	Description of Humidistat 2 block updated
09/11/2018	V3.7.7	01	Support added for new Mini IO expansion board
		02	Support added for new Stepper IO Auto-close expansion board
		03	Update to RDM USA group address details
14/12/2018	V3.7.7a	01	Update to program size description
25/01/2019	V3.7.8	01	Enhancements to Broadcast frequency
		02	Update to Web Services GetVersion
		03	Updated description to Daylight block
22/02/2019	V3.7.9	01	Minimise details shown on web page when Force CGI is on
		02	Update to Web Services to follow Force CGI Login checkbox. If checked, all functions require authentication
		03	Default user name and password is now unique to every device
		04	The user 'install' can only access devices locally
07/05/2019	V4.0.0	01	New dark & light themes
		02	Updated menu layout
		03	New Login activity feature
		04	Increased character count of auto export destination
		05	Added Modbus write only function
		06	Enhancements made to CAN bus communication speed for solutions utilising six expansion boards or less.
		07	Custom Home screen
		08	New graph user interface
		09	User lock out after 5 failed attempts
		10	Compatibility added for connecting device to DMTouch V3.1.0
09/07/2019	V4.0.1	01	Enhancements to mimics within Custom Home Page
		02	New feature to append time and date to downloaded tdb
10/09/2019	V4.0.2	01	Compatibility added for DMTouch V3.1.0 mimic interaction
		02	WSDL call made exempt from forced log in feature
		03	Force Login page displays selected time zones
		04	Enhancements to SSL certificate upload process
		05	Update to USB Plant Touchscreen access description using a pin
09/12/2019	V4.0.4	01	Update to Custom Summary mimic for time formats and states
		02	Enhancements to CANbus network
16/02/2022	V4.0.4a	01	Supply frequency removed, does not apply to DC voltage.



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